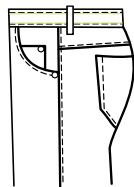


new

**TW-5900
TW-5910
TW-5920**



Automatic Waistband Attachment Automates

Automatic unit for attaching waistbands on jeans and casual trousers using endless waistband strips from a roll.



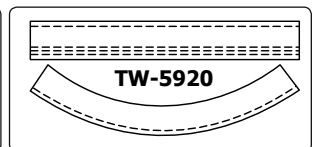
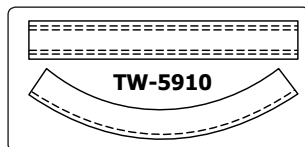
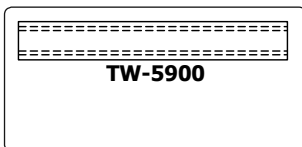
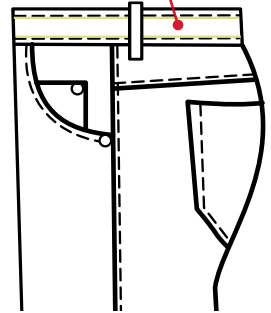
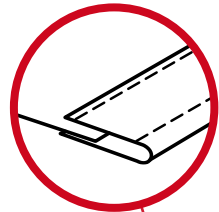
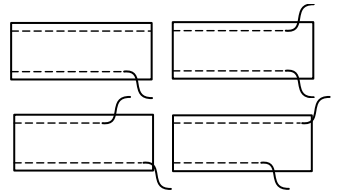
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Standard Features

- The automatic TW series machines consist of a cylinder bed double chainstitch sewing head from 2 to 6 needles.
- Top and bottom feed, double puller (only on TW-5910 and TW-5920) system which compensates the different thickness of the fabric.
- The ratio between the feeding and rolls are adjusted by a special transmission system assuring perfect synronization and constant stitch length as the speed changes.
- The cutting and skipping of stitches on both sides of the waistbands can independently be set by the operator.
- The TW-5910 and TW-5920 models can be used on making naturel looking curved waistbands as a result of perfect feeding of material due to double puller system (upper and lower) using rubber rolls only.
- This ensures a pucker free seam and no marking on difficult fabrics also compensating for the significant thickness differences on top and bottom of the waistbands.
- All versions have a push button user interface from which all functions can be controlled.
- Use of EFKA servo motor and control panel ensures trouble free operation under difficult conditions associated especially in jeans production.
- 1/8" and 1/4" gauge sizes can be executed simultaneously without conversion on TW-5920 model.
- The operator can change all rollers and shears within 15 minutes without the need for a mechanic.
- Longevity, productivity and ease of maintenance are main advantages of our units versus competitor machines.
- Productivity is up to 2,500 waistbands per 9 hours.

Technical Specifications

Sewing Head	DLR 1508 Kansai - TW-5900, TW-5910 DLR 1509 Kansai - TW-5920
	2-4-6 needless double chain stitch
Needle Gauge Sizes	1/8, 1/4, 1, 1 1/8, 1 1/4,(inch)
Sewing Speed	3,200 spm
Stitch Length	2 – 5 mm
Cutting Length	55 mm
Motor	AB 321 Efka Servo Motor
Automatic Foot Lifting	standard
Double Puller System	TW-5910, TW-5920



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