

brother

連続前立穴かぎり機

AUTOMATIC BUTTONHOLE SEWING UNIT

AUTOMATISCHER KNOPFLOCHNAHER

PIECE POUR FACONNAGE AUTOMATIQUE DE BOUTONNIERE

EQUIPO PARA COSTURA AUTOMATICA DE OJALES

BAS-500

パーツブック

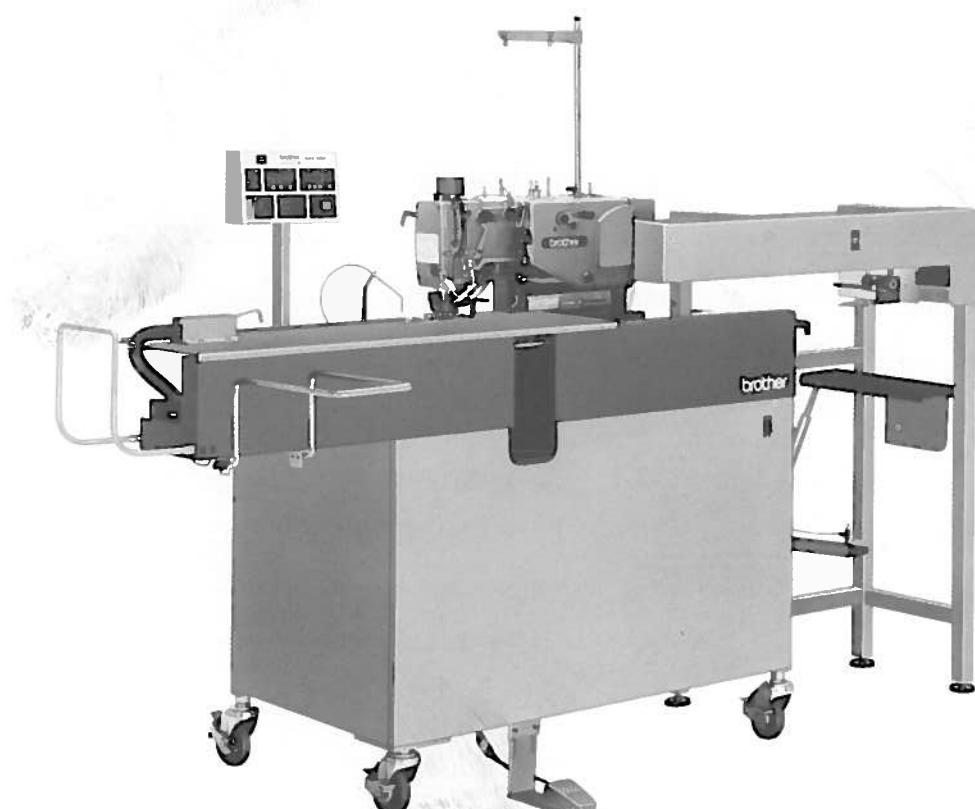
PARTS BOOK

TEILEKATALOG

LIVRE DES PIECES

LIBRO DE REFERENCIA DE PIEZAS

P500201



パーツブックご利用に際して

1. この本は、この本の表紙(正誤表の挿入されている場合は正誤表)に記載されているものと同じブレートが取り付けられているミシンのためのものです。
2. 部品コード欄が [] となっている場合は、仕様別部品一覧表(33ページ)でお調べ下さい。
3. 部品コード欄が [] となっている部品は補給いたしません。ただし組コードが記載されているものは、組部品として補給いたしますので組コードで、ご注文下さい。
4. この本は1984年7月のデータにもとづいて作成されたものです。
5. 部品は、予告なしに設計変更される場合があります。

目 次

A. 主体関係 (1)	1	U. 糸通シ関係	18
A. 主体関係 (2)	2	V. 上糸切り関係	19
B. 針棒・天ビン関係	3	W. 下糸切り関係	20
C. 上軸関係	4	X. OP頭部組付関係	21
D. 針振関係 (1)	5	a. スタッカー関係 (1)	22
D. 針振関係 (2)	6	a. スタッcker関係 (2)	23
E. 停止関係	7	b. コントロールボックス関係	24
F. 非常停止関係	8	c. 空圧関係	25
G. 糸巻装置	8	d. 電装品関係	26
H. ベルト寄せ関係	9	e. 布製御関係 (1)	27
J. テンションプーリ関係	9	e. 布製御関係 (2)	28
K. 押工関係	10	e. 布製御関係 (3)	29
L. 送り関係	11	f. 動力台関係	30
M. カム傳導関係	12	Z. 付属品関係 (1)	31
N. 糸切れ感知関係	12	Z. 付属品関係 (2)	32
P. カッター関係	13	仕様別部品一覧表	33
Q. カマ関係	14	回転数別モータプーリとVベルト組合せ	33
R. 下軸関係	14	ゲージ部品一覧表	33, 34
S. 給油潤滑関係 (1)	15	特別注文部品	35
S. 給油潤滑関係 (2)	16	索引	36
T. 減速関係	17		

Notes for using this parts book

1. This book is applicable to sewing machines which have the same plate number as shown on the cover of this book (or correction sheet).
2. If the symbol [] is found in the "Parts No." column, refer to the different parts list on page 33.
3. The symbol [] in the "Parts No." column indicates that the parts is not available for supply. If, however, there is a number in the "Assembly No." column, the parts can be ordered as an assembly. Please, therefore, order by using the assembly number.
4. This book was prepared based on information available in July, 1984.
5. Parts are subject to changes in design without prior notice.

CONTENTS

A. Machine body (1)	1	V. Upper thread trimmer mechanism	19
A. Machine body (2)	2	W. Lower thread trimmer mechanism	20
B. Needle bar and thread take-up mechanism	3	X. Single pedal mechanism installed in the head	21
C. Upper shaft mechanism	4	a. Stacker mechanism (1)	22
D. Zigzag mechanism (1)	5	a. Stacker mechanism (2)	23
D. Zigzag mechanism (2)	6	b. Control box mechanism	24
E. Clutch mechanism	7	c. Air pressure mechanism	25
F. Emergency stop mechanism	8	d. Power supply equipment mechanism	26
G. Bobbin winder	8	e. Cloth control system mechanism (1)	27
H. Belt shift mechanism	9	e. Cloth control system mechanism (2)	28
J. Tension pulley mechanism	9	e. Cloth control system mechanism (3)	29
K. Presser foot mechanism	10	f. Power table	30
L. Feed mechanism	11	Z. Accessories (1)	31
M. Feed cam mechanism	12	Z. Accessories (2)	32
N. Thread breakage detector mechanism ..	12	DIFFERENT PARTS LIST	33
P. Cutter mechanism	13	MOTOR PULLEY AND V-BELT SELECTION	33
Q. Rotary hook mechanism	14	GAUGE PARTS LIST	33.34
R. Lower shaft mechanism	14	OPTION PARTS	35
S. Lubrication (1)	15	INDEX	36
S. Lubrication (2)	16		
T. Power transmitter	17		
U. Threading mechanism	18		

Anmerkungen zum Gebrauch dieses Stücklistebuches

1. Dieses Buch bezieht sich auf die Nähmaschinen mit derselben Kennungsnummer wie auf diesem Buchumschlag (oder auf dem Korrekturblatt).
2. Dieses Zeichen [] in der Spalte "Parts No.(Teilnummer)" verweist auf die Gesonderte Stückliste auf Seite 33.
3. Dieses Zeichen [] in der Spalte "Teilnummer" bedeutet, daß dieser Teil nicht lieferbar ist. Wenn jedoch in der Spalte "Gerätesatznummer" eine Nummer steht, kann dieser Teil als ein Geräteteilsatz bestellt werden. Bestellen Sie daher bitte mit dieser Gerätesatznummer.
4. Dieses Buch basiert auf den Informationen vom Juli 1984.
5. Modelländerungen sind vorbehalten.

INHALTSVERZEICHNIS

A. Maschinengehäuse (1)	1	V. Oberer Fadenabschneider	19
A. Maschinengehäuse (2)	2	W. Unterer Fadenabschneider	20
B. Nadelstangen-und Fadenabnehmeverrichtung	3	X. Maschinenoberteil mit einem Pedal	21
C. Obere Welle	4	a. Anhäufung (1)	22
D. Zackzackvorrichtung (1)	5	a. Anhäufung (2)	23
D. Zackzackvorrichtung (2)	6	b. Schaltkasten	24
E. Kupplungsvorrichtung	7	c. Luftdruck	25
F. Abschaltvorrichtung	8	d. Stromversorgung	26
G. Spuler	8	e. Stoffführungsvorrichtung (1)	27
H. Riemenumstellvorrichtung	9	e. Stoffführungsvorrichtung (2)	28
J. Spannrolle	9	e. Stoffführungsvorrichtung (3)	29
K. Stoffdrückerfuß	10	f. Motorgestell	30
L. Transportvorrichtung	11	Z. Zubehör (1)	31
M. Transporteurkurve	12	Z. Zubehör (2)	32
N. Fadenbruchfühler	12	ZUBEHÖRLISTE	33
P. Abschneidevorrichtung	13	AUSWAHL DER RIEMENSCHIEBEN UND ANTRIEBSRIEMEN	33
Q. Greifervorrichtung	14	LEHRENLISTE	33.34
R. Untere Welle	14	SONDERZUBEHÖR	35
S. Schmierung (1)	15	VERZEICHNIS	36
S. Schmierung (2)	16		
T. Kraftübertragungsvorrichtung	17		
U. Fadenführungsvorrichtung	18		

Notes sur l'utilisation de ce manuel de pièces détachées

1. Ce manuel est destiné aux machines à coudre ayant le même numéro de plaque montré sur la couverture de ce manuel (ou sur la feuille de corrections).
2. Si le symbole [] se trouve dans la colonne "Parts No. (N° de pièce)", veuillez vous référer à la liste de pièces annexe page 33.
3. Le symbole | [] | dans la colonne "N° de pièce" signifie que la pièce ne peut être fournie. Si, dans la colonne "N° jeu de pces", il y a un numéro de nomenclature, la pièce peut être commandée comme faisant partie d'un jeu de pièces. Donc, pour toute commande, veuillez spécifier le n° du jeu de pièces.
4. Ce manuel a été fait d'après les renseignements valables au mois de Juillet 1984.
5. Les pièces peuvent être sujettes à des modifications sans préavis.

TABLE DES MATIERES

A. Corps de la machine (1)	1	V. Mécanisme de la coupe-fil supérieur	19
A. Corps de la machine (2)	2	W. Mécanisme de la coupe-fil inférieur	20
B. Mécanisme de la barre à aiguille et releveur de fil	3	X. Mécanisme de la ensemble de la tête pour une machine avec une seule pédale	21
C. Mécanisme de l'arbre supérieur	4	a. Mécanisme de l'émpileur (1)	22
D. Mécanisme du zigzag (1)	5	a. Mécanisme de l'émpileur (2)	23
D. Mécanisme du zigzag (2)	6	b. Mécanisme du boîtier de contrôle	24
E. Mécanisme de l'embrayage	7	c. Mécanisme de la pression d'air	25
F. Mécanisme de l'arrêt de secours	8	d. Mécanisme de l'équipement en alimentation électrique	26
G. Mécanisme du bobineur	8	e. Mécanisme de la système de contrôle du tissu (1)	27
H. Mécanisme du changement de courroie ..	9	e. Mécanisme de la système de contrôle du tissu (2)	28
J. Mécanisme de la poulie de tension	9	e. Mécanisme de la système de contrôle du tissu (3)	29
K. Mécanisme de pied presseur	10	f. Mécanisme du plateau de la machine	30
L. Mécanisme de l'entraînement	11	Z. Accessoires (1)	31
M. Mécanisme de la came dé entraînement ..	12	Z. Accessoires (2)	32
N. Mécanisme du détecteur de cassure du fil	12	LISTE DES PIECES ACCESSOIRES	33
P. Mécanisme de la coupe	13	CHOIX DE LA POULIE DE MOTEUR ET DES COURROIES TRAPEZOIDALES	33
Q. Mécanisme du crochet rotatif	14	LISTE DES PIECES D'ECARTEMENT ..	33.34
R. Mécanisme de l'arbre inférieur	14	PIECES EN OPTION	35
S. Lubrification (1)	15	INDEX	36
S. Lubrification (2)	16		
T. Mécanisme du transmetteur	17		
U. Mécanisme de l'enfilage	18		

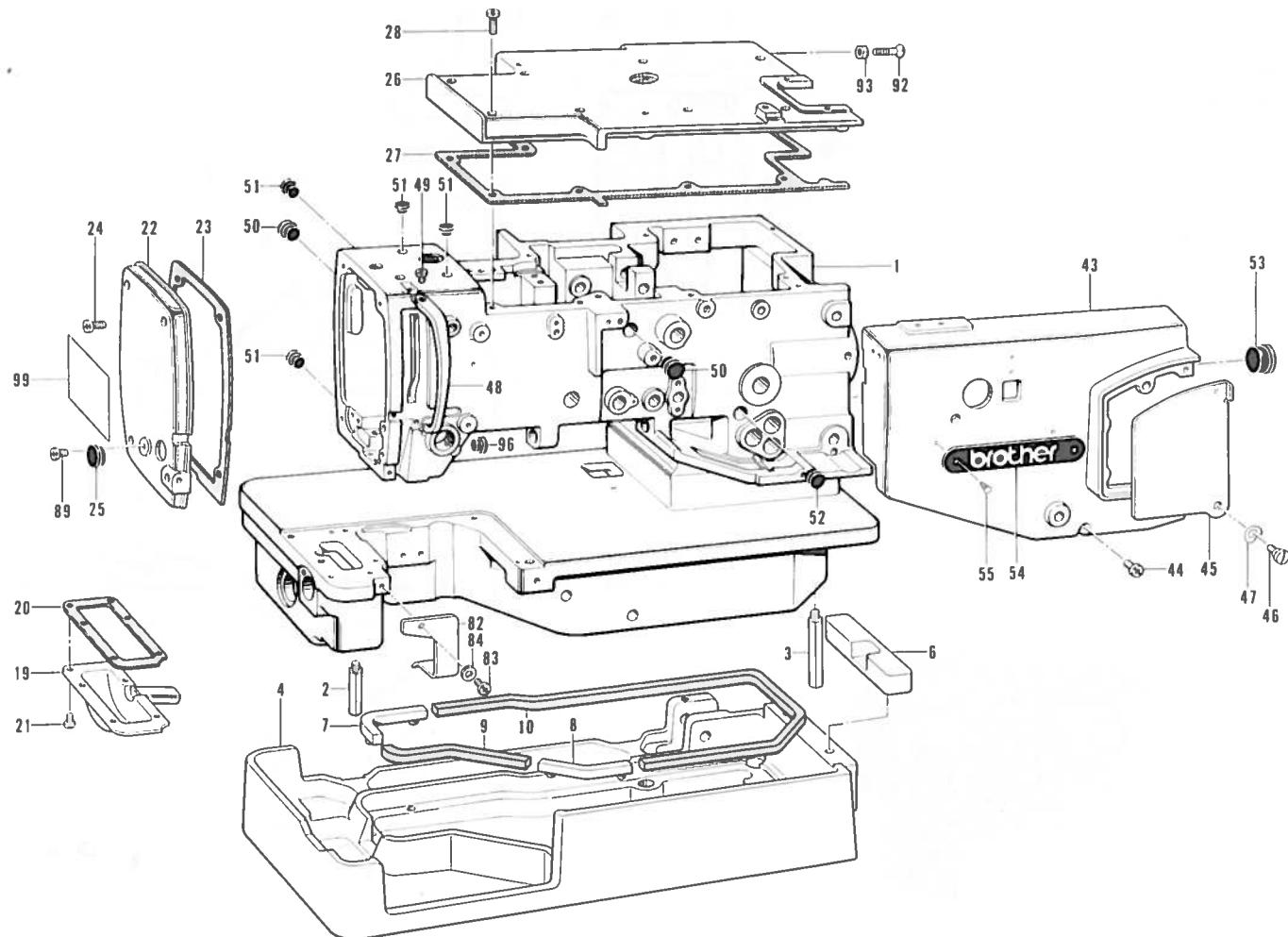
Notas para usar este Libro de Piezas

1. Este libro sirve para todas las máquinas de coser que llevan la misma placa de identificación que la se puede ver en la tapa de este libro (o en la hoja de erratas).
2. De haber un símbolo [] en la columna de "Parts No. (Número de Pieza)", habrá que mirar la lista de piezas separada de la página 33.
3. El símbolo [—], que se encuentra en la columna del "Número de Pieza", quiere decir que no se dispone de dicha pieza sola. Cuando, empero, hay un número en la columna del "Número de Juego", se podrá ordenar la pieza con todo el juego. Por lo tanto, será mejor hacer el pedido recurriendo al número del juego respectivo.
4. Este libro ha sido compilado basándose en los datos de que se disponía en julio de 1984.
5. Las piezas quedan sujetas a cambios de diseño sin aviso previo.

INDICE

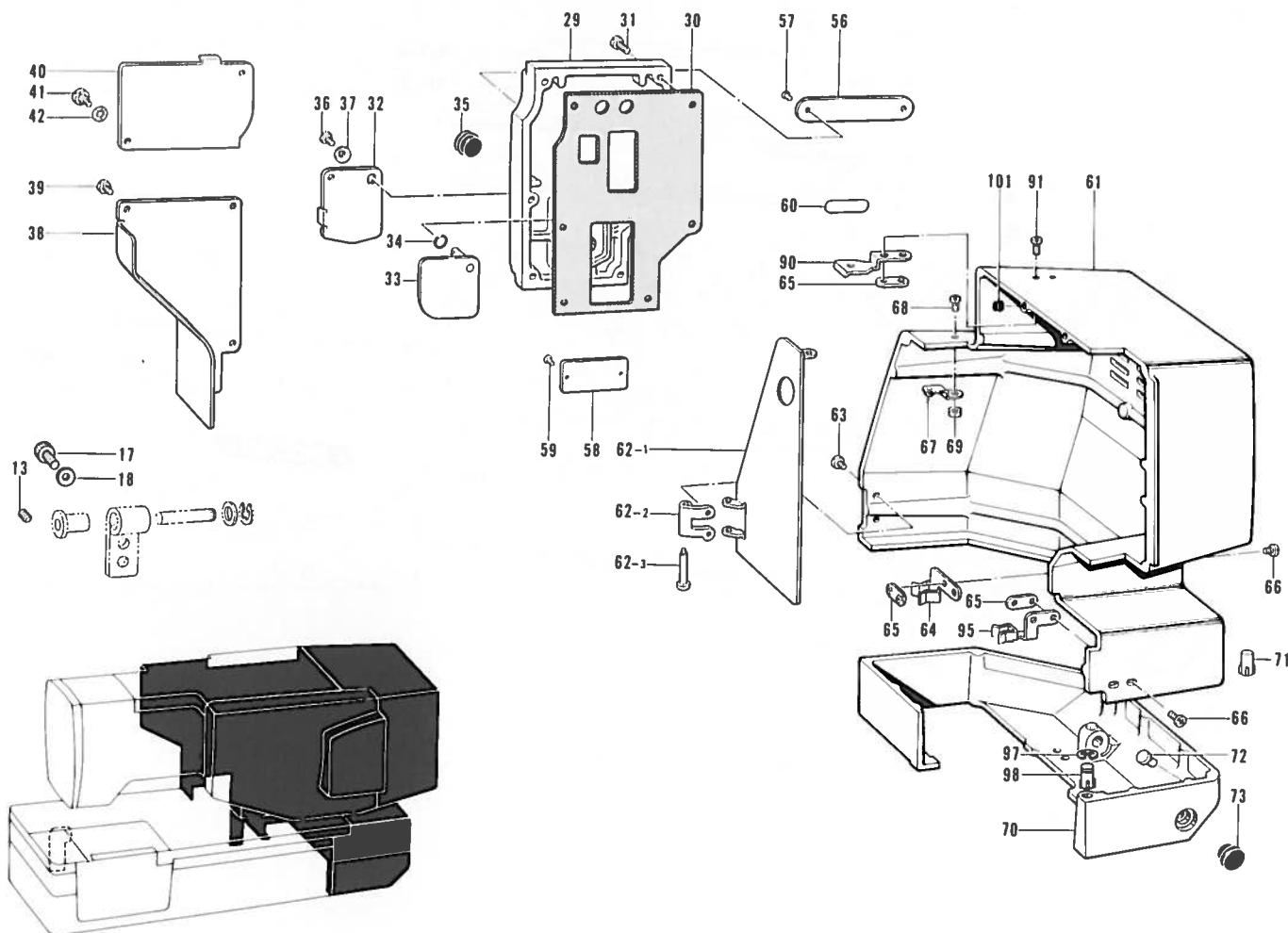
A. Cuerpo de la máquina (1)	1
A. Cuerpo de la máquina (2)	2
B. Mecanismo de la barra de aguja y tirahilos	3
C. Mecanismo de la eje superior	4
D. Mecanismo del zigzag (1)	5
D. Mecanismo del zigzag (2)	6
E. Mecanismo de embrague	7
F. Mecanismo de parada de emergencia	8
G. Mecanismo del devanador de la canilla ...	8
H. Mecanismo del cambia correas	9
J. Mecanismo de la polea de tensión	9
K. Mecanismo del prensa telas	10
L. Mecanismo de la alimentación	11
M. Mecanismo de la leva de alimentación ..	12
N. Mecanismo del sensor de cortes en el hilo	12
P. Mecanismo de la corta	13
Q. Mecanismo del cangrejo	14
R. Mecanismo de la eje inferior	14
S. Lubricación (1)	15
S. Lubricación (2)	16
T. Mecanismo del transmisor de potencia ..	17
U. Mecanismo de la enhebrado	18
V. Mecanismo de la recortadora de orillos superior	19
W. Mecanismo de la recortadora de orillos inferior	20
X. Mecanismo de la conjunto de cabeza (de máquina) con pedal sencillo	21
a. Mecanismo de apilador (1)	22
a. Mecanismo de apilador (2)	23
b. Mecanismo del caja de controles	24
c. Mecanismo de la presión de aire	25
d. Mecanismo de la equipo de alimentación de corriente	26
e. Mecanismo de la sistema de control de tela (1)	27
e. Mecanismo de la sistema de control de tela (2)	28
e. Mecanismo de la sistema de control de tela (3)	29
f. Mecanismo del mesa de la máquina	30
Z. Accesorios (1)	31
Z. Accesorios (2)	32
LISTA DE PIEZAS ACCESORIAS	33
ELECCION DE POLEA DE MOTOR Y CORREA TRAPEZOIDAL	33
LISTA DE PIEZAS CALIBRADORAS ..	33.34
PIEZAS OPTION	35
INDICE	36

A. 主体関係 (1) / Machine body (1) / Maschinengehäuse (1) /
Corps de la machine (1) / Cuerpo de la máquina (1)



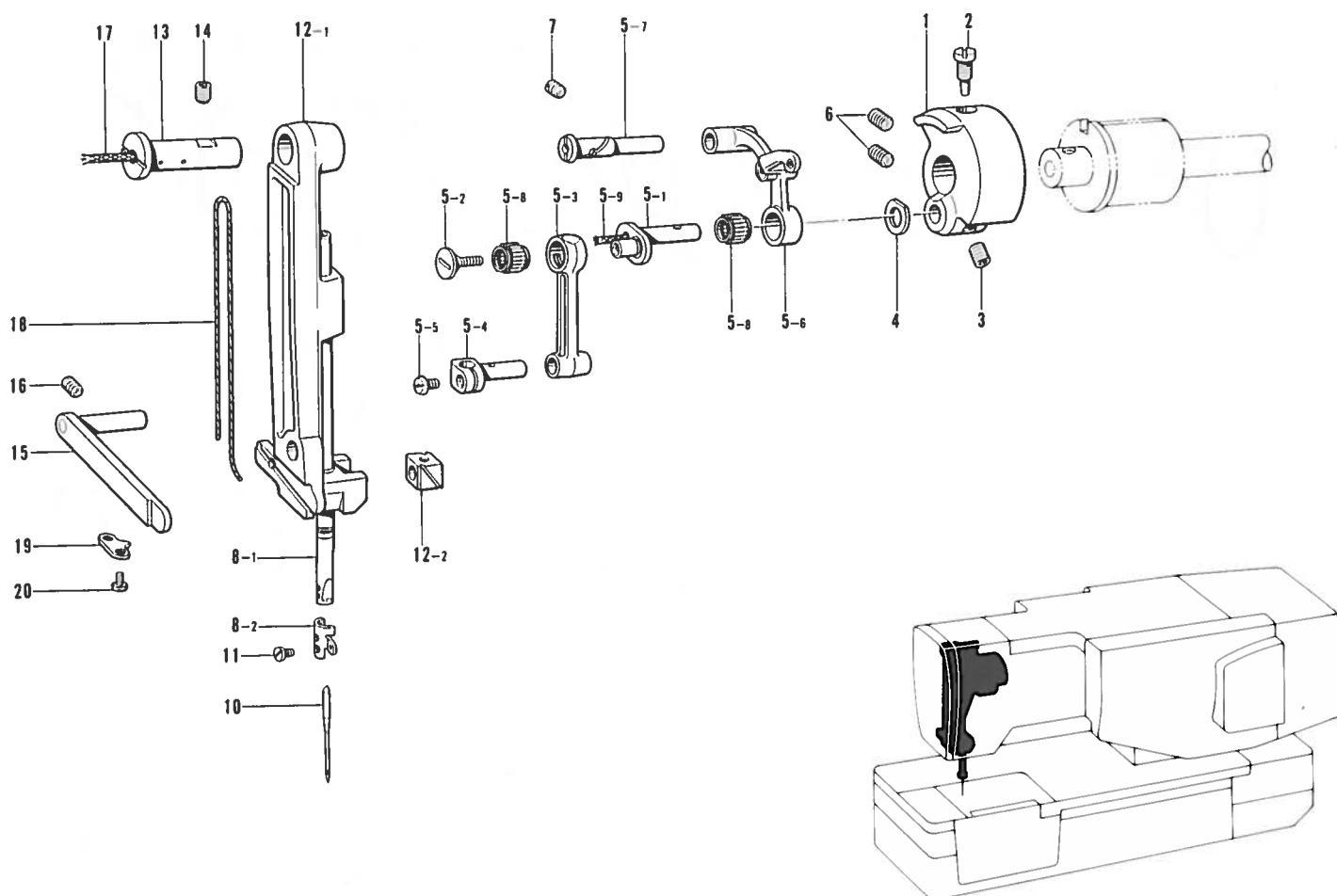
Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Arm-Bed	1		44	Screw	3	062711-412
2	Machine Body Leg	1	151059-001	45	Feed Adjusting Cover	1	158851-001
3	Bed Leg Long	3	113590-001	46	Stud Screw	1	107321-003
4	Bed Base	1	158825-001	47	Washer	1	107017-002
6	Bed Cushion (R)	1	159455-000	48	Thread Take-up Cover	1	158852-002
7	Bed Vessel Rubber (A)	1	159456-000	49	Screw	1	062680-612
8	Bed Vessel Rubber (B)	1	159457-000	50	Oil Cap	2	104449-001
9	Bed Base Packing (A)	1	159459-000	51	Oil Cap	4	104450-101
10	Bed Base Packing (B)	1	159460-000	52	Oil Cap	1	117934-001
19	Gear Case Cover	1	158833-001	53	Oil Cap	1	158882-000
20	Packing	1	158834-000	54	Name Plate	1	
21	Screw	6	062680-812	55	Pin	2	
22	Face Plate	1	158836-001	82	Inside Cover	1	159595-000
23	Packing	1	158837-000	83	Screw	1	062681-012
24	Screw	4	062711-412	84	Washer	1	025680-232
25	Oil Cap	1	159150-000	89	Screw	2	062710-812
26	Top Cover	1	158838-001	92	Belt Cover Stopper	1	141248-001
27	Packing	1	158839-000	93	Nut	1	105234-003
28	Screw	8	062711-412	96	Oil Cap	1	159928-000
43	Cam Cover (A)	1	158849-001	99	Threading Diagram	1	S01009-101

A. 主体関係 (2) / Machine body (2) / Maschinengehäuse (2) / Corps de la machine (2) / Cuerpo de la máquina (2)



Ref No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
13	Screw		アナトメネジ 5.95 クボミ	2	014760-622	61	Belt Cover (L)
17	Bolt		アナボルト 6X16	4	018061-622	62	Belt Cover Assembly (S)
18	Washer		ヒラザガネデュウ 6	4	025060-232	62- 1	Belt Cover (S)
29	Side Cover (R)		ソクメンカバー R	1	158840-001	62- 2	Hinge
30	Packing		ソクメンカバー R バッキン	1	158841-000	62- 3	Hinge Shaft
31	Screw		ナベコ 476-32X14	6	062711-412	63	Screw
32	Adjusting Window Cover		チョウセツマドフタ	1	158842-001	64	Belt Cover Stopper (A)
33	Adjusting Window Inside Cover		チョウセツマドフタウラ	1	158843-001	65	Stopper Washer
34	"O" Ring		O リング PW 3	1	081003-670	66	Screw
35	Oil Cap		メクラセン	1	150756-000	67	Spring
36	Screw		ナベコ 357-40X6	1	062670-612	68	Screw
37	Washer		ワンザガネ	1	158844-001	69	Nut
38	Slide Cover (F)		ソクメンカバー F	1	158845-001	70	Belt Cover Base
39	Screw		ナベコ 476-32X8	3	062710-812	71	Pin
40	Gear Case Cover		ギヤケースフタ	1	158847-001	72	Stopper
41	Stud Screw		ダンネジ 4.76	1	107321-003	73	Oil Cap
42	Washer		ナミバネザガネ	1	107017-002	90	Spring Plate
56	Name Plate		プラザーネームイタ	1	-----	91	Screw
57	Pin		トメビン	2	-----	95	Belt Cover Stopper (B)
58	Model Plate		ケイシキイタ	1	-----	97	Stop Ring
59	Pin		トメビン	2	-----	98	Pin
60	Parts Book Number Plate		P.ナンバーラベル	1	-----	101	Lever Stopper

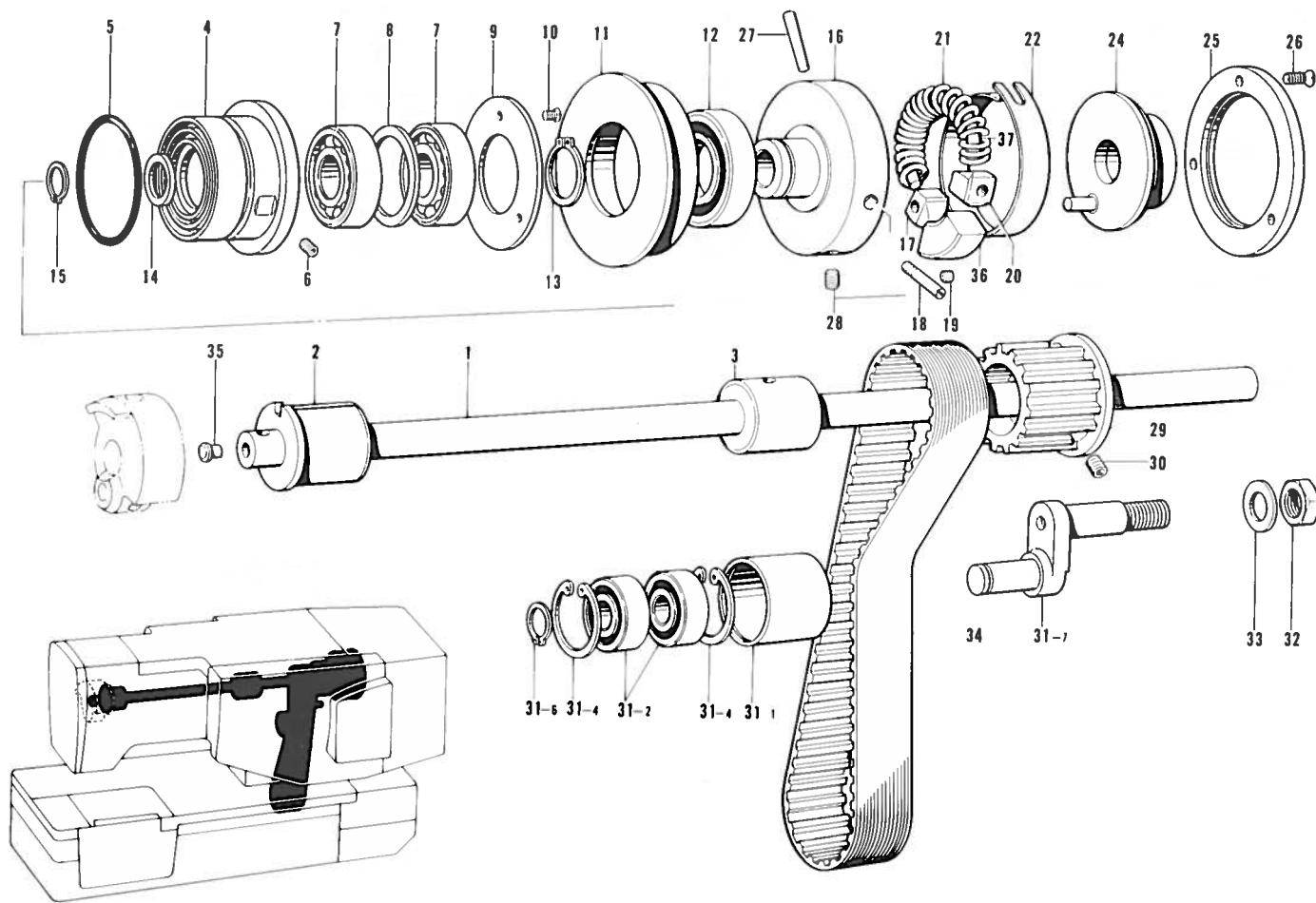
B. 針棒・天ビン関係 / Needle bar and thread take-up mechanism /
 Nadelstangen- und Fadenabnehmeverrichtung /
 Mécanisme de la barre à aiguille et releveur de fil / Mecanismo de la barra de aguja y tirahilos



Ref. No.	Name of Parts	O'ty	Parts No.	Ref. No.	Name of Parts	O'ty	Parts No.
1	Counter Weight	1	158880-000	8- 1	Needle Bar	1	158885-101
2	Screw	1	100250-001	8- 2	Needle Bar Thread Guide	1	159916-001
3	Screw	1	014770-622	10	_____	1	S01214-011
4	Washer	1	110367-001	10	Needle DP-K15	1	S01214-014
5	Thread Take-up Lever Assembly	1	159409-001	11	Screw	1	140553-102
5- 1	Needle Bar Crank	1	145465-001	12	Needle Bar Support Assembly	1	_____
5- 2	Screw	1	145465-001	12- 1	Needle Bar Support	1	_____
5- 3	Needle Bar Crank Rod	1	S01143-001	12- 2	Side Block	1	159624-001
5- 4	Needle Bar Clamp	1	111237-001	13	Stud	1	158888-001
5- 5	Screw	1	140004-001	14	Screw	1	014760-622
5- 6	Thread Take-up Lever	1	183216-001	15	Needle Bar Supporter Guide	1	158889-001
5- 7	Stud	1	111468-001	16	Screw	1	014760-622
5- 8	Needle Roller Bearing	2	140430-001	17	Wick	1	159572-000
5- 9	Wick	1	140430-001	18	Wick	1	159561-001
6	Screw	2	014770-622	19	Needle Bar Indicator	1	158835-001
7	Screw	1	014760-622	20	Screw	2	062670-612
8	Needle Bar Assembly	1	158884-101				

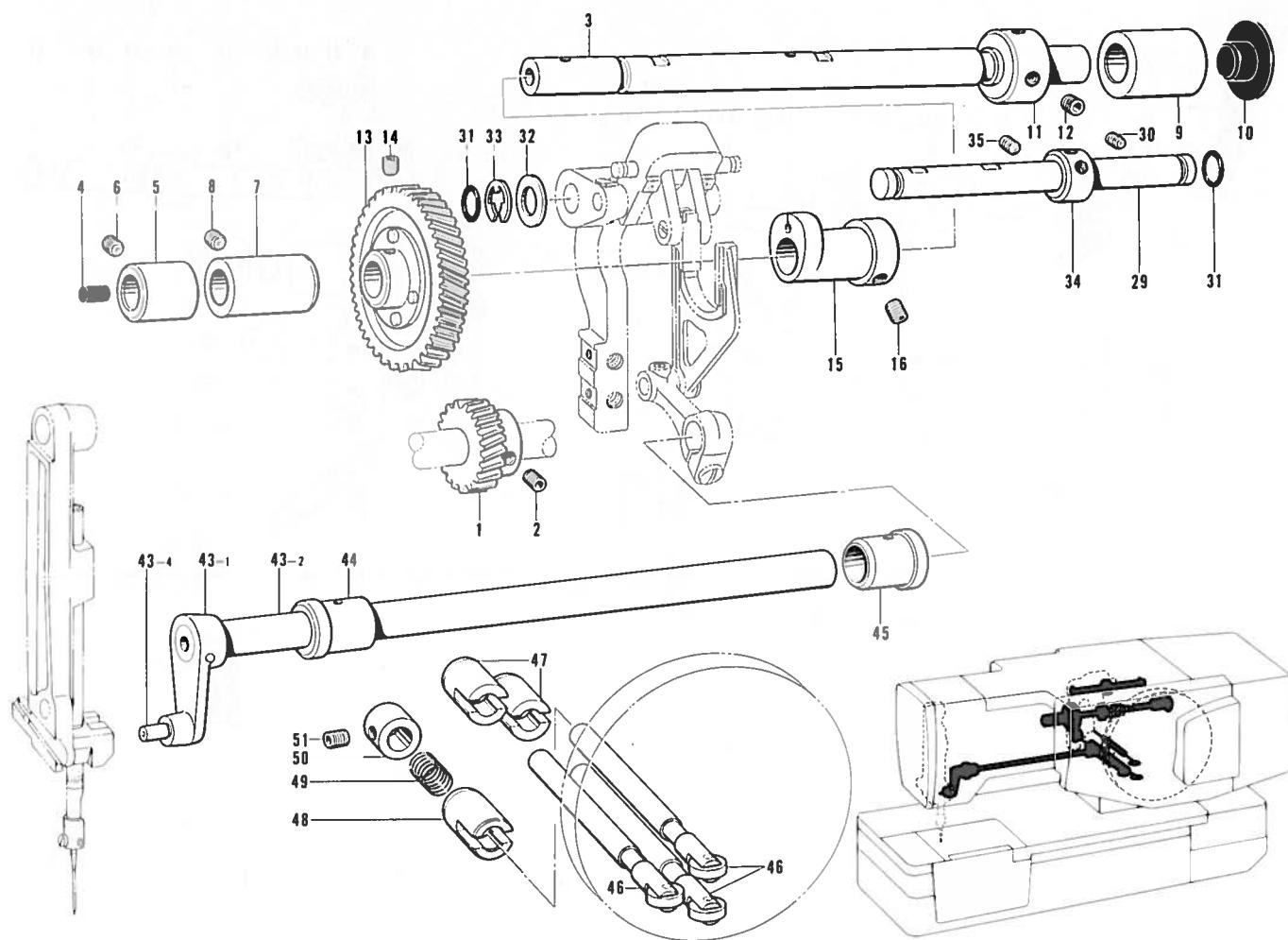
C. 上軸関係 / Upper shaft mechanism / Obere Welle /

Mécanisme de l'arbre supérieur / Mecanismo de la eje superior



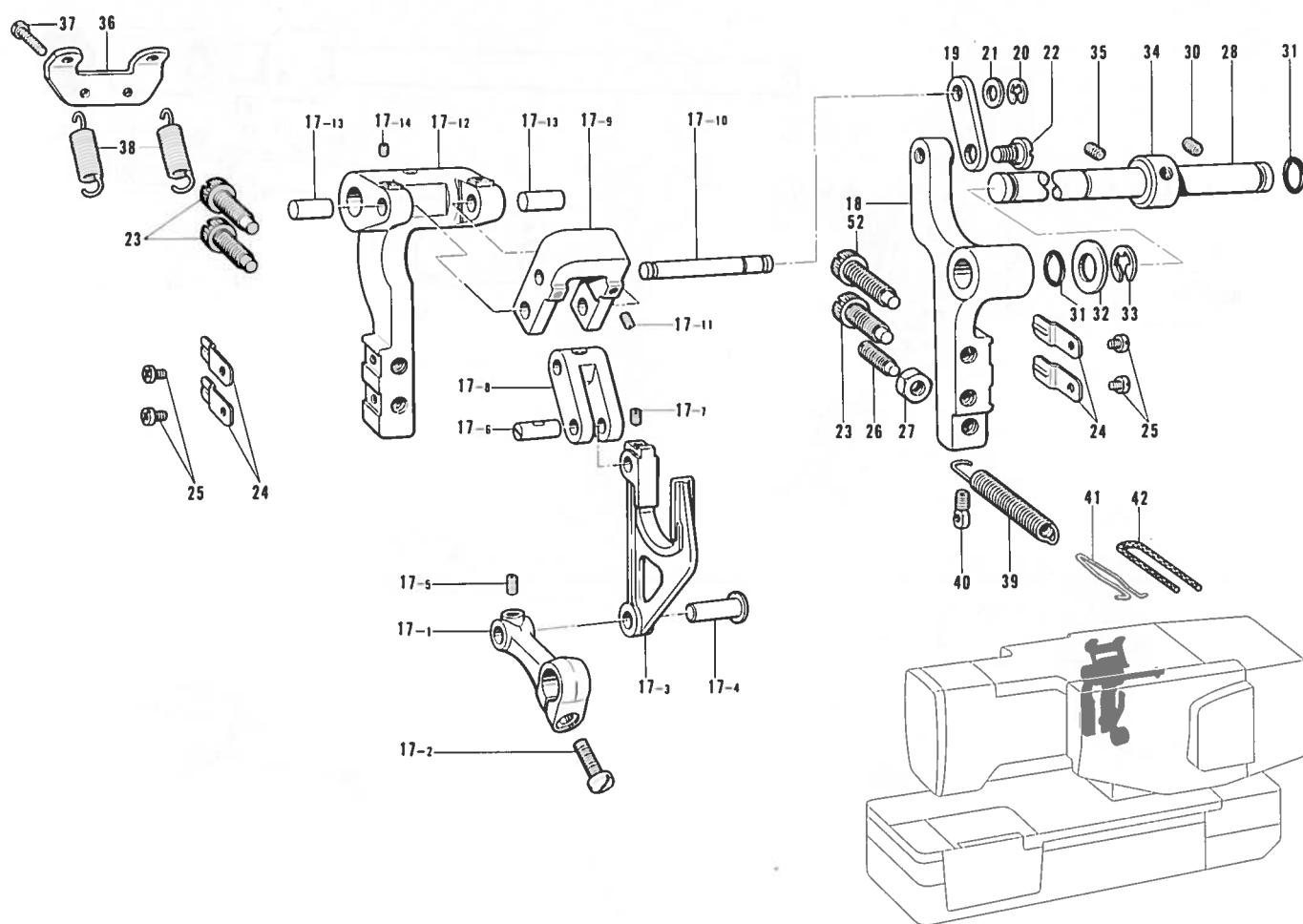
Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Upper Shaft	1	158891-001	22	Pulley Inside Cover	1	159420-001
2	Bushing (Front)	1	158892-001	24	Stop Cam Assembly	1	158901-001
3	Bushing (Intermediate)	1	158893-000	25	Cap For Stop Cam	1	158904-001
4	Bearing Case	1	158894-000	26	Screw	3	117348-001
5	"O" Ring	1	081048-070	27	Taper Pin	1	S01319-001
6	Screw	1	014760-622	28	Screw	1	014770-622
7	Bearing	2	072630-260	29	Timing Belt Wheel Upper Assembly	1	159744-100
8	Washer	1	158895-001	30	Screw	2	014760-622
9	Bearing Cap	1	158896-001	31	Idler Puller Assembly	1	158906-001
10	Screw	3	102843-004	31- 1	Idler Puller	1	158907-001
11	Idle Pulley	1	158897-001	31- 2	Bearing	2	072620-260
12	Bearing	1	072600-560	31- 4	Stop Ring	2	048350-242
13	Stop Ring	1	048250-142	31- 6	Stop Ring	1	048150-142
14	Thrust Ring	1	116920-001	31- 7	Idler Pulley Arm	1	158908-001
15	Stop Ring	1	048150-142	32	Nut	1	158909-001
16	Arm Shaft Pulley	1	158898-001	33	Washer	1	025900-232
17	Block For Pulley	1	159427-001	34	Timing Belt	1	158910-000
18	Pulley Shaft	1	159424-001	35	Oil Cap	1	111865-001
19	Screw	1	014679-320	36	Stop Cam Supporter	1	S00862-000
20	Block For Pulley Stop Cam	1	158941-001	37	Spring Guide	1	S00928-001
21	Spring	1	159425-001				

D. 針振関係 (1) / Zigzag mechanism (1) / Zickzackvorrichtung (1) /
 Mécanisme du zigzag (1) / Mecanismo del zigzag (1)



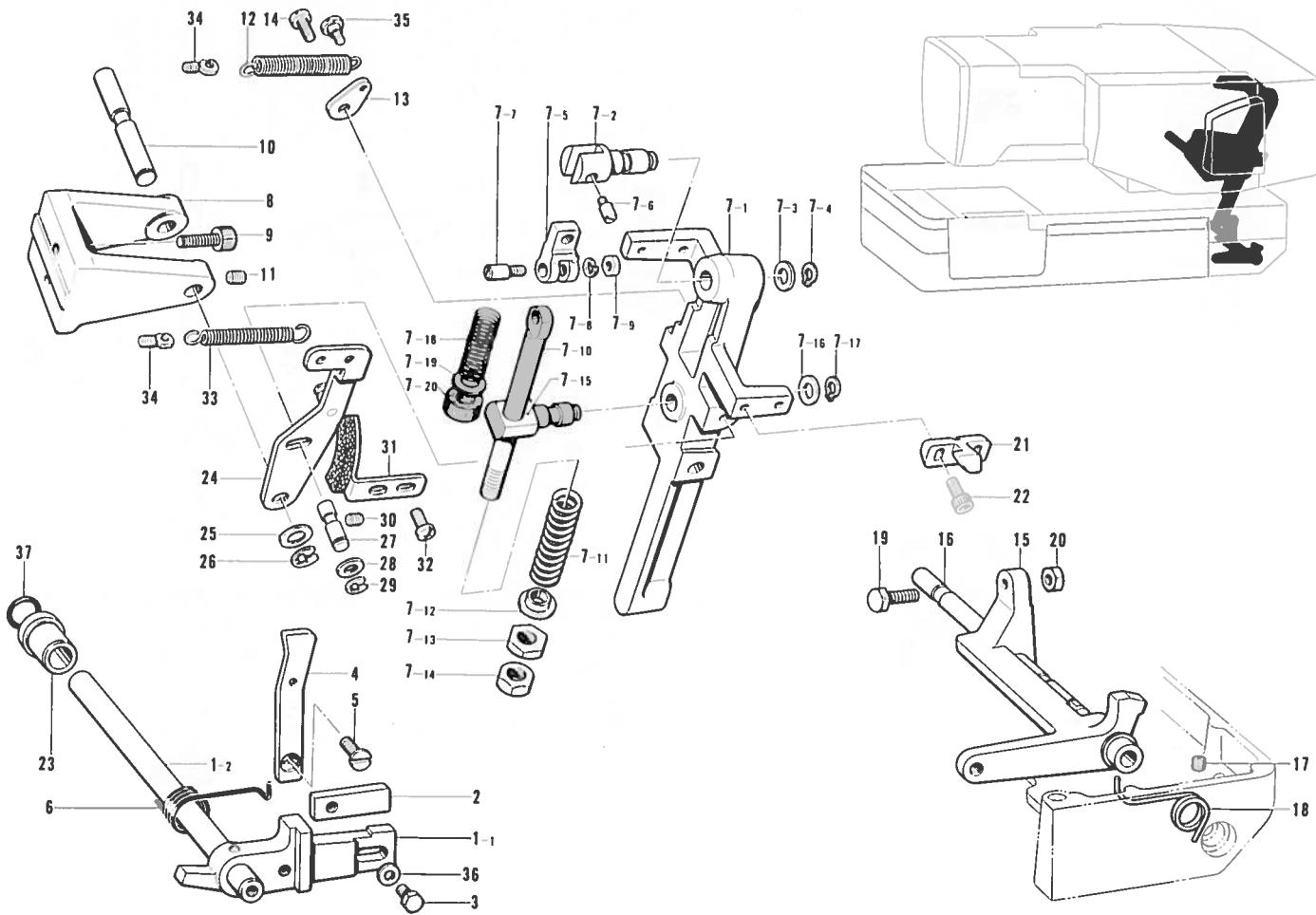
Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Speed Reduction Gear	1	141309-001	31	"O" Ring	4	110558-001
2	Screw	2	014770-622	32	Washer	2	115007-001
3	Sub Shaft	1	158911-001	33	Stop Ring	2	146293-001
4	Oil Cap	2	156641-001	34	Set Collar	2	117671-002
5	Bushing (Front)	1	158913-001	35	Screw	4	014770-622
6	Screw	1	014760-622	43	Zigzag Lever Front Assembly	1	158942-001
7	Bushing (Intermediate)	1	158914-001	43- 1	Zigzag Lever (Front)	1	—
8	Screw	1	014760-622	43- 2	Zigzag Lever Shaft	1	—
9	Bushing (Right)	1	158915-001	43- 4	Shaft	1	159625-001
10	Oil Cap	1	158916-000	44	Bushing (Front)	1	158945-001
11	Set Collar	1	101486-001	45	Bushing (Right)	1	158946-001
12	Screw	2	014760-622	46	Zigzag Connecting Shaft Assembly	3	158948-001
13	Sub Shaft Gear Assembly	1	158917-001	47	Bushing	2	158950-000
14	Screw	2	014770-622	48	Bushing	1	158951-000
15	Zigzag Cam	1	158919-001	49	Spring	1	158952-001
16	Screw	2	014770-622	50	Set Collar	1	141351-001
29	Adjusting Arm Shaft (B)	1	158933-001	51	Screw	1	014770-622
30	Screw	2	014760-622				

D. 針振関係 (2) / Zigzag mechanism (2) / Zickzackvorrichtung (2) /
 Mécanisme du zigzag (2) / Mecanismo del zigzag (2)



Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
17	Zigzag Adjusting Cam Assembly	1	159547-001	20	Stop Ring	1	048050-342
17- 1	Zigzag Adjusting Lever (R)	1	158947-001	21	Washer	1	153138-001
17- 2	Screw	1	S01304-001	22	Stud Screw	1	145480-001
17- 3	Zigzag Adjusting Forked	1	158920-001	23	Screw	3	158930-001
17- 4	Stud	1	158921-001	24	Zigzag Adjusting Screw Presser	4	158931-001
17- 5	Screw	1	014770-622	25	Screw	4	062680-512
17- 6	Pin	1	158922-001	26	Screw	1	159905-001
17- 7	Screw	1	014680-622	27	Nut	1	105812-003
17- 8	Zigzag Adjusting Link	1	158923-001	28	Adjusting Arm Shaft (A)	1	158929-001
17- 9	Link	1	158924-001	36	Spring Hook	1	159426-001
17-10	Zigzag Adjusting Shaft	1	158925-001	37	Screw	2	062681-612
17-11	Screw	2	014680-622	38	Spring (A)	2	158935-001
17-12	Adjusting Arm	1	158928-000	39	Spring (B)	1	158939-001
17-13	Stud	2	158927-001	40	Spring Hook	1	141334-001
17-14	Screw	2	014680-622	41	Spring Hook	1	158940-001
18	Zigzag Adjusting Arm	1	158932-000	42	Wick	1	159562-000
19	Zigzag Adjusting Link	1	158926-001	52	Screw	1	159906-001

E. 停止関係 / Clutch mechanism / Kupplungsvorrichtung /
Mécanisme de l'embrayage / Mecanismo de embrague



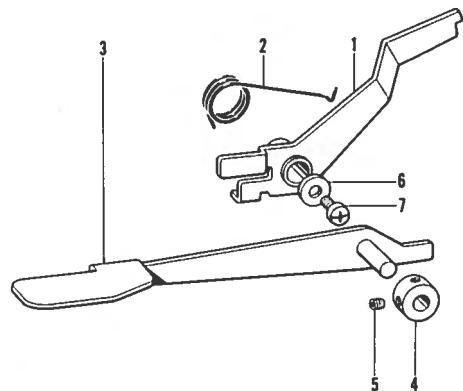
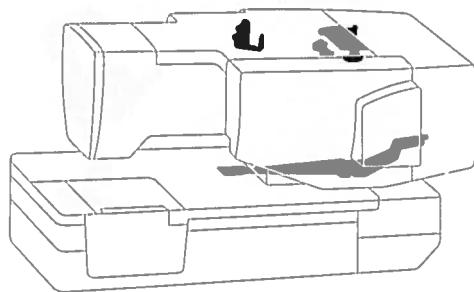
Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Stop Lever Assembly	1	158953-001	9	Bolt	2	018082-022
1- 1	Stop Lever	1	—	10	Clutch Lever Shaft	1	158961-001
1- 2	Shaft	1	158955-001	11	Screw	2	014760-622
2	Stop Lever Claw	1	158956-001	12	Spring	1	158979-001
3	Bolt	1	017771-412	13	Adjusting Plate	1	115558-002
4	Plate	1	158957-001	14	Screw	1	062761-212
5	Screw	1	S01698-001	15	Starting Lever	1	158968-001
6	Spring	1	158958-001	16	Starting Lever Shaft	1	158970-001
7	Clutch Lever Assembly	1	159548-001	17	Screw	1	014760-622
7- 1	Clutch Lever	1	158960-001	18	Spring	1	S00650-001
7- 2	Clutch Stopper Supporter	1	142667-001	19	Bolt	1	115585-001
7- 3	Washer	1	025100-132	20	Nut	1	152997-001
7- 4	Stop Ring	1	048100-142	21	Clutch Claw	1	158972-001
7- 5	Clutch Stopper	1	115545-001	22	Bolt	2	018061-422
7- 6	Screw	1	115544-001	23	Bushing	1	158973-001
7- 7	Screw	1	115546-001	24	Brake Lever	1	158974-001
7- 8	Spring Washer	1	028050-240	25	Washer	1	025100-132
7- 9	Nut	1	021710-202	26	Stop Ring	1	048080-342
7-10	Shaft	1	158962-001	27	Pin	1	158975-001
7-11	Spring	1	158963-001	28	Washer	1	025080-132
7-12	Collar	1	158964-001	29	Stop Ring	1	048060-342
7-13	Nut	1	021860-312	30	Screw	1	014760-622
7-14	Nut	1	100075-004	31	Brake Assembly	1	158976-001
7-15	Adjusting Bar Clamp	1	158965-001	32	Screw	2	062760-812
7-16	Washer	1	025100-132	33	Spring	1	141517-101
7-17	Stop Ring	1	048100-142	34	Spring Hook	2	141334-001
7-18	Spring	1	115551-001	35	Stud Screw	1	115559-002
7-19	Washer	1	025100-132	36	Washer	1	025770-232
7-20	Felt	1	115550-001	37	"O" Ring	1	081010-670
8	Clutch Lever Bracket	1	158959-001				

F. 非常停止関係

Emergency stop mechanism/Abschaltvorrichtung/

Mécanisme de l'arrêt de secours/

Mecanismo de parada de emergencia

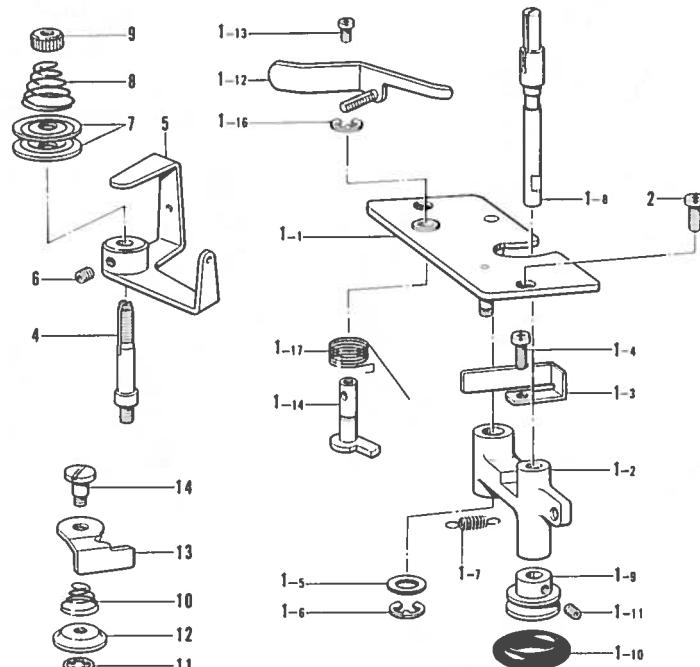


G. 糸巻装置

Bobbin winder/Spuler/

Mécanisme du bobineur/Mecanismo del devanador

de la canilla

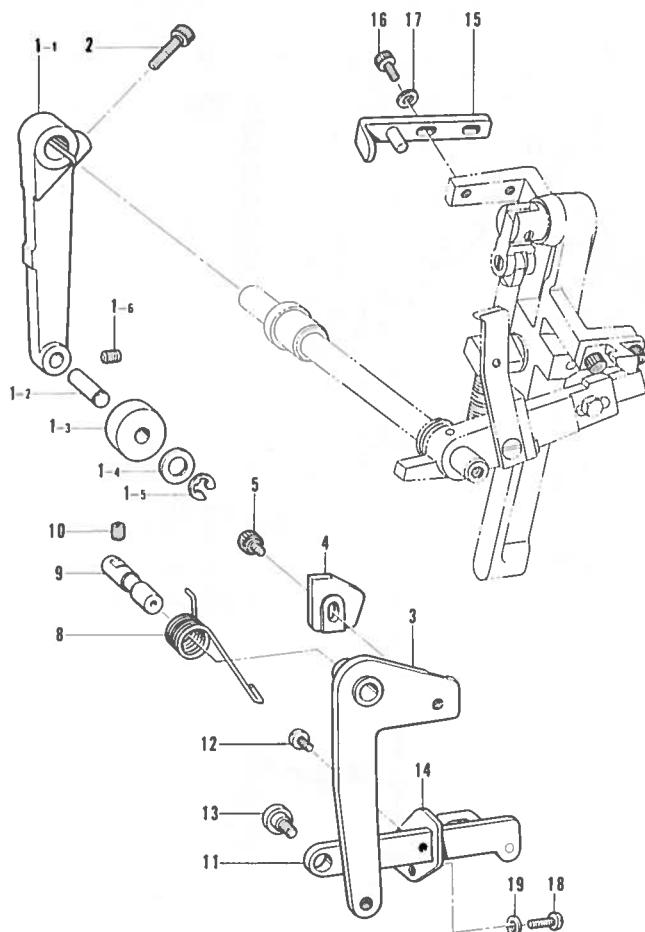


Ref. No.	Name of Parts	Q'ty	Parts No.
1	Emergency Stop Lever	1	159001-001
2	Spring	1	159002-001
3	Emergency Stop Arm Assembly	1	159003-001
4	Set Collar	1	159006-001
5	Screw	2	014680-622
6	Washer	1	025060-332
7	Screw	1	062771-012

Ref. No.	Name of Parts	Q'ty	Parts No.
1	Bobbin Winder Assembly	1	S01287-001
1- 1	Bobbin Winder Bracket Assembly	1	S01288-001
1- 2	Bobbin Arm Winder frame	1	S01290-001
1- 3	Spring Plate	1	S01292-001
1- 4	Screw	1	062680-812
1- 5	Washer	1	025080-132
1- 6	Stop Ring	1	048060-342
1- 7	Spring	1	S01294-001
1- 8	Shaft	1	159252-001
1- 9	Bobbin Winder Pulley	1	154528-001
1-10	Rubber Ring	1	120448-001
1-11	Screw	2	014680-622
1-12	Bobbin Presser	1	159253-001
1-13	Screw	1	062670-612
1-14	Shaft	1	S01291-001
1-16	Stop Ring	1	048050-342
1-17	Spring	1	S01293-001
2	Screw	2	062710-812
4	Bobbin Winder Tension Stud	1	159256-001
5	Bobbin Winder Thread Guide	1	159257-001
6	Screw	1	014680-622
7	Tension Disc	2	145446-001
8	Tension Spring	1	115188-001
9	Tension Control Nut	1	100136-001
10	Spring	1	144505-000
11	Stop Ring	1	146200-001
12	Disc	1	146199-001
13	Knife	1	146198-001
14	Stud Screw	1	118764-002

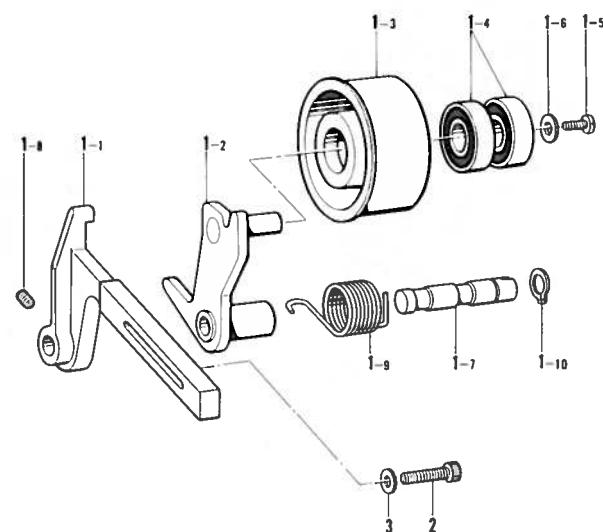
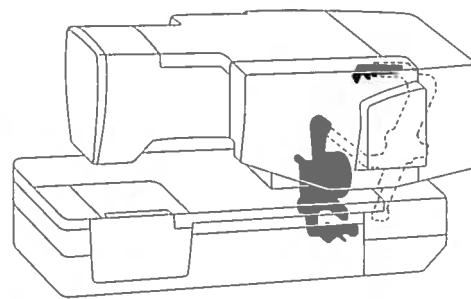
H. ベルト寄せ関係

Belt shift mechanism / Rimenumstellvorrichtung /
Mécanisme du changement de courroie / Mecanismo
del cambio correas



J. テンションプーリ関係

Tension pulley mechanism / Spannrolle /
Mécanisme de la poulea de tension



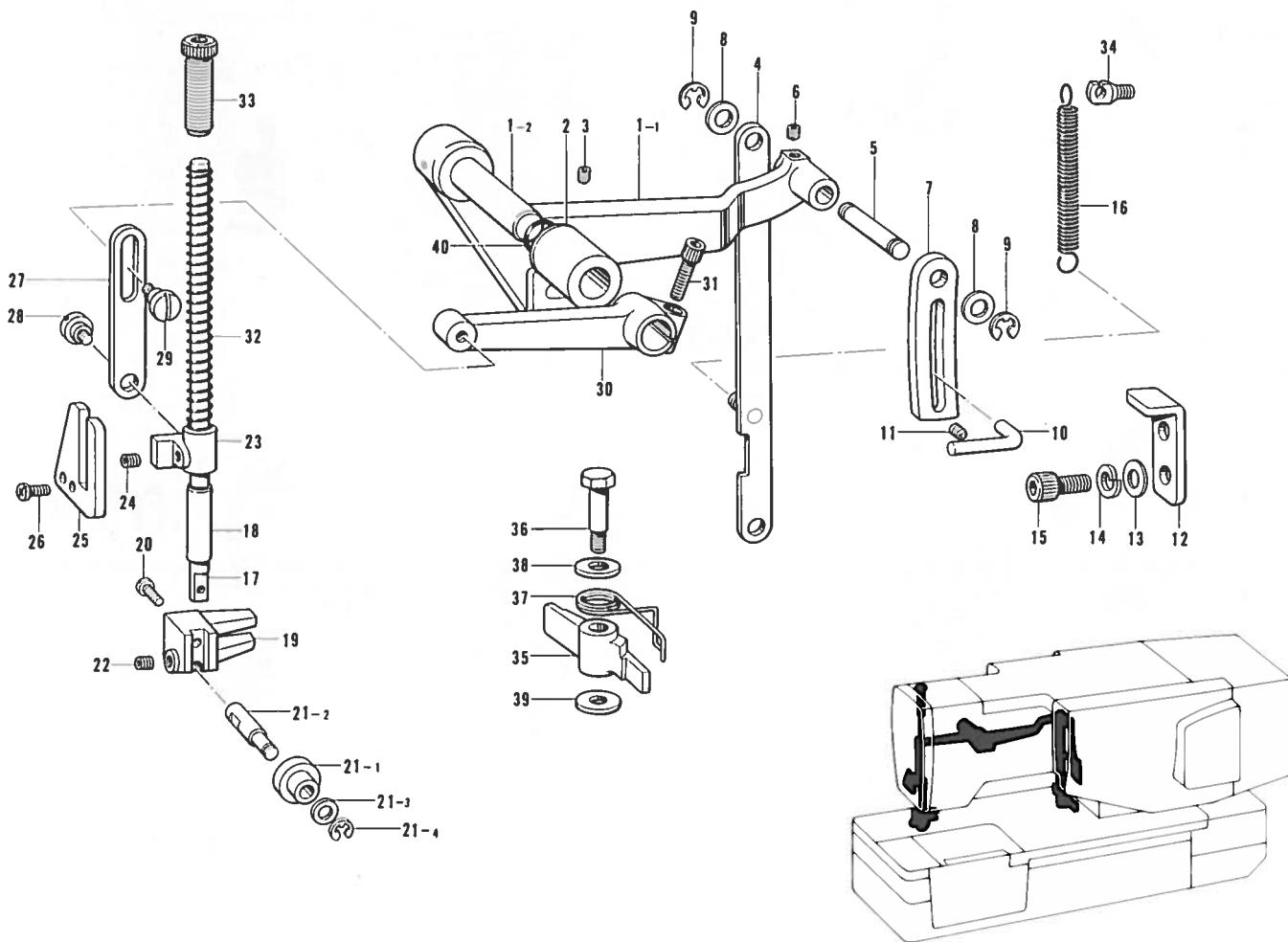
Ref. No.	Name of Parts	O'ly	Parts No.
1	Belt Shift Lever Assembly	ベルトヨセクドウレバーアミ	1 159553-001
1- 1	Belt Shaft Lever	ベルトヨセクドウレバー	1 158990-001
1- 2	Roller Stud	ベルトヨセローラジク	1 158991-001
1- 3	Belt Shift Roller	ベルトヨセローラ	1 158992-001
1- 4	Washer	ザガネ	1 107153-002
1- 5	Stop Ring	トメワ E6	1 048060-342
1- 6	Screw	アナトメネジ 5.95 クボミ	1 014760-622
2	Bolt	アナボルト 6X22	1 018062-222
3	Belt Shifter Lever	ベルトヨセレバー	1 158993-001
4	Belt Shifter Cam	ベルトヨセカム	1 158994-001
5	Bolt	アナボルト 6.35X8	1 S01794-001
8	Spring	ベルトヨセレバーパネ	1 158995-001
9	Stud	ベルトヨセレバージク	1 158996-001
10	Screw	アナトメネジ 5.95 クボミ	1 014760-622
11	Belt Shifter Lower	ベルトヨセシタ	1 158997-001
12	Screw	ナベコ 476-32X6	1 062710-612
13	Stud Screw	ダンネジ 6.35	1 158998-001
14	Belt Shifter Lower Guide	ベルトヨセシタアンナイ	1 158999-100
15	Belt Shifter Upper	ベルトヨセ U	1 159000-001
16	Bolt	アナボルト 6X12	2 018061-222
17	Washer	ヒラサガネチュウ 6	2 025060-232
18	Screw	シメネシ 4.37	2 107407-003
19	Washer	ヒラサガネショウ 4.37	2 025680-132

Ref. No.	Name of Parts		O'ly	Parts No.
1	Tension Pulley Assembly	テンションブーリクミ	1	159551-001
1- 1	Tension Pulley Bracket	テンションブーリダイ	1	159007-001
1- 2	Tension Pulley Arm Assembly	テンションブーリウデクミ	1	159008-001
1- 3	Tension Pulley	テンションブーリ	1	159011-000
1- 4	Bearing	タマジクウケ 6201VV	2	072620-160
1- 5	Screw	ナベコ 595-28X12	1	062761-212
1- 6	Washer	ヒラサガネダイ 6	1	025060-332
1- 7	Shaft	テンションブーリウデジク	1	159012-001
1- 8	Screw	アナトメネジ 5.95 クボミ	1	014760-622
1- 9	Spring	テンションブーリウデバネ	1	159013-001
1-10	Stop Ring	トメワジクヨウ C10	1	048100-142
2	Bolt	アナボルト 8X20	1	018082-022
3	Washer	ヒラサガネチュウ 8	1	025080-232

K. 押工関係

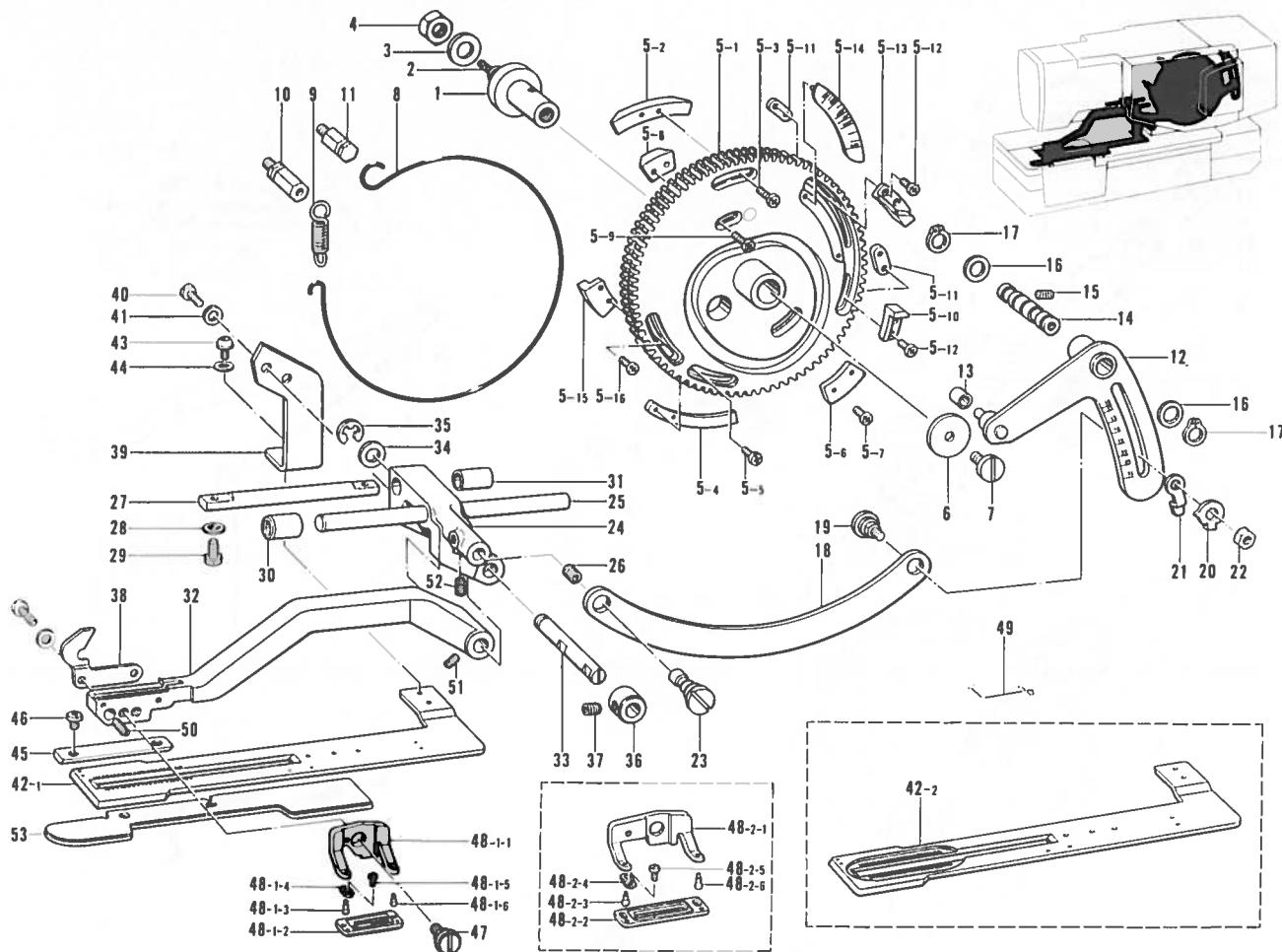
Presser foot mechanism / Stoffdrückerfuß

Mécanisme du pied presseur / Mecanismo del prensa telas



Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Presser Lift Assembly	1	159014-001	21- 1	Presser Roller	1	159027-001
1- 1	Presser Lifter Lever	1	159015-001	21- 2	Roller Stud	1	159028-001
1- 2	Presser Lifter Lever Shaft	1	159016-001	21- 3	Washer	1	025060-132
2	Bushing	1	159032-000	21- 4	Stop Ring	1	048040-342
3	Screw	1	014760-622	22	Screw	1	014770-622
4	Presser Lifter Driving Connector	1	159018-001	23	Presser Bar Clamp	1	159030-000
5	Stud	1	159020-001	24	Screw	1	014760-622
6	Screw	1	014760-622	25	Presser Guide Plate	1	159031-001
7	Safety Stopper	1	159021-001	26	Screw	2	062680-812
8	Washer	2	025080-232	27	Presser Lift Link	1	159033-001
9	Stop Ring	2	048060-342	28	Stud Screw	1	159394-001
10	Safety Stopper Shaft	1	159022-001	29	Stud Screw	1	145480-001
11	Screw	1	014760-622	30	Presser Bar Lifter Lever	1	159034-000
12	Stopper	1	159023-001	31	Bolt	1	018062-022
13	Washer	2	025080-232	32	Spring	1	159035-001
14	Spring Washer	2	028080-242	33	Presser Adjusting Screw	1	100279-101
15	Bolt	2	018081-622	34	Spring Hook	1	141334-001
16	Spring	1	500649-101	35	Presser Stop Lever	1	159923-001
17	Presser Bar	1	159025-001	36	Stud Screw	1	159924-001
18	Bushing	1	159818-001	37	Spring	1	159925-001
19	Presser Bar Roller Bracket	1	159026-001	38	Washer	1	159947-001
20	Screw	1	062681-212	39	Washer	1	149095-001
21	Presser Bar Roller Assembly	1	159552-001	40	O' Ring PW11	1	081011-670

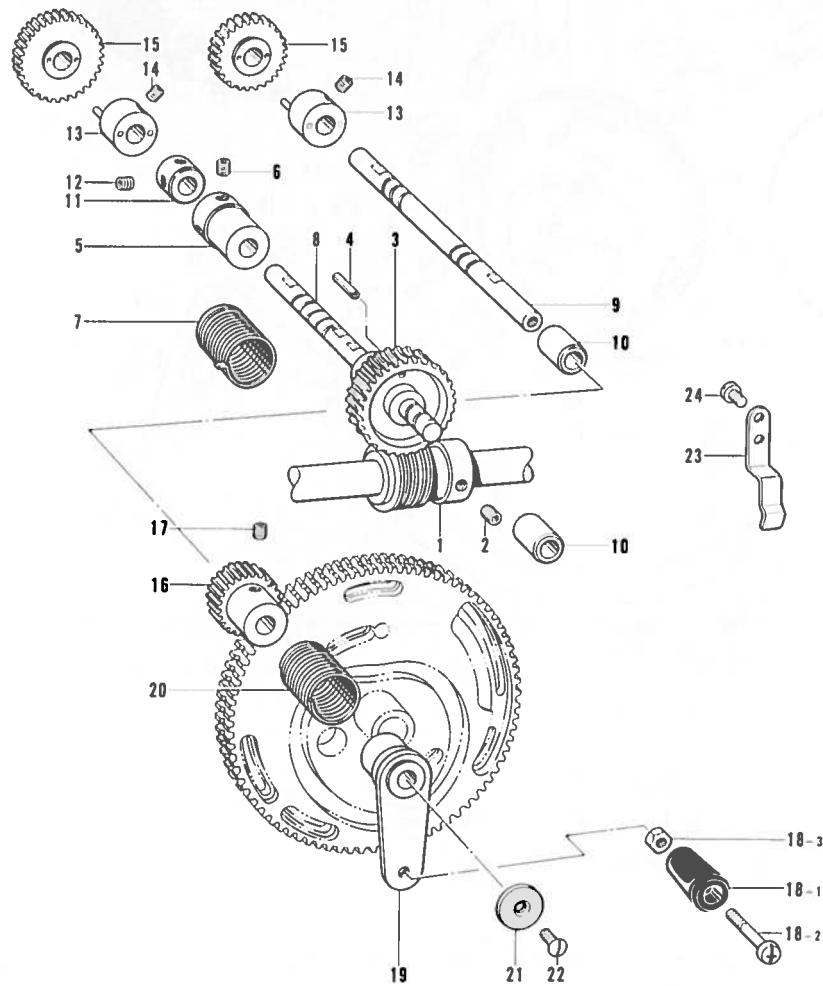
L. 送り関係 / Feed mechanism / Transportvorrichtung /
Mécanisme de l'entraînement / Mecanismo de la alimentación



Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Feed Cam Shaft	1	オクリカムシグ	1	159036-001	19	Stud Screw
2	Wick	1	クミヒモ	1	159563-000	20	Length Feed Indicator Plate
3	Washer	1	ヒラザカネチユウ 12.70	1	025900-232	21	Stopper (A)
4	Nut	1	ナット 3シュ 12.70	1	021910-302	22	Nut
5	Feed Cam Assembly (A)	1	オクリカム A クミ	1	159037-101	23	Feed Connector Shaft
5- 1	Feed Cam (A)	1	オクリカム A	1		24	Feed Arm Bracket
5- 2	Thread Release Cam Segment (F)	1	イトユルメカムヘン F	1	159039-101	25	Feed Guide Shaft (A)
5- 3	Screw	2	ナベコ 437-40×12	2	062681-212	26	Screw
5- 4	Thread Release Cam Segment (B)	1	イトユルメカムヘン B	1	159040-101	27	Feed Guide Shaft
5- 5	Screw	2	ナベコ 437-40×12	2	062681-212	28	Washer
5- 6	Bar Tack Cam Segment (F)	1	カンドメカムヘン F	1	159041-101	29	Bolt
5- 7	Screw	2	ナベコ 437-40×10	2	062681-012	30	Bushing
5- 8	Bar Tack Cam Segment (B)	1	カンドメカムヘン B	1	159042-101	31	Bushing
5- 9	Screw	2	ナベコ 437-40×10	2	062681-012	32	Length Feed Arm
5- 10	Stop Cam Segment (A)	1	ティシカムヘン A	1	159043-001	33	Feed Arm Shaft
5- 11	Washer	2	ティシカムヘン B サガネ	2	159044-001	34	Washer
5- 12	Screw	4	ナベコ 437-40×10	4	062681-012	35	Stop Ring
5- 13	Stop Cam Segment (B)	1	ティシカムヘン B	1	159045-001	36	Set Collar
5- 14	Indicator Plate	1	ゲンソクシシタ	1		37	Screw
5- 15	Cutter Segment	1	カッタカムヘン	1	159046-001	38	Feed Arm Supporter
5- 16	Screw	2	ナベコ 437-40×12	2	062681-212	39	Lower Feed Arm
6	Washer	1	サガネ	1	141400-001	40	Screw
7	Screw	1	シメネヒジダリ 5.95	1	141408-001	41	Spring Washer
8	Cam Brake Wire	1	オクリカムブレーキワイヤ	1	159047-001	47	Stud Screw
9	Spring	1	ブレーキワイヤヒキバネ	1	159048-001	48	Upper Clamping Foot 12.7 Assembly
10	Brake Wire Hook (A)	1	ブレーキワイヤササエ A	1	159049-001	48- 1	Upper Clamping Foot Supporter
11	Brake Wire Hook (B)	1	ブレーキワイヤササエ B	1	159050-001	48- 2	Upper Clamping Foot Rubber
12	Feed Adjusting Lever Assembly	1	オクリショウセツレバーカミ	1	159051-101	48- 3	Pin
13	Roller	1	コロ	1	107550-002	48- 4	Spring
14	Length Feed Adjusting Lever Shaft	1	オクリショウセツレバージク	1	159054-001	48- 5	Screw
15	Screw	1	アナトメネジ 5.95 クボミ	1	014760-622	49	Finger Guard (SS)
16	Horizontal Feed Crank Ring	1	スイハイオクリクランクリング	2	142628-001	50	Spring
17	Stop Ring	3	トメワジクヨウ C11	3	048110-142	51	Screw
18	Feed Connector	1	オクリレンカン	1	159055-001	52	Screw

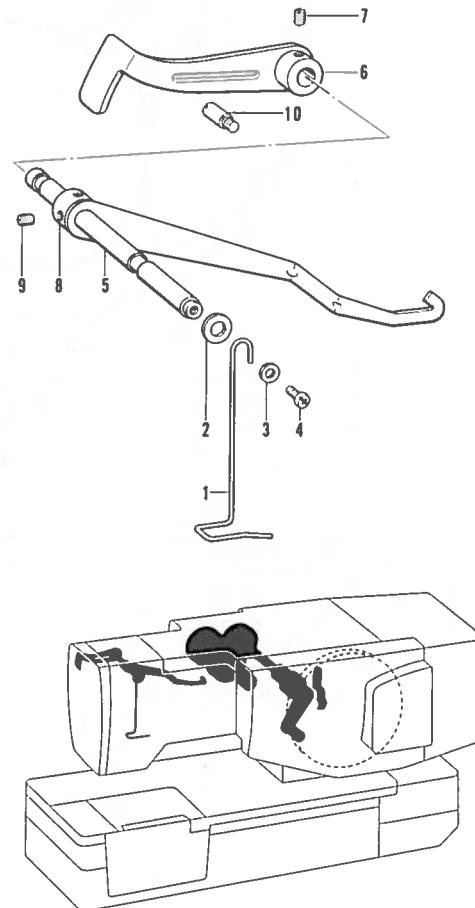
M. カム傳導関係

Feed cam mechanism / Transporteurkurve /
Mécanisme de la came d'entraînement /
Mecanismo de la leva alimentación



N. 糸切れ感知関係

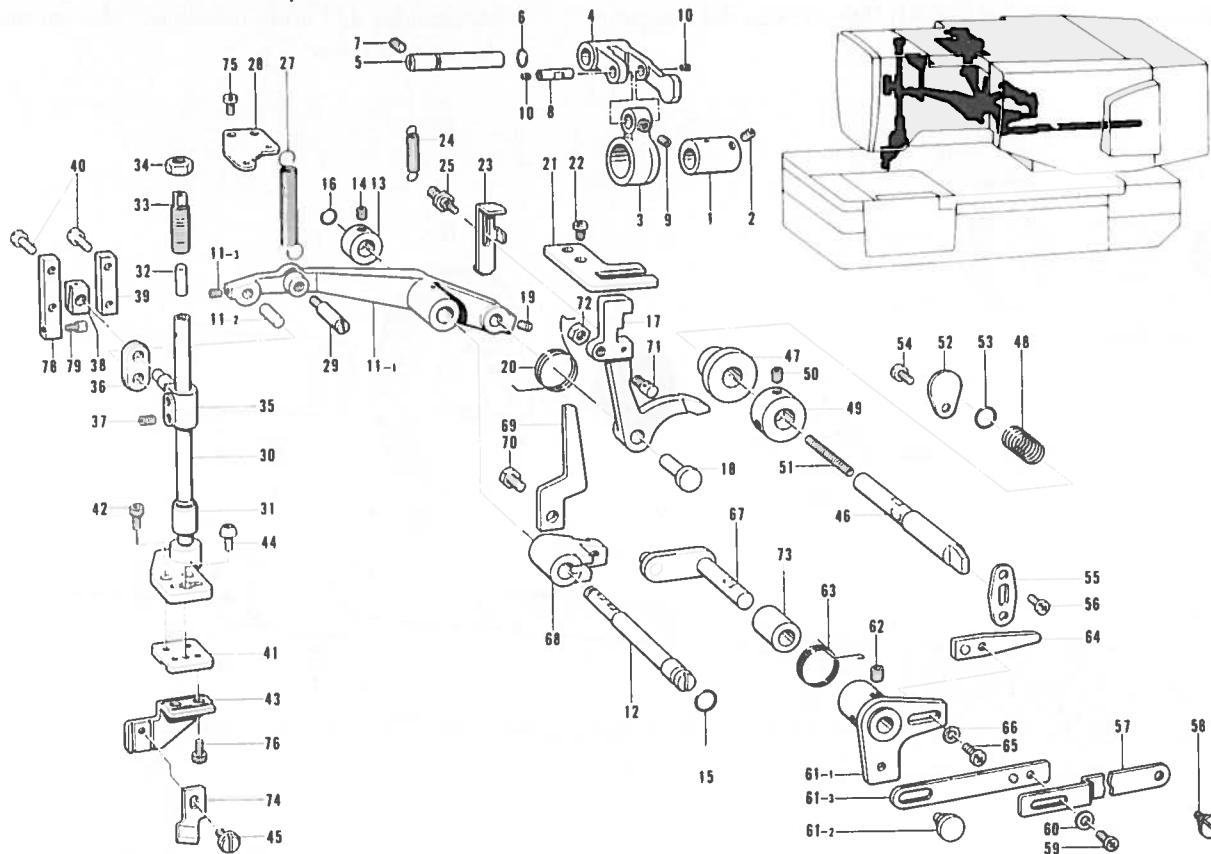
Thread breakage detector mechanism / Fadenbruchfühler /
Mécanisme du détecteur de cassure du
fil / Mecanismo del sensor de cortes en el hilo



Ref. No.	Name of Parts	Qty	Parts No.
1	Worm	1	141367-001
2	Screw	2	014770-622
3	Worm Wheel	1	159082-000
4	Spring Pin	1	047301-842
5	Collar	1	159083-001
6	Screw	2	014770-622
7	Spring	1	159084-001
8	Worm Wheel Shaft	1	159085-001
9	Gear Shaft	1	159086-001
10	Bushing	2	159087-000
11	Set Collar	1	110495-003
12	Screw	2	014770-622
13	Gear Shaft Collar Assembly	2	159088-001
14	Screw	4	014770-622
15	Gear	1	141378-000
15	Gear	1	141382-000
16	Free Wheel Gear	1	159090-001
17	Screw	2	014770-622
18	Handle Assembly	1	159091-001
18- 1	Handle	1	159093-000
18- 2	Screw	1	112700-001
18- 3	Nut	1	106588-003
19	Handle Lever	1	159092-001
20	Spring	1	159094-001
21	Bearing Cover	1	151932-001
22	Screw	1	107231-002
23	Stopper	1	159095-101
24	Screw	1	062680-612

Ref. No.	Name of Parts	Qty	Parts No.
1	Tread Breakage Perceiving Wire	1	159144-001
2	Washer	1	025060-232
3	Washer	1	025350-332
4	Screw	1	062670-612
5	Shaft	1	159145-001
6	Thread Breakage Perceiving Lever	1	159146-101
7	Screw	2	014680-622
8	Stopper	1	159147-001
9	Screw	2	014680-622
10	Stopper	1	159148-001

P. カッター関係 / Cutter mechanism / Abschneidevorrichtung /
Mécanisme de la coupe / Mecanismo de la corta

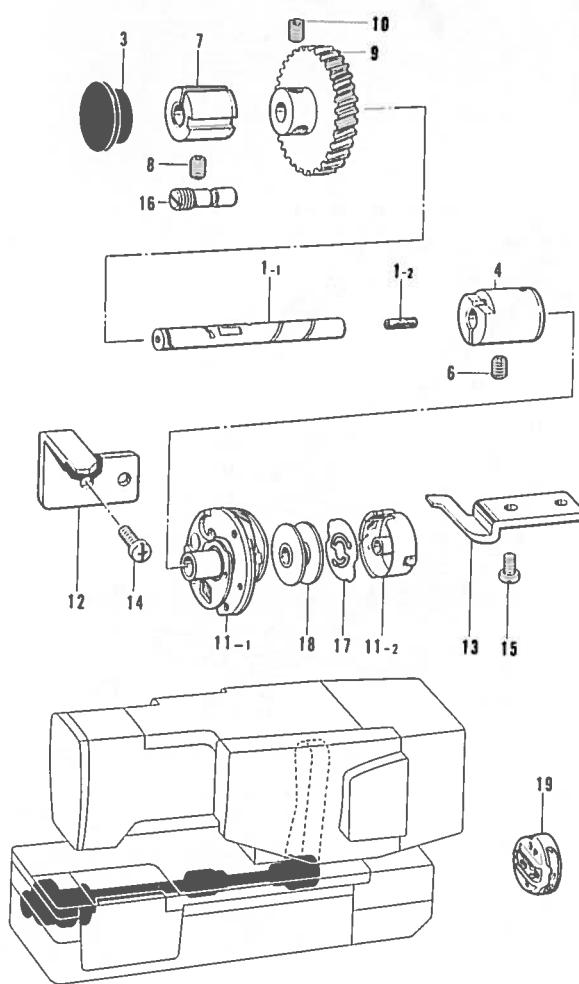


Ref. No.	Name of Parts	Qty	Parts No.	Ref. No.	Name of Parts	Qty	Parts No.
1	Cutter Eccentric Wheel	1	159096-001	41	Holder (Upper)	1	159122-001
2	Screw	2	014770-622	42	Bolt	2	018680-822
3	Cutter Eccentric Rod	1	159097-001	43	Holder (Lower)	1	159123-001
4	Cutter Driving Lever	1	159098-001	44	Screw	2	153057-002
5	Cutter Driving Lever Shaft	1	159099-001	45	Screw	1	115503-001
6	"O" Ring	1	081007-070	46	Cutter Connecting Shaft	1	159124-001
7	Screw	1	014760-622	47	Collar	1	159126-001
8	Pin	1	159100-001	48	Spring	1	159127-001
9	Screw	1	014680-622	49	Set Collar	1	159128-001
10	Oil Cap	2	159101-000	50	Screw	2	014770-622
11	Cutter Connecting Lever Assembly	1	159102-001	51	Spring	1	159129-001
11- 1	Cutter Connecting Lever	1		52	Spring Guide Supporter	1	159130-001
11- 2	Pin	1	159104-001	53	"O" Ring	1	081011-070
11- 3	Screw	1	014680-622	54	Screw	1	062710-812
12	Cutter Connecting Lever Shaft	1	159105-001	55	Clutch Shaft Guide Plate	1	159131-001
13	Set Collar	1	159491-001	56	Screw	2	062680-612
14	Screw	2	014760-622	57	Connecting Plate	1	159132-001
15	"O" Ring	1	081011-070	58	Stud Screw	1	159908-001
16	"O" Ring	1	081006-670	59	Screw	2	062680-612
17	Clutch	1	159106-001	60	Washer	2	025680-132
18	Pin	1	159107-001	61	Cutter Stop Lever Assembly	1	158824-001
19	Screw	1	014760-622	61- 1	Cutter Stop Lever	1	
20	Spring	1	159108-001	61- 2	Pin	1	159133-001
21	Cutter Clutch Guide	1	159109-001	61- 3	Cutter Stop Connecting Rod	1	158823-001
22	Screw	2	062761-212	62	Screw	2	014770-622
23	Cutter Clutch Guide Plate	1	159110-001	63	Spring	1	159135-001
24	Spring	1	159111-001	64	Lever	1	159136-001
25	Spring Hook	1	159112-001	65	Screw	2	062680-612
27	Spring	1	159114-001	66	Washer	2	025680-132
28	Spring Plate	1	159115-001	67	Stop Lever Shaft Assembly	1	159137-001
29	Pin	1	159395-001	68	Stop Lever Bracket	1	159140-001
30	Shaft	1	159116-001	69	Stop Lever Plate	1	159141-001
31	Bushing	1	159117-001	70	Bolt	1	017771-412
32	Cushion	1	S01795-000	71	Pin	1	159142-001
33	Screw	1	S00656-001	72	Nut	1	150554-002
34	Nut	1	021910-302	73	Bushing	1	159143-000
35	Holder	1	159120-001	74	Cutter	1	107200-001
36	Link	1	159329-001	75	Screw	2	062680-812
37	Screw	2	014770-622	76	Bolt	2	018680-522
38	Cutter Guide Block	1	159570-001	78	Cutter Bar Guide F	1	S02807-001
39	Cutter Bar Guide	1	159121-001	79	Screw	1	115120-001
40	Screw	4	062761-212				

Q. カマ関係

Rotary hook mechanism/Greifervorrichtung

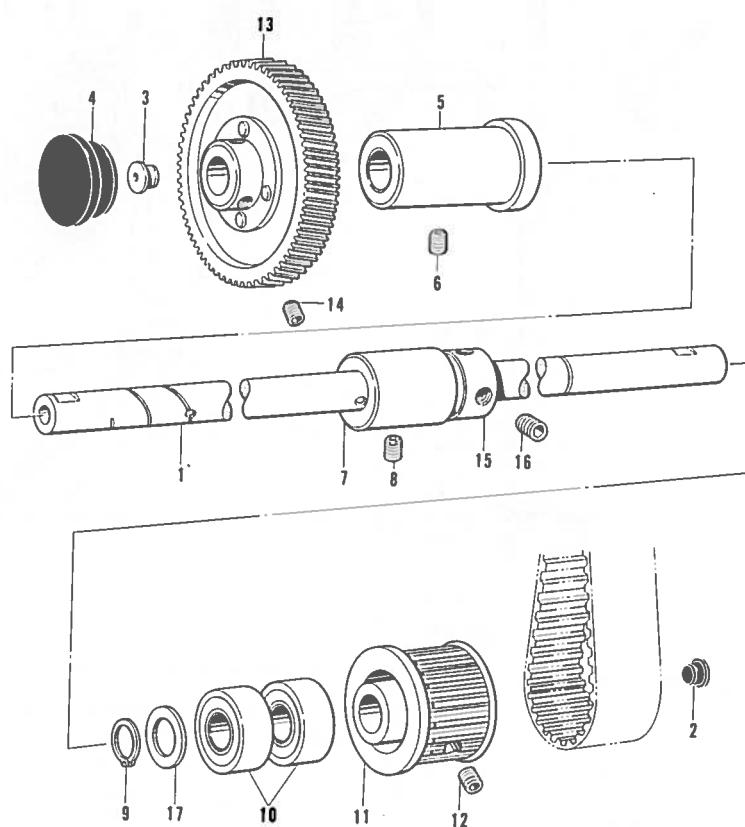
Mécanisme du crochet rotatif/Mecanismo del cangrejo



R. 下軸関係

Lower shaft mechanism/Untere Welle

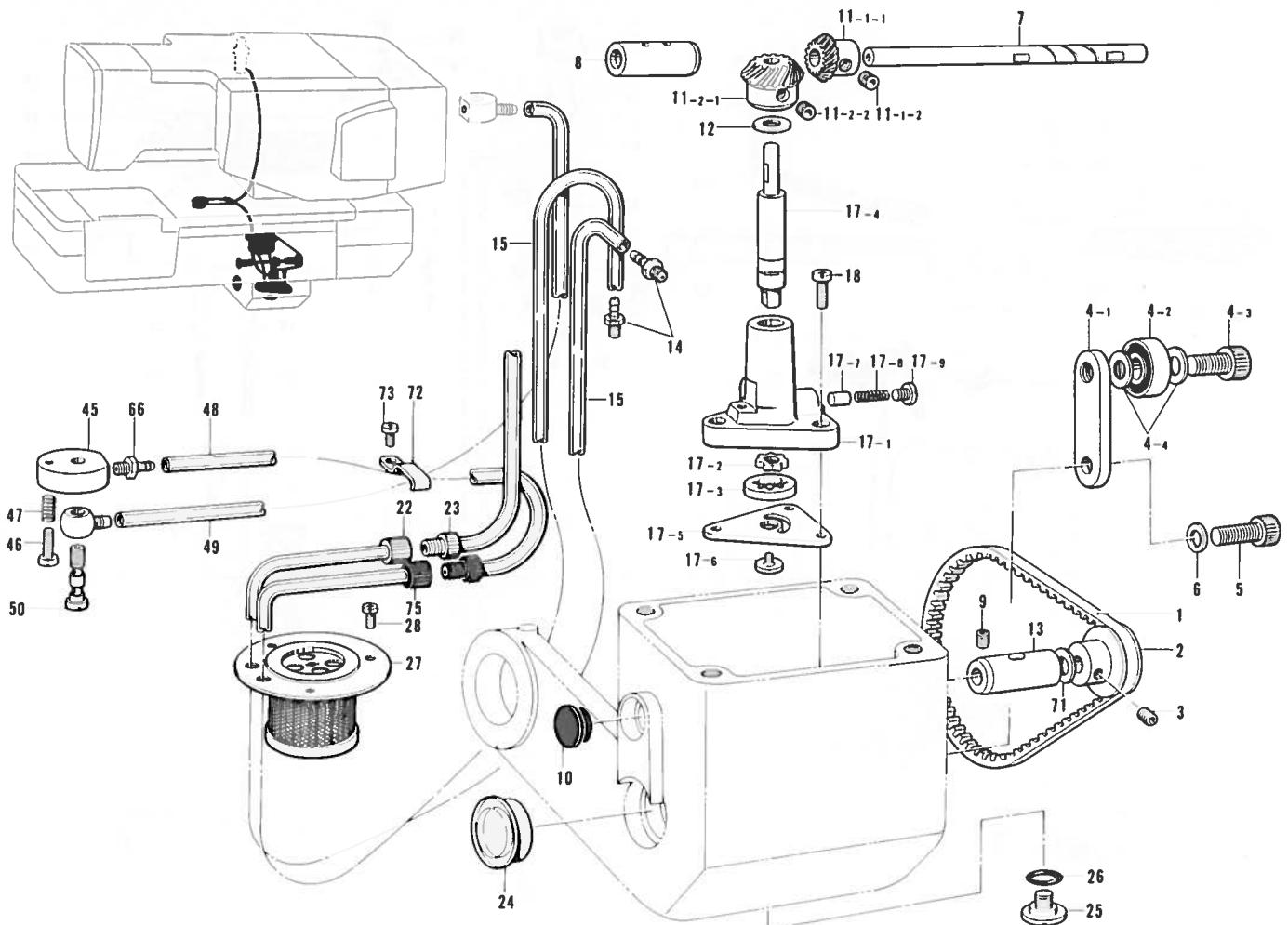
Mécanisme de l'arbre inférieur/Mecanismo de la eje inferior



Ref. No.	Name of Parts	O'ty	Parts No.
1.	Rotary Hook Shaft Assembly	1	S02972-001
1- 1	Rotary Hook Shaft	1	159149-101
1- 2	Felt	1	S02973-000
3	Oil Cap	1	159150-000
4	Bushing (R)	1	159151-001
6	Screw	1	014760-622
7	Bushing (F)	1	159153-101
8	Screw	1	014760-622
9	Gear	1	159154-001
10	Screw	2	014770-622
11	Rotary Hook Assembly	1	159155-001
11- 1	Rotary Hook	1	—
11- 2	Bobbin Case Assembly	1	159157-001
12	Rotary Hook Stop (A)	1	159159-001
13	Rotary Hook Stop (B)	1	159160-001
14	Screw	2	062711-012
15	Screw	2	062680-612
16	Screw	1	159161-001
17	Spring (Supply)	1	S01109-001
18	Bobbin	1	159158-001
19	P-Bobbin Case Assembly (Supply)	1	S01870-001

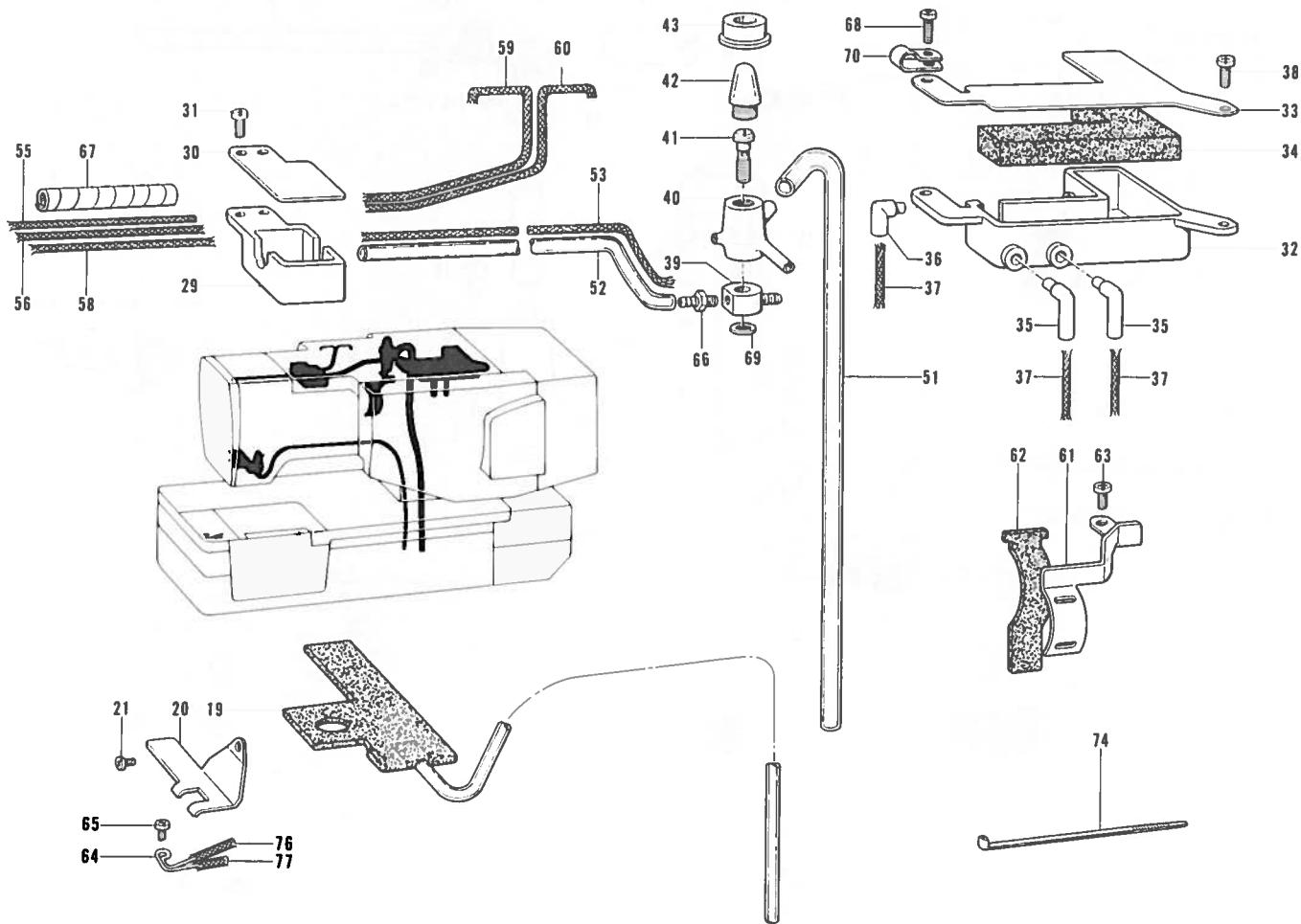
Ref. No.	Name of Parts	O'ty	Parts No.
1	Lower Shaft	1	159162-001
2	Oil Cap	1	104450-001
3	Cap	1	114255-002
4	Oil Cap	1	159163-000
5	Bushing (Front)	1	159164-001
6	Screw	1	014760-622
7	Bushing (Intermediate)	1	158893-000
8	Screw	1	014760-622
9	Stop Ring	1	048150-142
10	Bearing	2	072620-200
11	Lower Puller Assembly	1	159745-100
12	Screw	2	014760-622
13	Lower Shaft Gear Assembly	1	159166-001
14	Screw	2	014770-622
15	Set Collar	1	159169-001
16	Screw	2	014770-622
17	Washer	1	116920-001

S. 給油潤滑関係(1) / Lubrication (1) / Schmierung (1)
Lubrification (1) / Lubricación (1)



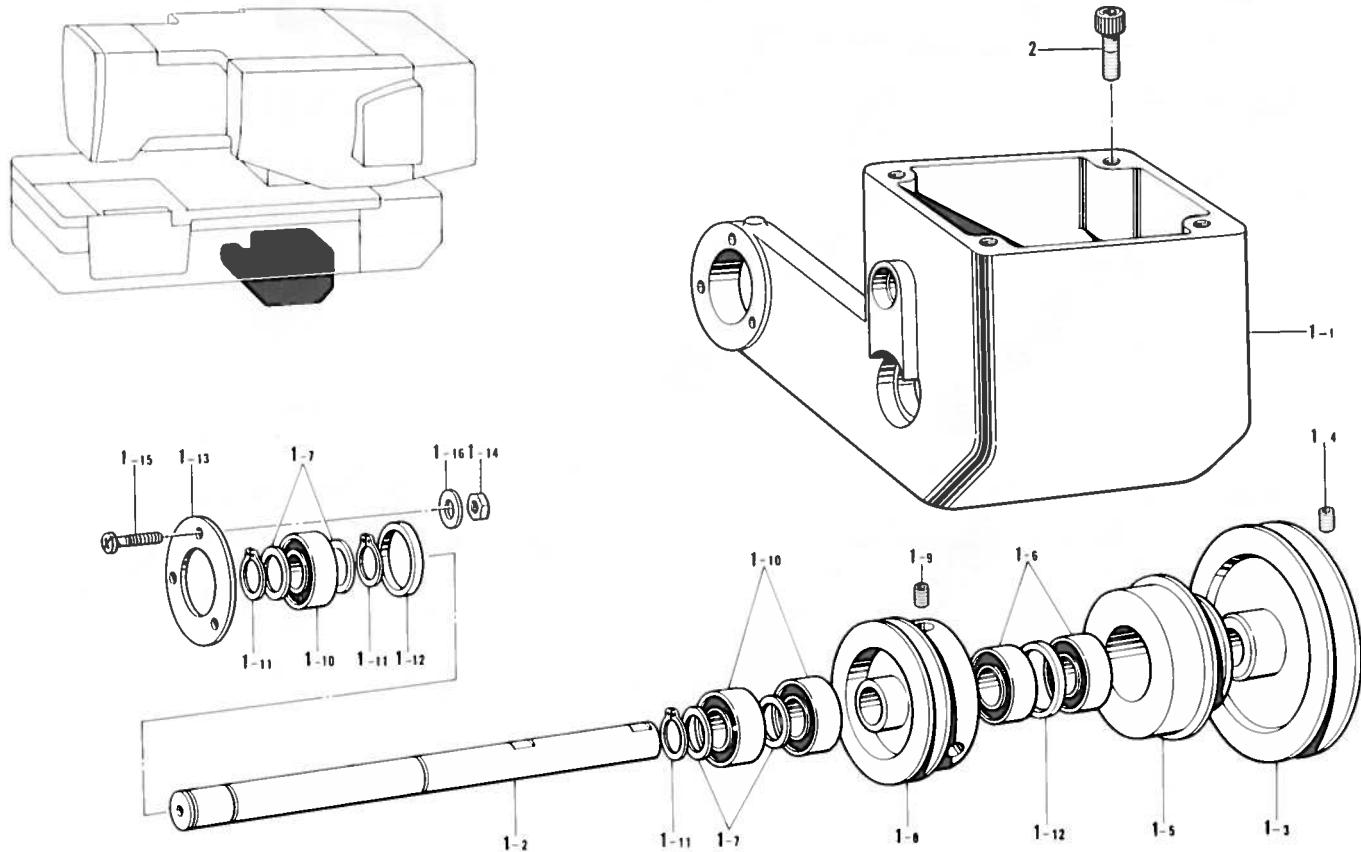
Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Pump Belt	1	159170-000	17- 3	Oil Pump Outer Rotor	1	141642-000
2	Pump Pulley	1	159171-000	17- 4	Pump Shaft	1	148469-001
3	Screw	2	014760-622	17- 5	Pump Cap	1	159177-001
4	Pump Pulley Assembly	1	159172-001	17- 6	Screw	1	145465-001
4- 1	Pump Pulley Base	1	159173-001	17- 7	Plunger	1	148471-001
4- 2	Bearing	1	072600-040	17- 8	Spring	1	144876-001
4- 3	Bolt	1	018101-622	17- 9	Screw	1	112467-002
4- 4	Washer	1	025100-132	18	Screw	3	062771-212
5	Bolt	1	018081-422	22	Nut	1	142750-002
6	Washer	1	025080-232	23	Oil Feeding Joint	1	142748-002
7	Pump Pulley Shaft	1	159174-001	24	Oil Gauge Window	1	152948-001
8	Bushing	1	142766-001	25	Stud Screw	1	110641-002
9	Screw	1	014760-622	26	'O' Ring	1	109203-001
10	Oil Cap	1	150756-000	27	Oil Filter Assembly	1	159182-101
11- 1	Pump Shaft Gear Assembly	1	143916-001	28	Screw	3	062680-812
11- 1- 1	Pump Shaft Gear	1	—	45	Oil Adjusting Base	1	159203-000
11- 1- 2	Screw	2	014770-622	46	Screw	1	062681-412
11- 2	Pump Shaft Gear Assembly	1	180515-001	47	Spring	1	159204-001
11- 2- 1	Pump Shaft Gear	1	—	48	Vinyl Tube Assembly (A)	1	159205-101
11- 2- 2	Screw	2	014770-622	49	Vinyl Tube Assembly (B)	1	159207-001
12	Washer	1	S01040-001	50	Oil Feeding Pipe (B)	1	112364-001
13	Bushing (Front)	1	S01047-001	66	Oil Feeding Pipe	2	142359-001
14	Oil Feeding Pipe	2	142359-001	71	Washer	1	110367-001
15	Vinyl Tube	2	159175-000	72	Cord Holder	1	142268-001
17	Pump Assembly	1	159176-001	73	Screw	1	062670-612
17- 1	Pump Body	1	—	75	Nut	1	142750-001
17- 2	Oil Pump Inner Rotor	1	141643-000				

S. 給油潤滑関係 (2) / Lubrication (2) / Schmierung (2)
 Lubrification (2) / Lubricación (2)



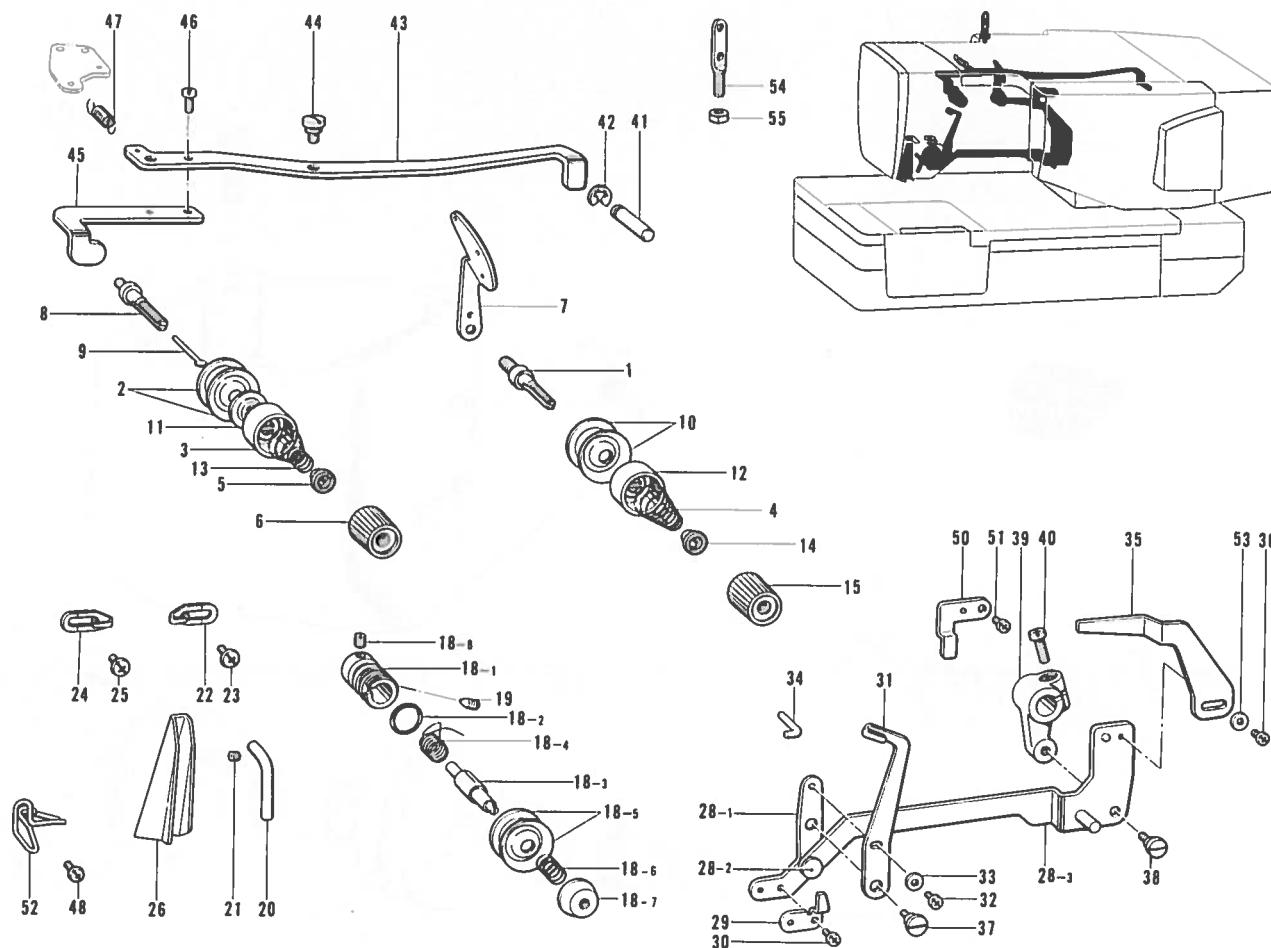
Ref. No.	Name of Parts	O'ty	Parts No.	Ref. No.	Name of Parts	O'ty	Parts No.
19	Pump Tube Assembly	1	159178-001	52	Vinyl Tube	1	141650-000
20	Felt Holder	1	159181-001	53	Wick	1	159564-000
21	Screw	1	062670-612	55	Wick	1	159565-000
29	Felt Base (A)	1	159187-000	56	Wick	1	159566-000
30	Felt Base Cap	1	159188-001	58	Wick	1	159567-000
31	Screw	2	062680-812	59	Wick	1	159568-000
32	Felt Base (B)	1	159189-000	60	Wick	1	159569-000
33	Felt Base Cap	1	159190-001	61	Felt Holder	1	159213-001
34	Felt	1	159191-000	62	Felt	1	159214-000
35	Oil Pipe (A)	2	159192-000	63	Screw	2	062680-612
36	Oil Pipe (B)	1	159193-000	64	Guide	1	062680-612
37	Wick	3	159601-000	65	Screw	1	062670-512
38	Screw	1	062680-812	67	Spiral Tube	1	159909-000
39	Vinyl Tube Joint	1	159194-000	68	Screw	1	062681-012
40	Oil Terminal	1	159195-000	69	Packing	1	112348-001
41	Screw	1	159199-001	70	Cord Holder	1	149547-000
42	Oil Gauge Window	1	143713-001	74	Bead Bard	2	149799-000
43	Oil Window Holder	1	159201-000	76	Wick	1	S03238-000
51	Vinyl Tube	1	159209-000	77	Wick	1	S03239-000

T. 減速関係 / Power transmitter / Kraftübertragungsvorrichtung /
 Mécanisme du transmetteur / Mecanismo del transmisor de potencia



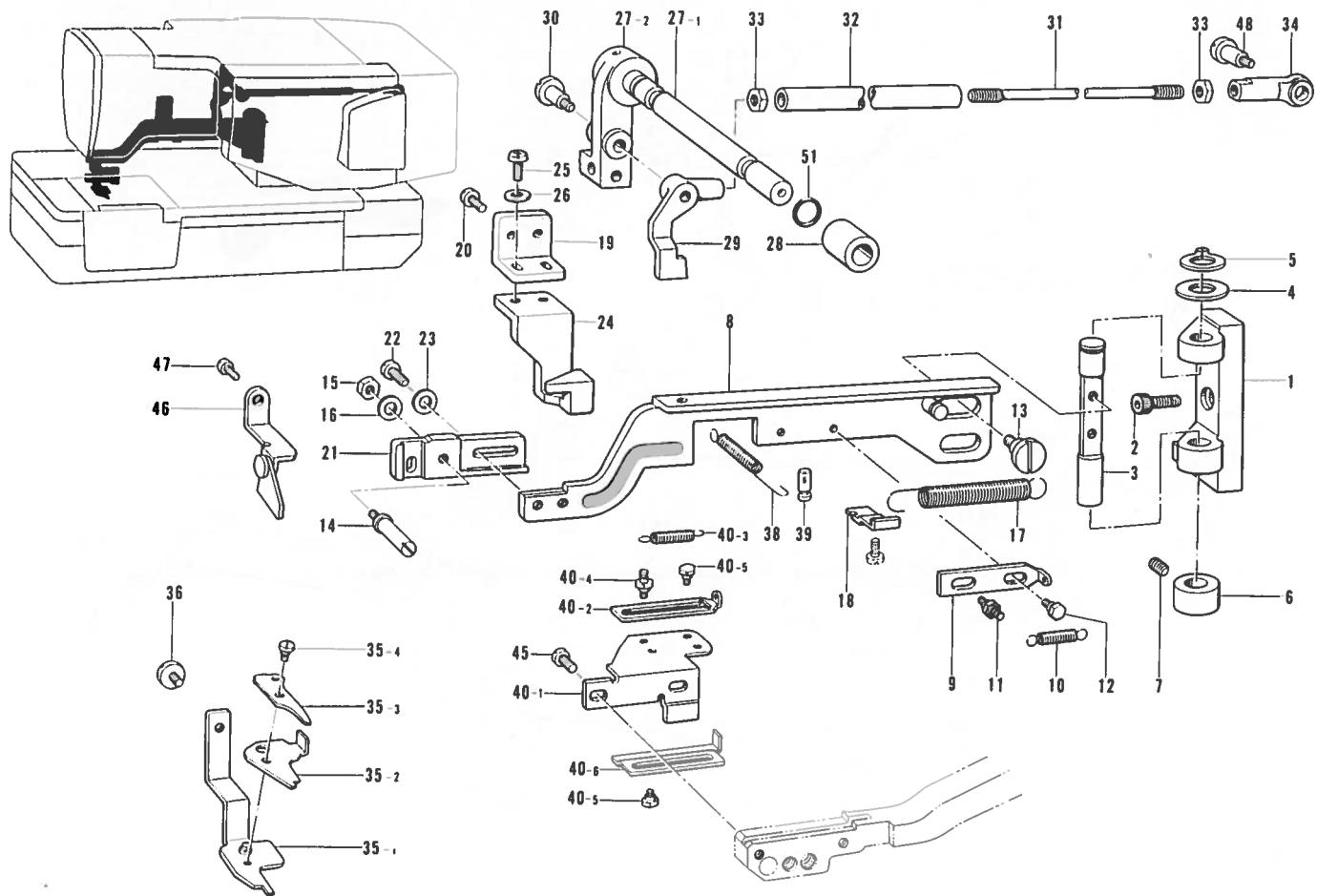
Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Transmitter Assembly	1	159550-001	1- 9	Screw	2	014760-622
1- 1	Transmitter Base	1	158989-001	1-10	Bearing	3	072600-360
1- 2	Shaft	1	158983-001	1-11	Stop Ring	3	048170-142
1- 3	Slow Speed (V) Pulley	1	158984-001	1-12	Bearing Collar	2	158981-001
1- 4	Screw	2	014760-622	1-13	Bearing Cap	1	158988-001
1- 5	Pulley	1	158985-001	1-14	Nut	3	021680-212
1- 6	Bearing	2	072600-360	1-15	Screw	3	062682-012
1- 7	Washer	4	158986-001	1-16	Washer	3	154898-001
1- 8	Slow Speed Pulley	1	158987-001	2	Bolt	4	018082-022

U. 糸通シ関係 / Threading mechanism / Fadenführungs vorrichtung /
Mécanisme de l'enfilage / Mecanismo de la enhebrado



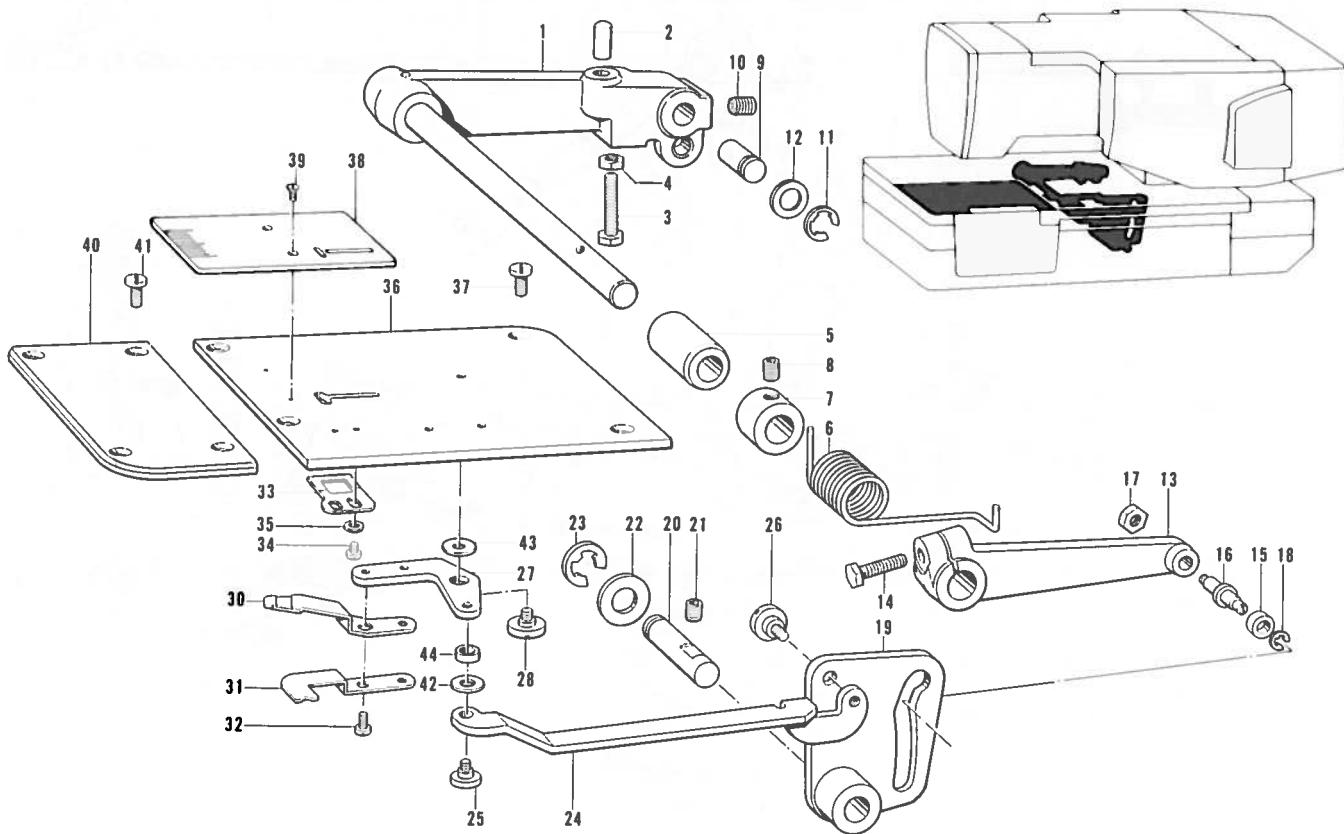
Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Tension Stud	1	110820-101	26	Thread Guide	1	159546-101
2	Tension Disc	2	145446-001	28	Thread Take-up Lever Assembly	1	159228-001
3	Presser For Tension Disc	1	144103-003	28- 1	Thread Take-up Lever	1	159229-001
4	Spring	1	144104-001	28- 2	Stud	1	159234-001
5	Tension Spring Washer	1	144105-000	28- 3	Thread Take-up Link Assembly	1	159234-001
6	Thread Tension Adjusting Nut	1	149566-002	29	Claw	1	159234-001
7	Thread Retainer	1	159218-001	30	Screw	2	062670-512
8	Sub Tension Stud	1	159219-101	31	Thread Release Lever	1	159235-001
9	Pin	1	159220-101	32	Screw	1	062680-512
10	Tension Disc	2	145446-001	33	Washer	1	025680-132
11	Presser For Tension Disc	1	159805-001	34	Pin	1	159236-001
12	Presser For Tension Disc	1	144103-003	35	Tension Release Plate	1	159237-001
13	Spring	1	159221-001	36	Screw	1	062680-612
14	Tension Spring Washer	1	144105-000	37	Stud Screw	1	159238-001
15	Thread Tension Adjusting Nut	1	149566-002	38	Stud Screw	1	159908-001
18	Tension Regulator Bracket Assembly	1	159623-001	39	Thread Take-up Lever Arm	1	159239-001
18- 1	Tension Regulator Bracket	1	144741-001	40	Screw	1	062761-612
18- 2	"O" Ring	1	114294-001	41	Pin	1	159240-001
18- 3	Tension Stud	1	159222-001	42	Stop Ring	1	048040-342
18- 4	Thread Take-up Spring	1	145519-001	43	Tension Release Lever	1	159241-001
18- 5	Tension Disc	2	145446-001	44	Stud Screw	1	144526-001
18- 6	Spring	1	159223-001	45	Tension Release Lever (S)	1	159242-001
18- 7	Nut	1	159331-001	46	Screw	2	062680-812
18- 8	Screw	1	100402-004	47	Spring	1	159243-001
19	Screw	1	103950-003	48	Screw	1	112751-002
20	Arm Thread Guide	1	159224-001	50	Tension Release Guide	1	159226-001
21	Screw	1	014680-622	51	Screw	1	062680-612
22	Arm Thread Guide	1	113316-001	52	Arm Guide Lower	1	159917-001
23	Screw	1	112751-002	53	Washer	1	025680-132
24	Arm Thread Guide	1	113316-001	54	Thread Retainer (Upper)	1	141590-001
25	Screw	1	112751-002	55	Nut	1	150553-003

V. 上糸切り関係 / Upper thread trimmer mechanism / Oberer Fadenabschneider /
 Mécanisme de la coupe-fil supérieur / Mecanismo de la recortadora de orillos superior



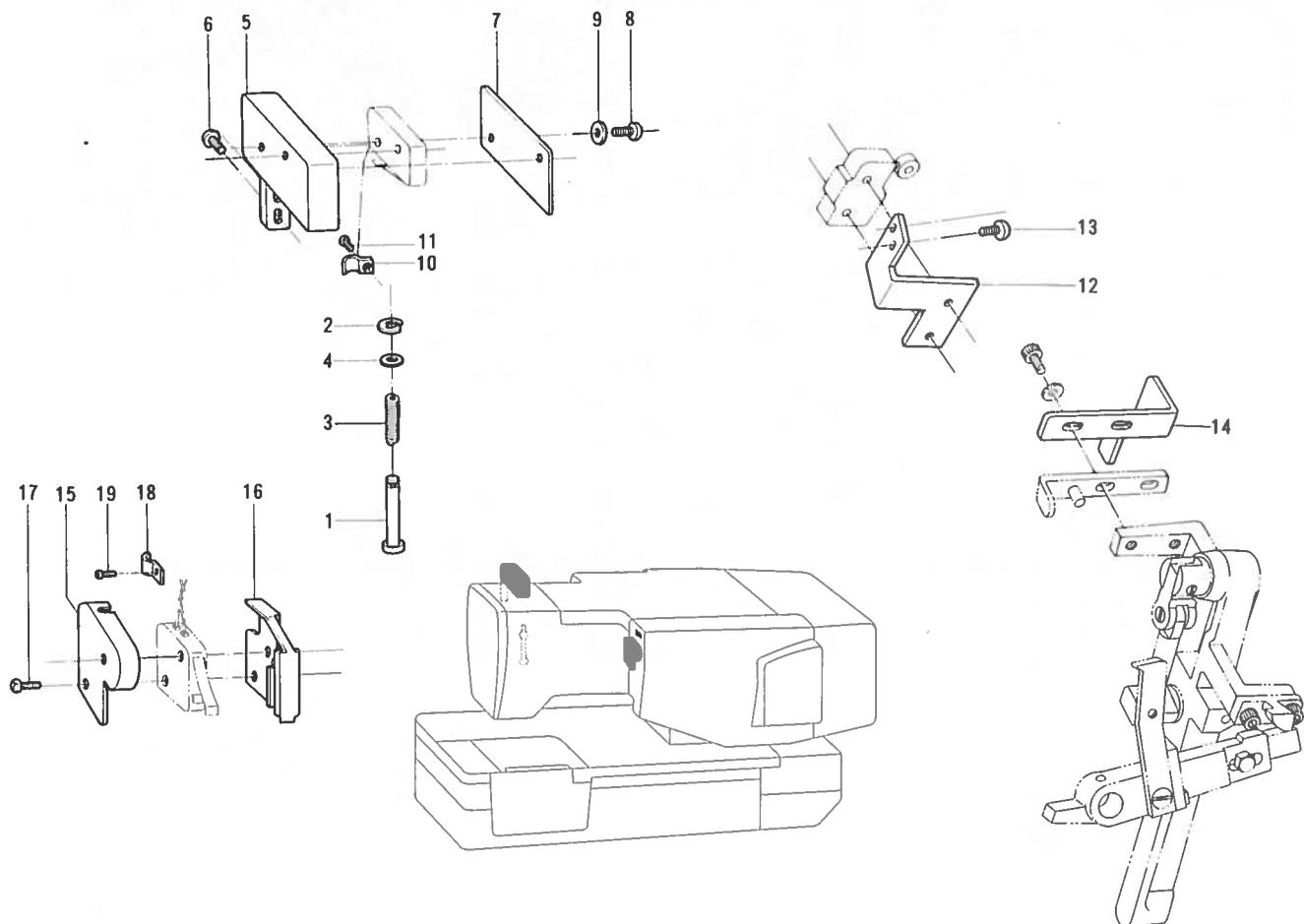
Ref No	Name of Parts	Q'ty	Parts No.	Ref No	Name of Parts	Q'ty	Parts No.
1	Bracket	1	159335-001	27- 2	Lever Shaft	1	—
2	Bolt	2	018061-622	28	Bushing	1	159262-000
3	Shaft	1	159336-001	29	Connecting Supporter	1	159354-001
4	Washer	1	115007-001	30	Stud Screw	1	112404-001
5	Stop Ring	1	048120-142	31	Connecting Bar	1	159355-001
6	Set Collar	1	117671-002	32	Connecting Pipe	1	159356-001
7	Screw	2	014770-622	33	Nut	2	106588-003
8	Upper Thread Trimming Lever	1	159337-001	34	Joint	1	141492-001
9	Upper Thread Trimming Clutch Plate	1	159341-001	35	Upper Thread Trimming Assembly	1	159370-001
10	Spring	1	159111-001	35- 1	Upper Thread Lower Blade	1	159370-001
11	Spring Hook	1	159948-001	35- 2	Upper Thread Middle Blade	1	159373-001
12	Stud Screw	1	159113-001	35- 3	Upper Thread Upper Blade	1	159374-001
13	Stud Screw	2	159342-001	35- 4	Stud Screw	1	141514-001
14	Upper Thread Support Stud	1	159343-001	36	Screw	1	115503-001
15	Nut	1	021680-202	38	Spring	1	159378-001
16	Washer	1	025680-132	39	Pin	1	159379-001
17	Spring	1	159344-001	40	Upper Thread Trimming Guide Assembly	1	S01018-001
18	Spring Hook	1	159345-001	40- 1	Upper Thread Trimming Guide	1	159380-001
19	Upper Thread Trimming Clutch Guide	1	159346-101	40- 2	Upper Thread Trimming Safety Plate	1	159381-001
20	Screw	2	062681-212	40- 3	Spring	1	159111-001
21	Upper Thread Trimming Lever (B)	1	159017-001	40- 4	Spring Hook	1	159948-001
22	Screw	2	062680-612	40- 5	Stud Screw	3	159113-001
23	Washer	2	025680-232	40- 6	Upper Thread Trimming Safety Plate (D)	1	159946-001
24	Clutch Cam	1	159348-101	45	Screw	2	062681-012
25	Screw	2	153057-002	46	Thread Scissor Guard Supporter	1	159544-001
26	Washer	2	025680-232	47	Screw	1	062760-812
27	Lever Assembly	1	159349-001	48	Stud Screw	1	141494-001
27- 1	Lever	1	—	51	"O" Ring	1	081006-670

W. 下糸切り関係 / Lower thread trimmer mechanism / Unterer Fadenabschneider /
 Mécanisme de la coupe-fil inférieur / Mecanismo de la recortadora de orillos inferior



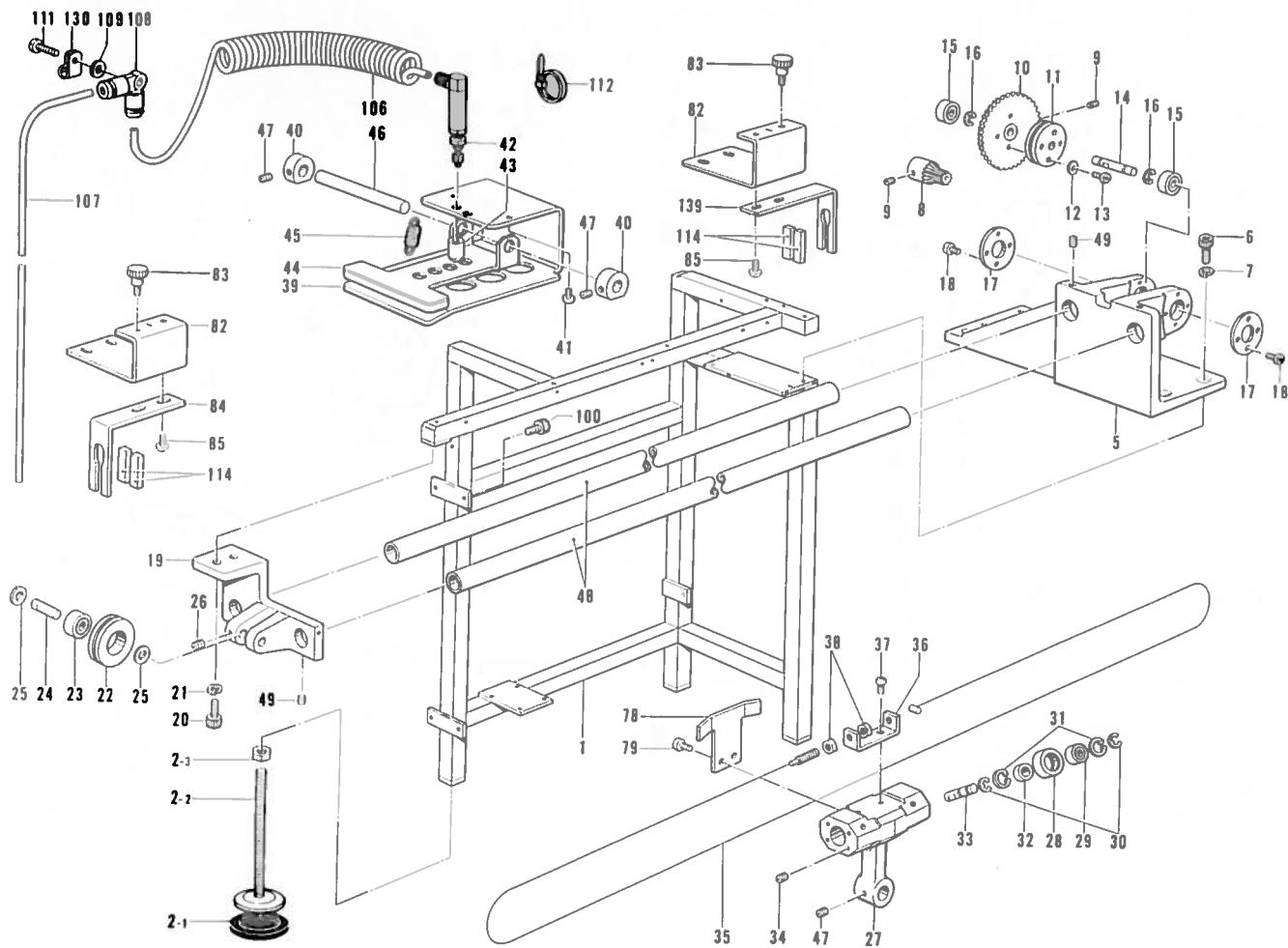
Ref. No.	Name of Parts	Qty	Parts No.	Ref. No.	Name of Parts	Qty	Parts No.
1	Lower Thread Cutter Lever Assembly	1	159259-201	23	Stop Ring	1	048080-342
2	Cushion	1	159118-000	24	Link	1	159268-001
3	Bolt	1	017762-202	25	Stud Screw	1	159269-001
4	Nut	1	106588-003	26	Stud Screw	1	159270-001
5	Bushing	1	159768-000	27	Driving Lever	1	159271-001
6	Spring	1	159263-001	28	Stud Screw	1	159272-001
7	Sel Collar	1	141351-001	30	Movable Knife	1	159274-001
8	Screw	1	014770-622	31	Lower Thread Retainer	1	159275-001
9	Pin	1	159264-001	32	Screw	2	062670-512
10	Screw	1	014760-622	33	Fixed Knife	1	159276-101
11	Stop Ring	1	048060-342	34	Screw	2	110215-002
12	Washer	1	025080-232	35	Washer	2	025350-132
13	Cam Lever	1	159265-001	36	Base Plate	1	S00647-001
14	Bolt	1	017762-012	37	Screw	4	145318-001
15	Roller	1	107744-001	38	Needle Plate	1	S00652-001
16	Roller Shaft	1	141519-001	39	Screw	2	145247-001
17	Nut	1	110161-004	40	Cloth Plate	1	159281-001
18	Stop Rung	1	048030-342	41	Screw	4	145318-001
19	Lower Thread Cam	1	159266-101	42	Washer (U)	1	S00901-001
20	Shaft	1	159267-001	43	Washer (D)	1	S00902-001
21	Screw	1	014760-622	44	Collar	1	S00903-001
22	Washer	1	110494-001				

X. OP頭部組付関係 / Single pedal mechanism installed in the head / Maschinenoberteil mit einem Pedal /
 Mécanisme de la tête pour une machine avec une seule pédale /
 Mecanismo de la conjunto de cabeza (de máquina) con pedal sencillo



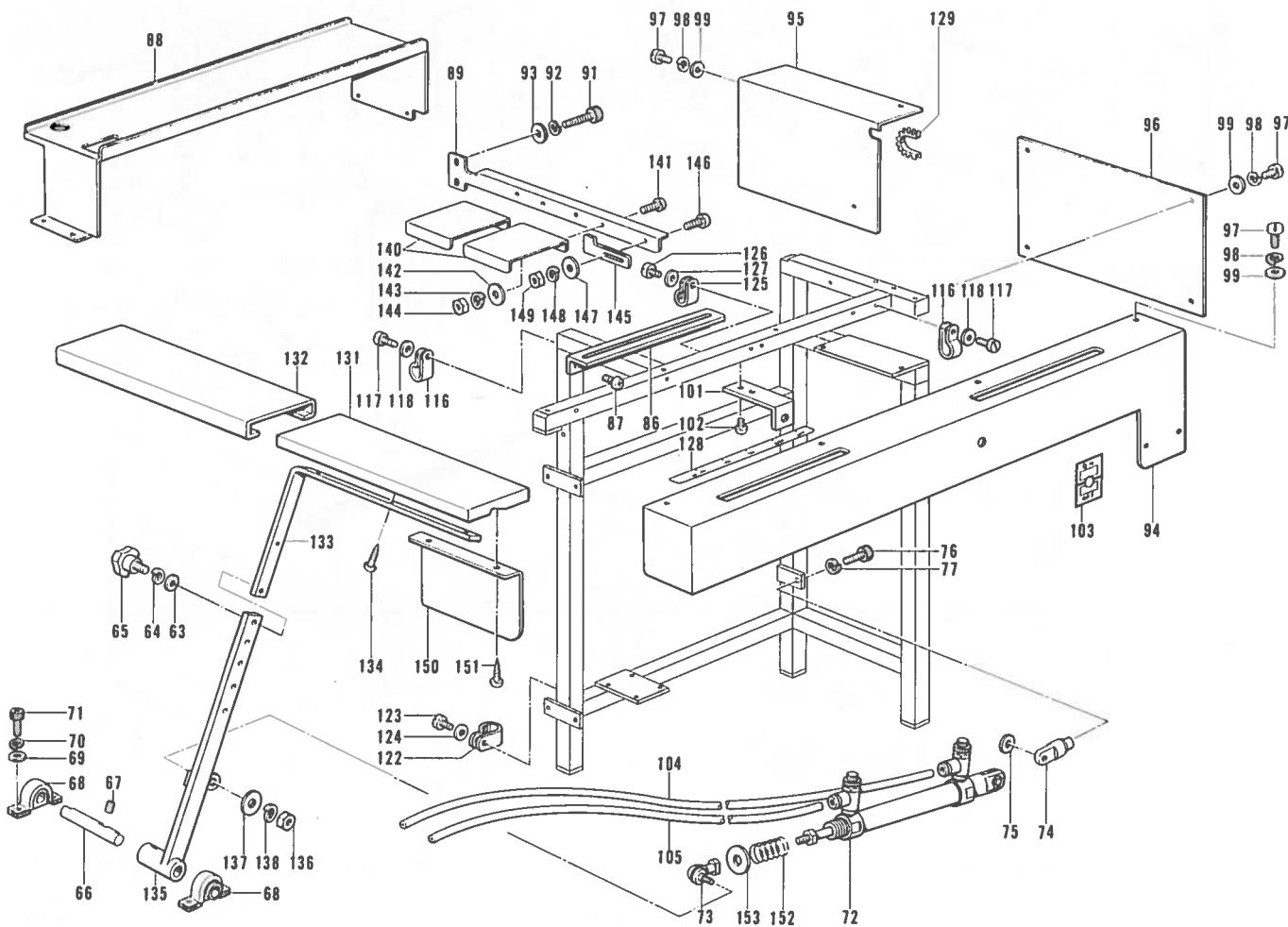
Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Cutter Switch Dog	1	S00657-001	11	Screw	1	002300-602
2	Stop Ring	1	048030-342	12	Clutch Switch Setting Plate	1	S00793-001
3	Spring	1	145621-001	13	Screw	2	062680-712
4	Vinyl Washer	1	121859-000	14	Clutch Switch Dog	1	S00794-001
5	Cutter Switch Cover	1	S00658-001	15	Switch Cover	1	149070-001
6	Screw	2	062711-012	16	Actuator	1	149069-001
7	Cutter Switch Cover Cap	1	S00659-001	17	Screw	2	522990-001
8	Screw	2	002300-602	18	Cord Holder	1	140647-001
9	Washer	2	025030-132	19	Screw	1	062660-512
10	Cord Holder	1	140647-001				

a. スタッカー関係(1) / Stacker mechanism (1) / Anhäufung (1) /
Mécanisme de l'émpileur (1) / Mecanismo de apilador (1)



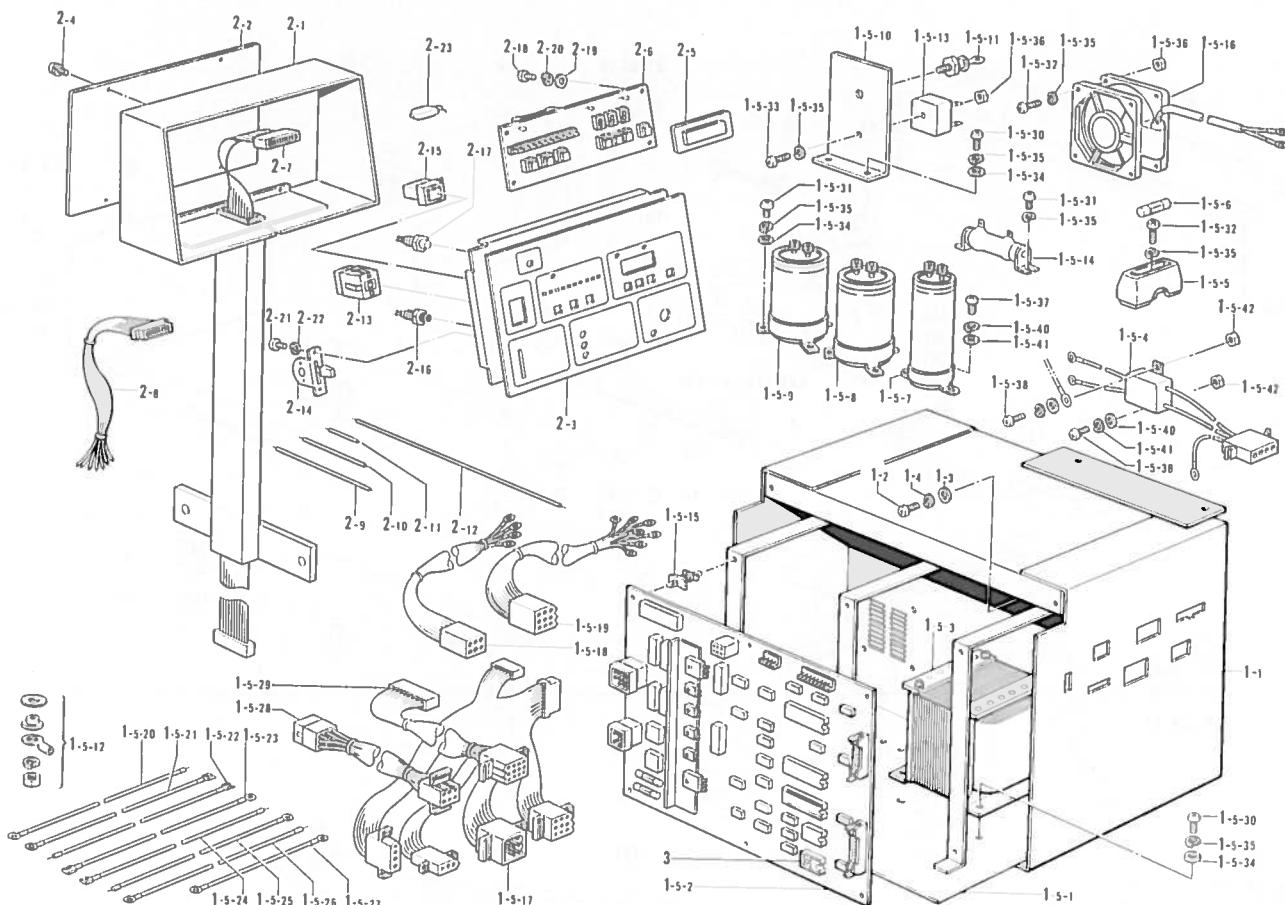
Ref. No.	Name of Parts	Q'ty	Parts No	Ref. No.	Name of Parts	Q'ty	Parts No
1	Stacker Leg	1	S01444-001	33	Roller Stud	8	S00499-001
2	Label Adjusting Screw Assembly	3	S01265-001	34	Screw	8	014300-522
2- 1	Rubber	1	S01004-000	35	Cord Assembly	1	S01454-000
2- 2	Level Adjusting Screw	1	153769-001	36	Cord Receiver	1	S00501-001
2- 3	Nut	1	022120-306	37	Screw	2	002401-003
5	Stacker Motor Setting Base	1	S00489-001	38	Nut	2	110161-006
6	Bolt	3	018061-422	39	Material Holding Base (Lower)	1	S01452-001
7	Spring Washer	3	028060-242	40	Material Holding Collar	2	S00503-001
8	Stacker Gear (S)	1	S00490-000	41	Screw	2	002400-502
9	Screw	2	014400-522	42	Air Cylinder	1	S00504-000
10	Stacker Gear (L)	1	S00491-000	43	Slider	1	S01832-000
11	Stacker Pulley (B)	1	S00492-000	44	Material Holding Base (Upper)	1	S01451-001
12	Washer	4	025350-332	45	Spring	1	S01453-001
13	Screw	4	062671-212	46	Material Holding Base Shaft	1	S00508-001
14	Stacker Pulley Shaft (B)	1	S00493-001	47	Screw	3	014060-622
15	Ball Bearing	2	072062-680	48	Stacker Guide Bar	2	S01449-001
16	Stop Ring	2	048040-342	49	Screw	4	014400-522
17	Bearing Cap	2	S00486-001	78	Stacker Dog	1	S00522-001
18	Screw	8	062670-512	79	Screw	2	002401-003
19	Stacker Pulley Setting Base	1	S00494-001	82	Stacker Switch Base (A)	2	S01456-001
20	Bolt	2	018061-422	83	Screw	4	129986-001
21	Spring Washer	2	028060-242	84	Stacker Stopper Plate	1	S00528-001
22	Stacker Pulley	1	S00495-000	85	Screw	4	002401-003
23	Ball Bearing	1	072060-860	100	Bolt	4	018081-222
24	Stacker Pulley Shaft (A)	1	S00496-001	106	Coil Tube	1	S00484-000
25	Washer	2	110367-001	107	Air Tube	1	S00534-000
26	Screw	1	014400-522	108	Elbow	1	S01201-000
27	Stacker Sliding Base	1	S01450-000	109	Washer	1	025040-232
28	Roller	8	S00498-000	111	Screw	1	002402-512
29	Ball Bearing	8	072062-560	112	Bead Band	4	340400-001
30	Stop Ring	16	048040-342	114	Cushion (B)	4	S00632-000
31	Stop Ring	16	048160-242	130	Cord Holder	1	149547-000
32	Collar	8	153220-001	139	Stacker Stopper Plate	1	S01457-001

a. スタッカー関係 (2) / Stack mechanism (2) / Anhägung (2) /
Mécanisme de l'émpileur (2) / Mecanismo de apilador (2)



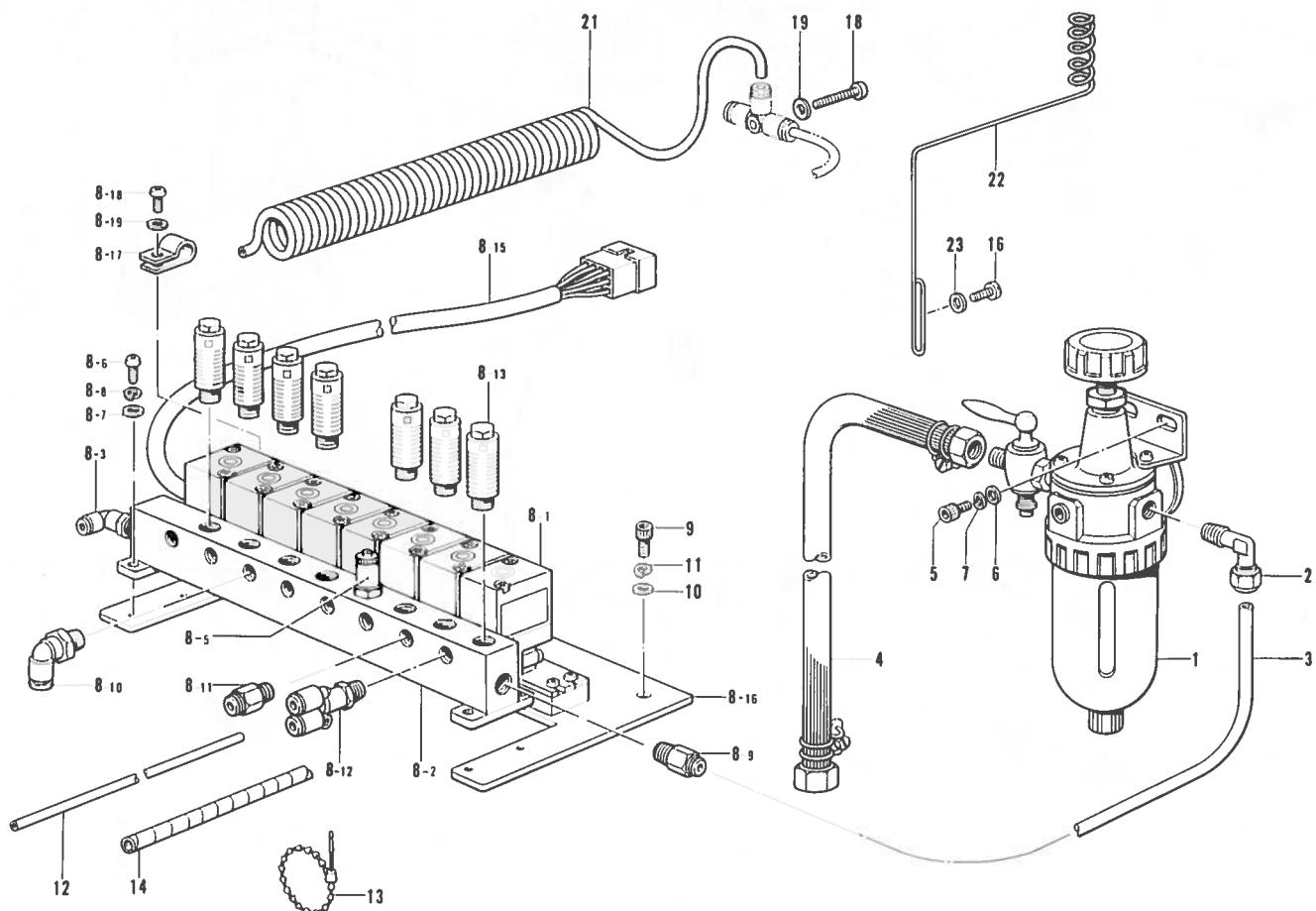
Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
63	Washer	1	ヒラザガネチュウ 6	2	025060-232	116	Cord Holder
64	Spring Washer	1	バネガネ 2-6	2	028060-242	117	Screw
65	Bolt	1	ツマミボルト M6×20	2	S01856-000	118	Washer
66	Wiper Lever Shaft	1	スノーライラバーシク	1	S00519-001	122	Cord Holder
67	Screw	1	アナトメジ 6×6 クボミ	1	014060-622	123	Screw
68	Bracket	1	ビロブロック	2	149342-001	124	Washer
69	Washer	1	ヒラザガネチュウ 8	4	025080-232	125	Cord Holder
70	Spring Washer	1	バネガネ 2-8	4	028080-242	126	Screw
71	Bolt	1	アナボルト 8×12	4	018081-222	127	Washer
72	Air Cylinder	1	エアーシリンダー 30×175	1	S01855-000	128	Label
73	Link Ball	1	リンクボール	1	149487-001	129	Nylon Bushing
74	Joint	1	ナックルジョイント	1	S00521-000	131	Stack Base
75	Washer	1	ヒラザガネチュウ 10	1	025100-132	132	Cushion
76	Bolt	1	アナボルト 8×16	1	018081-622	133	Stack Base Lever (B)
77	Spring Washer	1	バネガネ 2-8	1	028080-242	134	Screw
86	Switch Guide	1	スイッチアンナイ	2	S00525-001	135	Stack Base Lever (A)
87	Screw	1	十ナベネジ 4×10	4	002401-003	136	Nut
88	Material Receive	1	ミゴロウケ	1	S01448-001	137	Washer
89	Material Receive Shaft	1	ヌノウケボウ	1	S01462-001	138	Spring Washer
91	Bolt	1	アナボルト 6×50	2	018065-022	140	Receiver Plate
92	Spring Washer	1	バネガネ 2-6	2	028060-242	141	Screw
93	Washer	1	ヒラザガネチュウ 6	2	025060-232	142	Washer
94	Stacker Cover	1	スタッカーカバー	1	S01445-001	143	Spring Washer
95	Stacker Motor Cover (A)	1	スタッカーモーターカバー	1	S01446-001	144	Nut
96	Stacker Motor Cover (B)	1	スタッカーモーターカバーフタ	1	S01447-001	145	Stacker Guide
97	Screw	15	ヒラネジ 4×8	15	007400-813	146	Screw
98	Spring Washer	15	バネガネ 2-4	15	028040-243	147	Washer
99	Washer	15	ヒラザガネチュウ 4	15	025040-233	148	Spring Washer
101	Stacker Switch Setting Plate	1	スタッカーエレクトロニクス	1	S00535-001	149	Nut
102	Screw	2	十ナベネジ 4×10	2	002401-003	150	Stacker Receive Plate
103	Switch Plate	1	SWパネル	1	S00637-001	151	Screw
104	Air Tube	1	エアーホース	1	S00532-000	152	Spring
105	Air Tube	1	エアーホース	1	S00533-000	153	Washer

b. コントロールボックス関係 / Control box mechanism / Schaltkasten / Mécanisme du boîtier de contrôle / Mecanismo del caja de controles



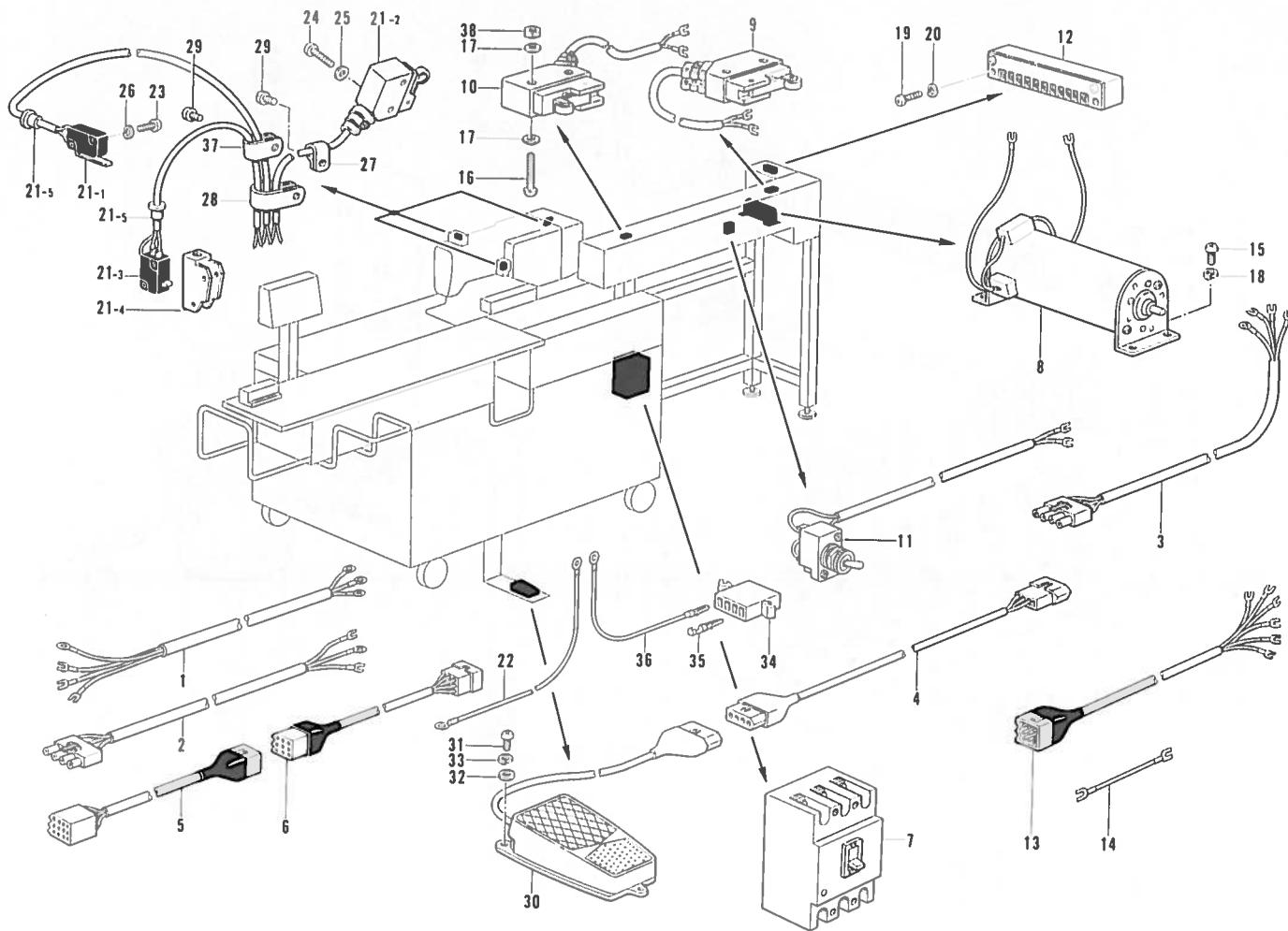
Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Box Assembly		ボックス	1	S00537-001	1- 5-32	Screw
1- 1	Control Box		コントロールボックス	1	S00538-001	1- 5-33	ナヘネジ 4X14
1- 2	Screw		+ナベネジ 4X8	4	002400-803	1- 5-34	ナヘネジ 4X18
1- 3	Washer		ヒラガネチュウ 4	4	025040-233	1- 5-35	ヒラガネチュウ 4
1- 4	Spring Washer		バネガネ 2-4	4	028040-243	1- 5-36	バネガネ 2-4
1- 5	Box Mount Plate Assembly		ボックスマウントイタクミ	1	S00539-001	1- 5-37	ナト 1シユ 4
1- 5- 1	Box Mount Plate		ボックスマウントイタ	1	S00540-001	1- 5-38	ナヘネジ 3X6
1- 5- 2	Printed Circuit Board		キバン B438003 クミ	1	S00541-000	1- 5-39	ナヘネジ 3X8
1- 5- 3	Transformer		トランス	1	S01338-000	1- 5-40	Washer
1- 5- 4	Noise Filter Assembly		ノイスフィルタクミ	1	S00543-000	1- 5-41	ヒラガネチュウ 3
1- 5- 5	Fuse Holder		ヒューズホルダ	1	S00544-000	1- 5-42	バネガネ 2-3
1- 5- 6	Fuse		G ヒューズ 15A	1	S00545-000	2	ナット 1シユ 3
1- 5- 7	Condenser		デン C16B333	1	S00546-000	2- 1	ソウサハコクミ
1- 5- 8	Condenser		デン C25B333	1	S00547-000	2- 2	ソウサハコウシリオイタ
1- 5- 9	Condenser		デン C50B103	1	S00548-000	2- 3	パネル 500 ワン
1- 5- 10	Radiation Plate		D ホウネツイタ	1	S00549-000	2- 3	Panel 500
1- 5- 11	SID12CC12		SID12CC12	1	S00550-000	2- 4	Screw
1- 5- 12	Accessory		アクセサリ AC51	1	S00551-000	2- 5	ナベセッタ 4X10D
1- 5- 13	SIBRS15VB10		SIBRS15VB10	1	S00552-000	2- 6	Led Cover
1- 5- 14	MR-B20J10-2		MR-B20J10-2	1	S00553-000	2- 7	Printed Circuit Board
1- 5- 15	Support		サポート 6NS	6	S00554-000	2- 8	Panel Cable
1- 5- 16	Fan Assembly		ファンクミ	1	S00555-000	2- 9	Switch Cable
1- 5- 17	Input Cable		インプットケーブル	1	S00556-000	2-10	Cord (I)
1- 5- 18	Trans Cable		トランスクーブル	1	S00557-000	2-11	Cord (J)
1- 5- 19	Condenser Cable		コンデンサケーブル	1	S00558-000	2-12	Cord (K)
1- 5- 20	Cord (A)		コード A	1	S00559-000	2-13	Cord (L)
1- 5- 21	Cord (B)		コード B	1	S00560-000	2-14	Switch A7BS
1- 5- 22	Cord (C)		コード C	1	S00561-000	2-15	Switch J19H
1- 5- 23	Cord (D)		コード D	1	S00562-000	2-16	Switch SCB
1- 5- 24	Cord (E)		コード E	1	S00563-000	2-17	LED DB-13(Red)
1- 5- 25	Cord (F)		コード F	1	S00564-000	2-18	LED DB-13(Green)
1- 5- 26	Cord (G)		コード G	1	S00565-000	2-19	Screw
1- 5- 27	Cord (H)		コード H	1	S00566-000	2-20	Washer
1- 5- 28	Valve Cable (A)		バルブケーブル A	1	S00567-000	2-21	Spring Washer
1- 5- 29	Pulse Motor Cable		パルスモータケーブル	1	S00568-000	2-22	Screw
1- 5- 30	Screw		+ナベネジ 4X8	6	002400-803	2-23	Spring Washer
1- 5- 31	Screw		+ナベネジ 4X6	8	002400-615	3	CR Assembly
					PROM2732-500S		CRクミ
					PROM2732-500S		PROM2732-500S
							1 S01858-001

C. 空圧関係 / Air pressure mechanism / Luftdruck /
 Mécanisme de la pression d'air / Mecanismo de la presión de aire



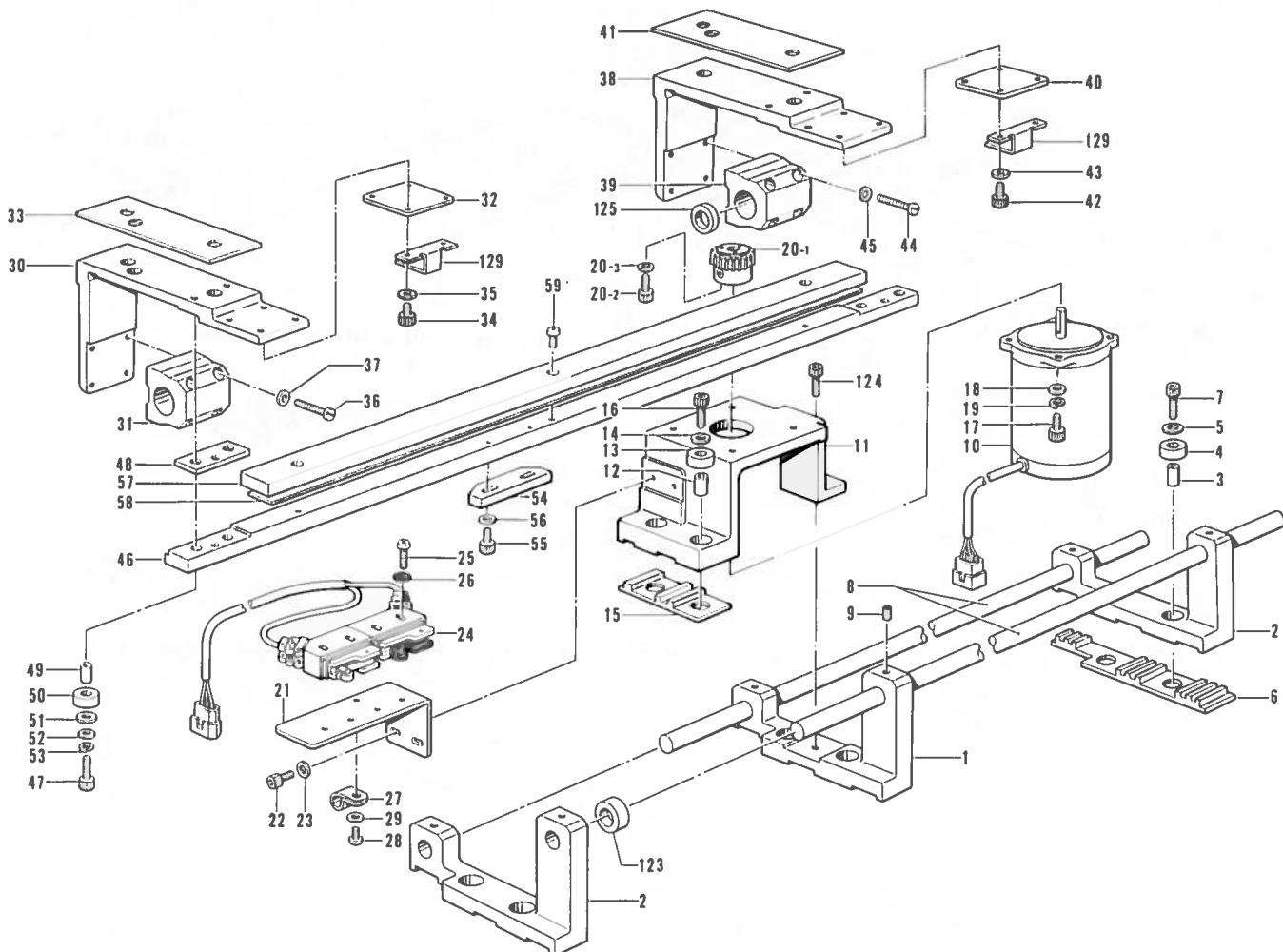
Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Air Unit Assembly	1	151723-001	8-13	Silencer	7	—
2	Elbow	1	149510-000	8-15	Valve Cable (B)	1	—
3	Air Tube	1	S00471-000	8-16	Valve Bracket	1	—
4	Air Tube with Connector	1	149796-001	8-17	Cord Holder	1	525664-000
5	Bolt	2	018060-822	8-18	Screw	1	002401-003
6	Washer	2	025060-232	8-19	Washer	1	025040-232
7	Spring Washer	2	028060-242	9	Bolt	2	018061-022
8	Valve Unit	1	S01442-001	10	Washer	2	025060-232
8-1	Solenoid Valve Assembly	8	S00473-000	11	Spring Washer	2	028060-242
8-2	Subplate	1	153271-001	12	Air Tube	1	S00478-000
8-3	Elbow Union	1	S01232-000	13	Bead Band	1	340400-001
8-5	Throttle Valve	1	153268-001	14	Spiral Tube	1	S00479-000
8-6	Screw	4	002401-003	16	Screw	2	007400-813
8-7	Washer	4	025040-232	18	Screw	1	002402-512
8-8	Spring Washer	4	028040-242	19	Washer	1	025040-232
8-9	Half Union	1	S01208-000	21	Coil Tube	1	S00484-000
8-10	Elbow Union	3	S01206-000	22	Tube Holder	1	S00627-001
8-11	Half Union	4	S01207-000	23	Washer	2	025040-232
8-12	Branch	1	S01209-000				

d. 電気機器関係 / Power supply equipment mechanism / Stromversorgung /
 Mécanisme de l'équipement en alimentation électrique /
 Mecanismo de la equipo de alimentación de corriente



Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Power Supply Cord (A)	1	S00588-000	21- 2	Cloch Switch Assembly	1	S00604-001
2	Power Supply Cord (B)	1	S00589-000	21- 3	Start Switch Assembly	1	S00605-001
3	Motor Cord	1	S00590-000	21- 4	Switch Cover	1	143531-000
4	Foot Pedal Cord	1	S00591-000	21- 5	Bushing	2	146080-000
5	Clutch Cord (A)	1	S00592-000	22	Earth Wire	1	S00762-000
6	Stacker Cord (A)	1	S00593-000	23	Screw	2	002301-603
7	Breaker	1		24	Screw	2	002402-512
8	Stacker Motor Assembly	1	S00595-001	25	Washer	2	025040-233
9	Stacker Switch Assembly (A)	1	S01604-001	26	Spring Washer	2	028030-243
10	Stacker Switch Assembly (B)	1	S01605-001	27	Cord Holder	2	149547-000
11	Stacker Switch Assembly (C)	1	S01606-000	28	Nylon Clamp	2	149287-000
12	Terminal Base	1	S00599-000	29	Screw	3	062670-512
13	Stacker Cord (B)	1	S01607-000	30	Presser Switch Assembly	1	S00610-000
14	Stacker Cord (C)	2	S00601-000	31	Screw	3	002401-003
15	Screw	4	002401-003	32	Washer	3	025040-233
16	Screw	4	002403-002	33	Spring Washer	3	028040-243
17	Washer	8	025040-233	34	Connector	1	S00603-000
18	Spring Washer	4	028040-243	35	Terminal Pin	3	143549-000
19	Screw	2	002301-603	36	Earth Wire	1	S00614-000
20	Spring Washer	2	028030-243	37	Cord Holder	1	525664-000
21	Switch Assembly	1	S00602-001	38	Nut	4	021400-202
21- 1	Thread Breakage	1	S00612-000				

e. 布制御関係(1) / Cloth control system mechanism (1) / Stoffführungs vorrichtung (1) /
 Mécanisme de la système de contrôle du tissu (1) /
 Mecanismo de la sistema de control de tela (1)

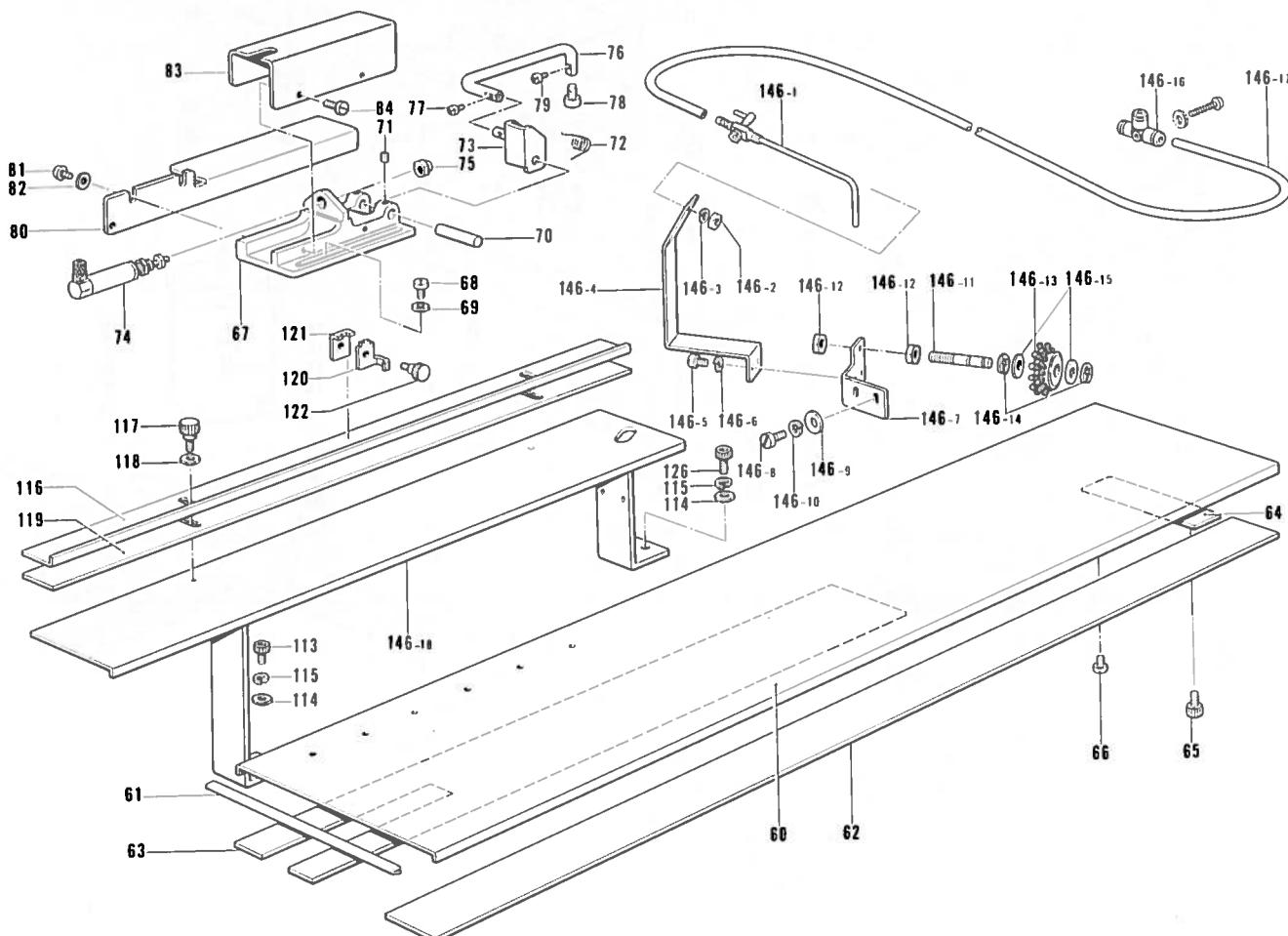


Ref. No.	Name of Parts	O'ty	Parts No.	Ref. No.	Name of Parts	O'ty	Parts No.
1	Bracket (C)	1	S00418-001	31	Bracket	1	S00430-000
2	Bracket (E)	2	S00419-001	32	Slide Plate	1	S00620-100
3	Collar	6	S00616-001	33	Rubber (C)	1	S00621-000
4	Rubber Collar	6	S00617-000	34	Bolt	4	018401-022
5	Washer	6	025060-332	35	Washer	4	025040-233
6	Rubber (A)	3	S00618-000	36	Screw	4	007403-512
7	Bolt	6	018062-022	37	Washer	4	025040-233
8	Shaft	2	S00420-000	38	Bracket (R)	1	S00431-000
9	Screw	8	014060-622	39	Rubber	1	S00430-000
10	Pulse Motor	1	S00421-000	40	Slide Plate	1	S00620-100
11	Motor Supporter	1	S00422-001	41	Rubber (C)	1	S00621-000
12	Collar	2	S00616-001	42	Bolt	4	018401-022
13	Rubber Collar	2	S00617-000	43	Washer	4	025040-233
14	Washer	2	025060-332	44	Screw	4	007403-512
15	Rubber (B)	1	S00619-000	45	Washer	4	025040-233
16	Bolt	2	018062-022	46	Feed Rack	1	S00432-000
17	Bolt	4	018501-222	47	Bolt	4	018402-522
18	Washer	4	025050-232	48	Rubber (D)	2	S00622-000
19	Spring Washer	4	028050-242	49	Collar	4	S00616-001
20	Gear Assembly	1	S00423-001	50	Rubber Collar	4	S00617-000
20- 1	Gear	1	—	51	Washer	4	025060-332
20- 2	Bolt	3	018401-622	52	Washer	4	025040-233
20- 3	Spring Washer	3	028040-242	53	Spring Washer	4	028040-242
21	Switch Setting Plate	1	S00427-001	54	Y-Position Dog	1	S00433-000
22	Bolt	2	018500-822	55	Bolt	2	018401-222
23	Washer	2	025050-232	56	Washer	2	025040-233
24	Switch Assembly	1	S00428-001	57	Feed Plate	1	S00434-000
25	Screw	4	002402-512	58	Rubber (E)	1	S00623-000
26	Washer	4	025040-233	59	Screw	3	002501-003
27	Cord Holder	2	149073-001	123	Stop Rubber	1	S00466-000
28	Screw	2	002400-803	124	Bolt	1	018061-422
29	Washer	2	025040-132	125	Oil Seal	1	S00992-000
30	Bracket (L)	1	S00429-000	129	Bracket (D)	2	S01441-001

e. 布制御関係(2) / Cloth control system mechanism (2) / Stoffführungs vorrichtung (2) /

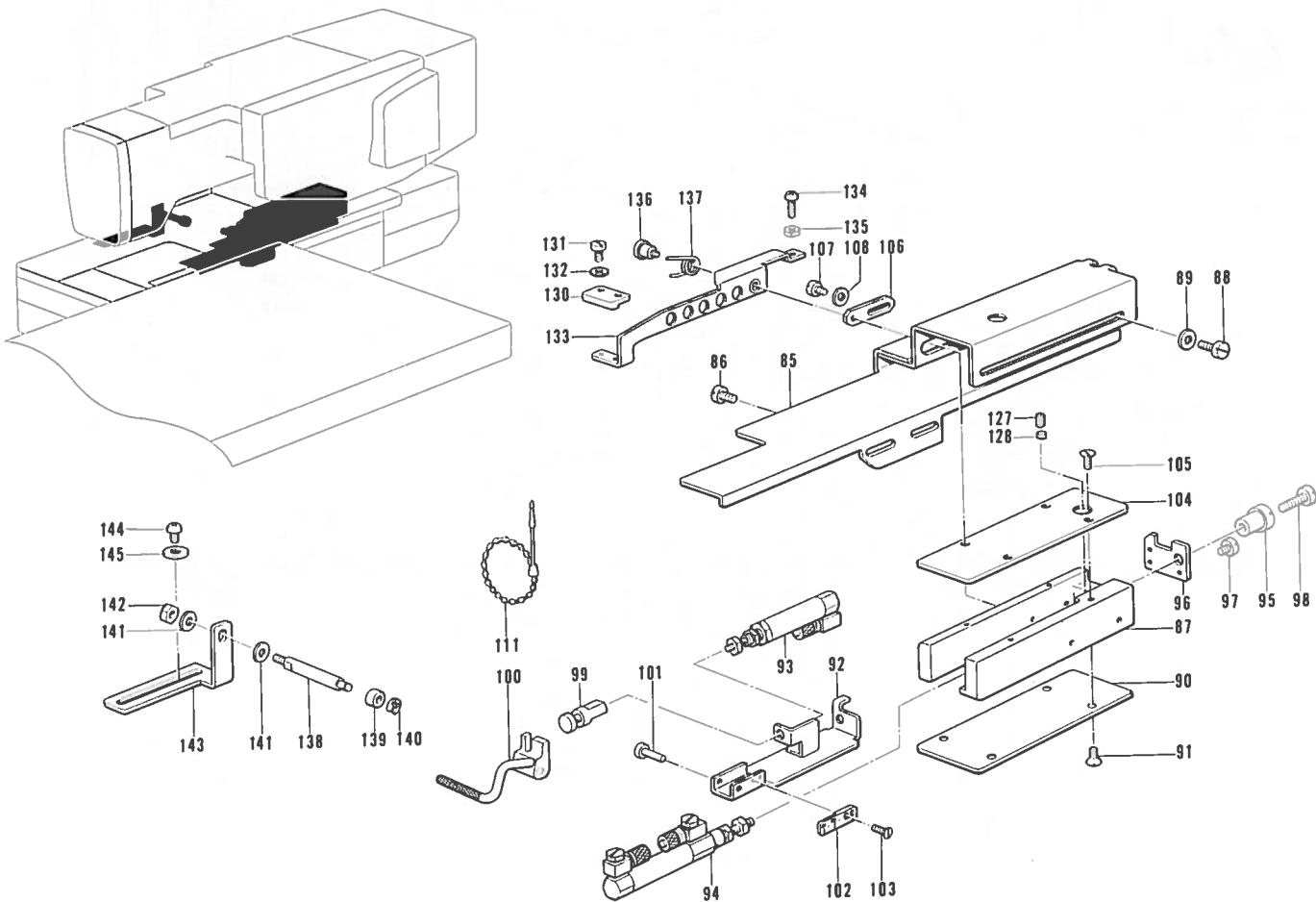
Mécanisme de la système de contrôle du tissu (2) /

Mecanismo de la sistema de control de tela (2)



Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
60	Feed Plate	オクリイタ 600	1 S00435-001	116	Material Guide	ミゴロガイド	1 S00463-001
61	Rubber	オクリイタゴム	1 S00467-000	117	Screw	ツマミネジ M4	2 S00655-000
62	Cushion	ボウシングコム F1	1 S00624-000	118	Washer	ヒラザガネチュウ 4	2 025040-233
63	Cushion	ボウシングコム F2	1 S00625-000	119	Rubber (G)	ボウシングコム G	1 S00628-000
64	Cushion	ボウシングコム F3	1 S00626-000	120	Hinge (LA)	イチギメイタ LA	1 S00464-001
65	Bolt	アナボルト 5X8	3 018500-822	121	Hinge (LB)	イチギメイタ LB	1 S00465-001
66	Screw	ヒラネジ 5X6	1 007500-602	122	Screw	ツマミネジ 3.57	1 129986-001
67	Cloth Presser Base (L)	ヌノオサエダイ L	1 S00436-000	126	Bolt	アナボルト 8X20	1 018082-022
68	Screw	ヒラネジ 5X10	2 007501-003	146	Cloth Compensation Assembly	ヌイシロホセイクミ	1 S01749-001
69	Washer	ヒラザガネチュウ 5	2 025050-232	146- 1	Fluffy Nozzle	ケバノズル	1 153262-001
70	Stud	ジク 8X38.8	1 155897-001	146- 2	Nut	ナット 1 シュ 5	1 021500-103
71	Screw	アナトメネジ 4X5 クボミ	2 014400-522	146- 3	Spring Washer	バネザガネ 2-5	1 028050-243
72	Spring	ヌノオサエバネ L	1 S00438-001	146- 4	Holder	ノズルホールダー	1 S01655-001
73	Cloth Plate (L)	ヌノオサエイタ L	1 S00439-001	146- 5	Screw	ヒラネジ 4X8	2 007400-813
74	Air Cylinder Assembly	エアシリンダ 15-15 クミ	1 S00440-000	146- 6	Spring Washer	バネザガネ 2-4	2 028040-243
75	Nut	ロッカクフクロナット M5	1 S00441-001	146- 7	Bracket	ブレケット	1 S01656-001
76	Cloth Presser Lever (L)	ヌノオサエレバー L	1 S00442-001	146- 8	Screw	ヒラネジ 4X8	2 007400-813
77	Screw	シメネジ 3.57	2 106568-003	146- 9	Washer	ヒラザガネチュウ 4	2 025040-233
78	Cloth Presser (L)	ヌノオサエ L	1 S00443-001	146-10	Spring Washer	バネザガネ 2-4	2 028040-243
79	Screw	シメネジ 3.57	2 106568-003	146-11	Roller Shaft	ローラシク	1 S01657-001
80	Clamp Plate (L)	クランプイタ L	1 S00444-001	146-12	Nut	ナット 1 シュ 6	2 021060-102
81	Screw	ヒラネジ 4X6	2 007400-613	146-13	Thread Brush Wheel	スレッドハケグルマ	1 407437-001
82	Washer	ヒラザガネチュウ 4	2 025040-233	146-14	Stop Ring	トメワ E5	2 048050-342
83	Work Clamp Cover (L)	ヌノオサエカバー L	1 S00445-001	146-15	Washer	ヒラザガネチュウ 6	2 025060-232
84	Screw	ヒラネジ 4X6	3 007400-613	146-16	Cheese	チーズ	1 S01202-000
113	Bolt	アナボルト 8X16	2 018081-622	146-17	Air Hose	エアーホース	1 S00532-000
114	Washer	ヒラザガネチュウ 8	3 025080-232	146-18	Material Receiver	ミゴロササエ	1 S00462-001
115	Spring Washer	バネザガネ 2-8	3 028080-242				

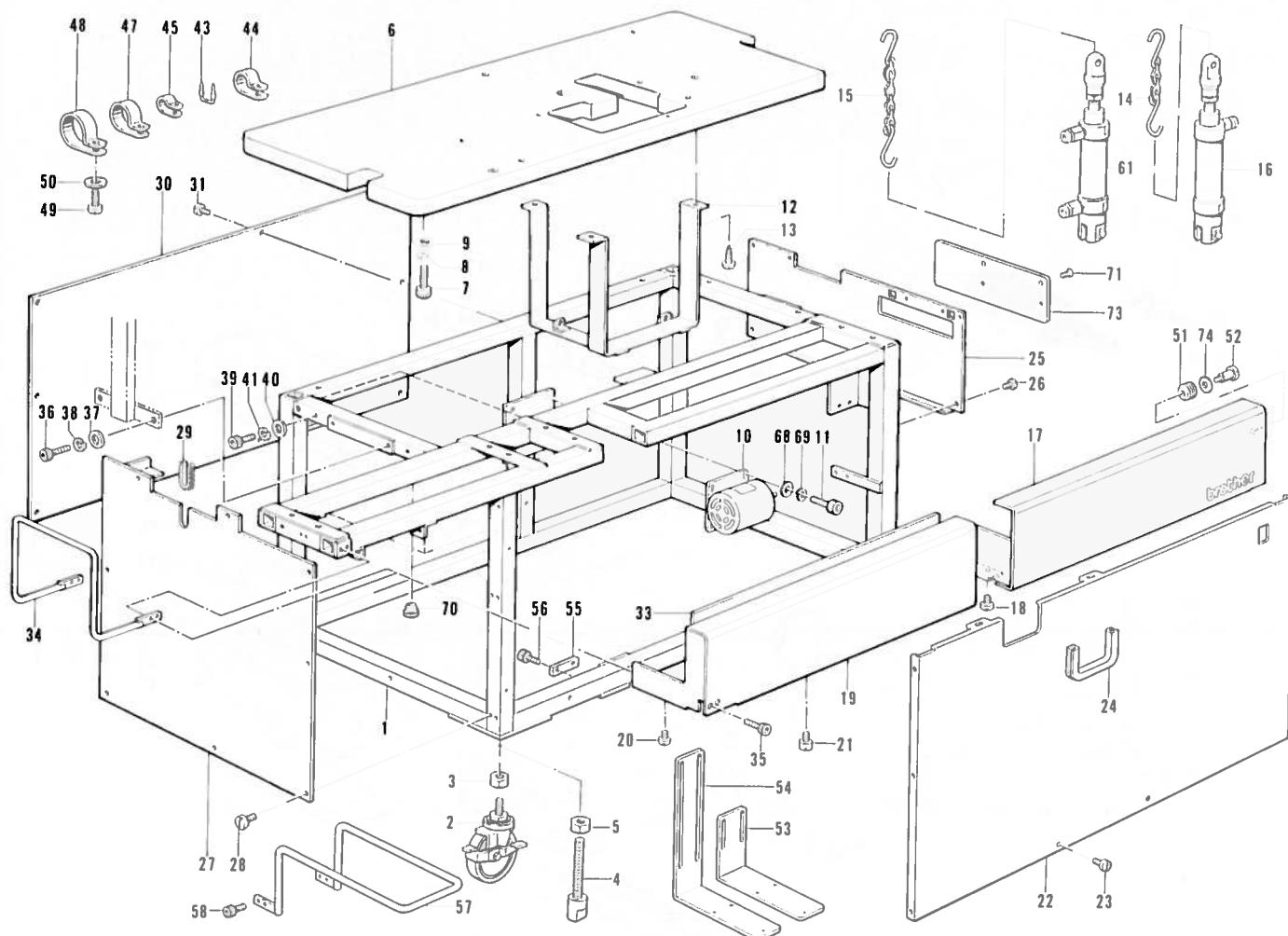
e. 布制御関係 (3) / Cloth control system mechanism (3) / Stoffführungs vorrichtung (3) /
Mécanisme de la système de contrôle du tissu (3) /
Meccanismo di controllo del tessuto (3)



Ref. No.	Name of Parts		Q'ty	Parts No.	Ref. No.	Name of Parts		Q'ty	Parts No.
85	Slide Base	スライドベース	1	S00446-001	107	Screw	ヒラネジ 4X8	1	007400-813
86	Screw	シメネジ 4.37	2	106629-002	108	Washer	ヒラサカネチュウ 4	1	025040-233
87	Work Clamp Base (R)	又ノオサエダイ R	1	S00447-000	111	Bead Band	ユニタイバンド	2	340400-001
88	Screw	ヒラネジ 4X6	2	007400-613	127	Screw	トメネジ 3X5 クボミ	1	014300-522
89	Washer	ヒラサガネチュウ 4	2	025040-233	128	Washer	ガカネ	1	S01234-000
90	Slide Support Plate	スライドササエイタ	1	S00448-001	130	Hinge	イチギメイタ	1	S01433-001
91	Screw	サラネジ 3X6	4	003300-604	131	Screw	ヒラネジ 4X6	2	007400-613
92	Cylinder Supporter (R)	シリンドラササエ R	1	S00449-001	132	Washer	ヒラサガネチュウ 4	2	025040-233
93	Air Cylinder Assembly	エアーシリンダ 10-15 クミ	1	S00450-000	133	Hinge (R)	イチギメイタ R	1	S01434-001
94	Air Cylinder Assembly	エアーシリンダ 10-30 クミ	1	S00451-000	134	Screw	ナナベネジ 3X16	1	002301-603
95	Collar	エンドカラー	1	S00452-001	135	Nut	ナット 1 シュ 3	1	021300-103
96	Tube Supporter	チューブササエ	1	S00453-001	136	Stud Screw	ダンネジ 4.37	1	S01435-001
97	Screw	ナナベネジ 3X6	3	002300-613	137	Spring	イチギメイタバネ	1	S01436-001
98	Screw	ナナベネジ 4X25	1	002402-512	138	Shaft	イチギメイタジク	1	S01438-001
99	Connector	フクドウロッドエンド	1	S00454-001	139	Roller	コ 口	1	107744-001
100	Work Clamp Lever (R)	又ノオサエレバー R	1	S00455-001	140	Stop Ring	トメワ E3	1	048030-342
101	Work Clamp Shaft (R)	又ノオサエジク R	1	S00456-001	141	Washer	ヒラサカネチュウ 4.76	2	025710-232
102	Regulator Plate	ST メモリイタ	1	S00457-001	142	Nut	ナット 4.76	1	110161-006
103	Screw	サラネジ 3.18	2	141542-001	143	Shaft Supporter	ジクササエ	1	S01439-001
104	Work Clamp Cover (R)	又ノオサエカバー R	1	S00458-001	144	Screw	ナベコ 437-40X8	2	062680-812
105	Screw	サラネジ 3X6	4	003300-604	145	Washer	ヒラサカネチュウ 4.37	2	025680-232
106	Guide Bracket	S アンナイ	1	S01437-001					

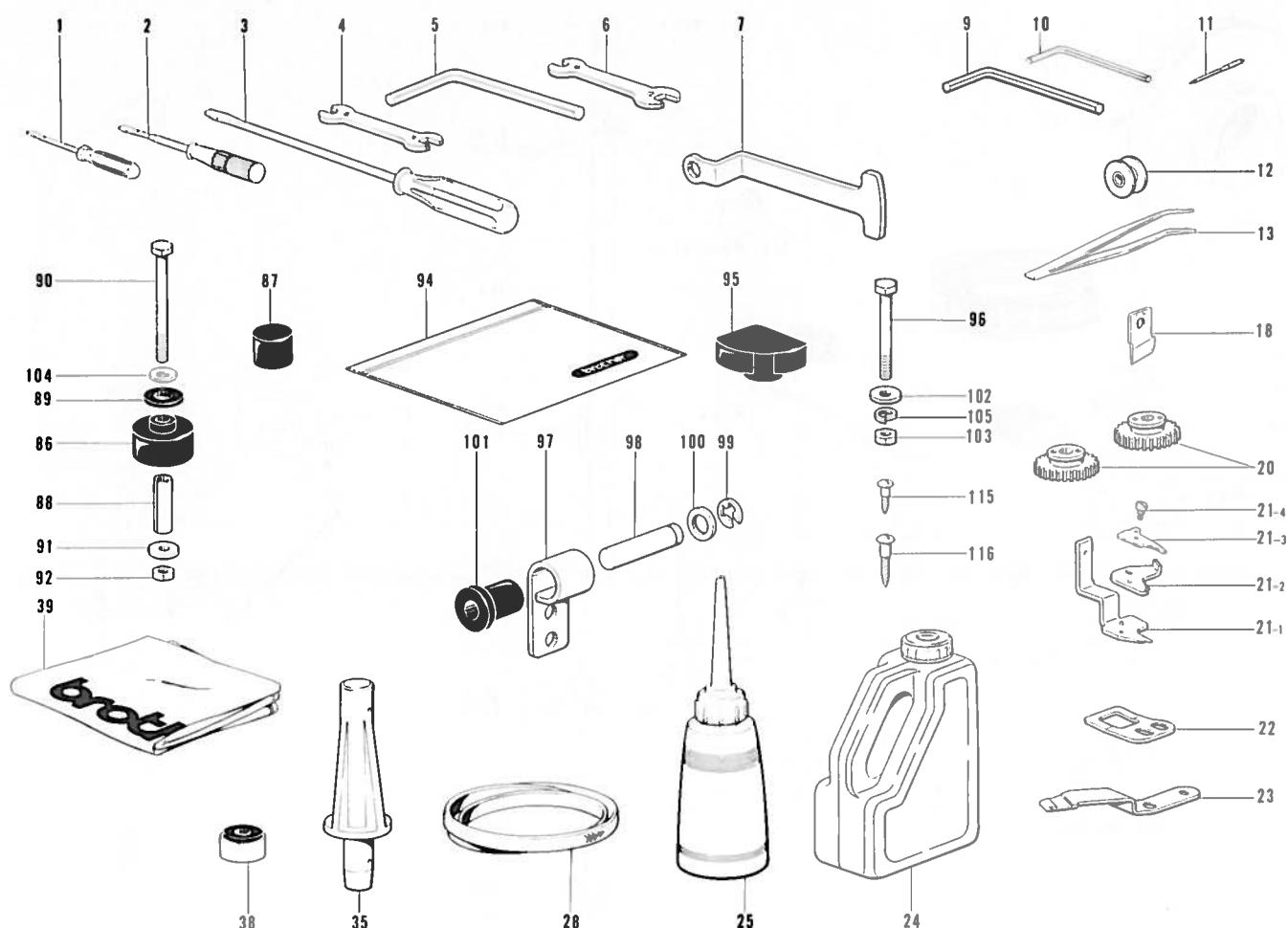
f. 動力台関係 / Power table / Motorgestell /

Mécanisme du plateau de la machine / Mecanismo del mesa de la máquina



Ref. No.	Name of Parts	Q'ty	Parts No	Ref. No.	Name of Parts	Q'ty	Parts No
1	Stand	1	S00401-001	33	Rubber (J)	1	S00630-000
2	Caster	4	S00430-000	34	Feed Cover	1	S00417-001
3	Nut	4	021200-203	35	Bolt	4	018081-622
4	Screw	4	S00402-001	36	Bolt	2	018081-622
5	Nut	4	021200-203	37	Washer	2	025080-232
6	Table	1	S00404-001	38	Spring Washer	2	028080-242
7	Bolt	1	018081-622	39	Bolt	2	018061-022
8	Spring Washer	4	028080-242	40	Washer	2	025060-232
9	Washer	4	025080-232	41	Spring Washer	2	028060-242
10	Motor	1		43	Staple	3	200190-001
11	Bolt	4	018063-022	44	Cord Holder	5	149547-000
12	Cylinder Supporter	1	S00405-001	45	Cord Holder	5	525664-000
13	Screw	3	101125-000	47	Cord Holder	3	552908-000
14	Chain	1	S00406-001	48	Cord Holder	6	S00470-000
15	Chain	1	S00407-001	49	Screw	19	002401-003
16	Air Cylinder Assembly	1	S00408-000	50	Washer	19	025040-232
17	Shaft Cover (Right)	1	S00409-001	51	Cord Bushing	1	S00631-000
18	Screw	5	007400-813	52	Stud Screw	1	155103-001
19	Shaft Cover (Left)	1	S00410-001	53		1	S00633-001
20	Screw	8	007400-813	54	Foot Switch Supporter (Upper)	1	S00634-001
21	Pin	2	S00411-001	55	Switch Plate	1	S00635-001
22	Front Cover	1	S00412-001	56	Bolt	2	018061-422
23	Screw	8	007400-813	57	Table for Parts	1	S00485-001
24	Rubber	1	S00468-000	58	Bolt	4	018081-222
25	Side Cover (Right)	1	S01440-001	61	Air Cylinder Assembly	1	S01213-000
26	Screw	7	007400-813	68	Washer	4	025060-232
27	Side Cover (Left)	1	S00414-001	69	Spring Washer	4	028060-242
28	Screw	8	007400-813	70	Cap	1	112782-001
29	Nylon Bushing	1	S00437-000	71	Bolt	2	149482-001
30	Rear Cover	1	S00415-001	73	Stack Base Plate	1	S01461-001
31	Screw	9	007400-813	74	Washer	1	025040-032

Z. 付属品関係(1) / Accessories(1) / Zubehör(1) /
Accessoires(1) / Accesorios(1)



Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
1	Screw Driver	ネジマワシ 1.9X52	1	142443-001	25	Oiler	ボリオイラーカミ
2	Screw Driver	ネジマワシ 3.4X70	1	118837-001	28	Belt	ヒラベルト
3	Screw Driver	ネジマワシ 5.5X190	1	101572-101	35	Head Rest	トウフサエマクラ
4	Spanner	スパナ 8X9	1	100887-001	38	Collar	モータカンザ
5	Spanner	6 カクボウスバナ 6	1	115157-001	39	Head Cover	トウブカバー
6	Spanner	スパナ 10X12	1	107780-001	86	Bed Base Cushion (A)	ベッドダイクション A
7	Wrench	メガネレンチ 10	1	152765-001	87	Bed Base Cushion (B)	ベッドダイクション B
9	Box Spanner	6 カクボウスバナ	1	150335-001	88	Spacer	スペーサー 6X25
10	Spanner	6 カクボウスバナ 3	1	142721-001	89	Rubber Sheet	ゴムシート
11	ミシンハリ DP-K15		4	S01214-011	90	Bolt	ボルト 6X75
11	Needle DP-K15		4	S01214-014	91	Washer	サガネ
12	Bobbin	ボビン	3	159158-001	92	Nut	ナット 1シュー 6
13	Tweezers	ピンセット	1	117466-000	94	Vinyl Bag	フジクヒンポリフクロ
18	Cutter	カッタ 1/2	1	107200-001	95	Bed Cushion (F)	ベッドクッション F
20	Gear	チエンジギヤ 32	1	141377-000	96	Bolt	ボルト 6X60
20	Gear	チエンジギヤ 36	1	141379-000	97	Hinge	ヒンジ
20	Gear	チエンジギヤ 40	1	141381-000	98	Pin	ヒンジピン
20	Gear	チエンジギヤ 44	1	141383-000	99	Stop Ring	トメワ E8
21	Upper Thread Trimming Assembly	ハサミクミ	1	159357-001	100	Washer	ヒラザガネショウ 10
21- 1	Upper Thread Lower Blade	ハサミ D クミ	1	159370-001	101	Rubber	ヒンジピンサエコム
21- 2	Upper Thread Middle Blade	ハサミ M	1	159373-001	102	Washer	サガネ
21- 3	Upper Thread Upper Blade	ハサミ U	1	159374-001	103	Nut	ナット 1シュー 6
21- 4	Stud Screw	ハサミダンネジ	1	141514-001	104	Washer	ヒラザガネダイ 6
22	Fixed Knite	シタイトコティハ	1	159276-101	105	Spring Washer	バネサガネ 2-6
23	Movable Knite	シタイトトイドウハ	1	159274-001	115	Screw	マルモクネジ 4.5X20
24	Oil Tank	オイルタンク	1	154702-001	116	Screw	マルモクネジ 6.2X32

付属品の明細は変更することがあります

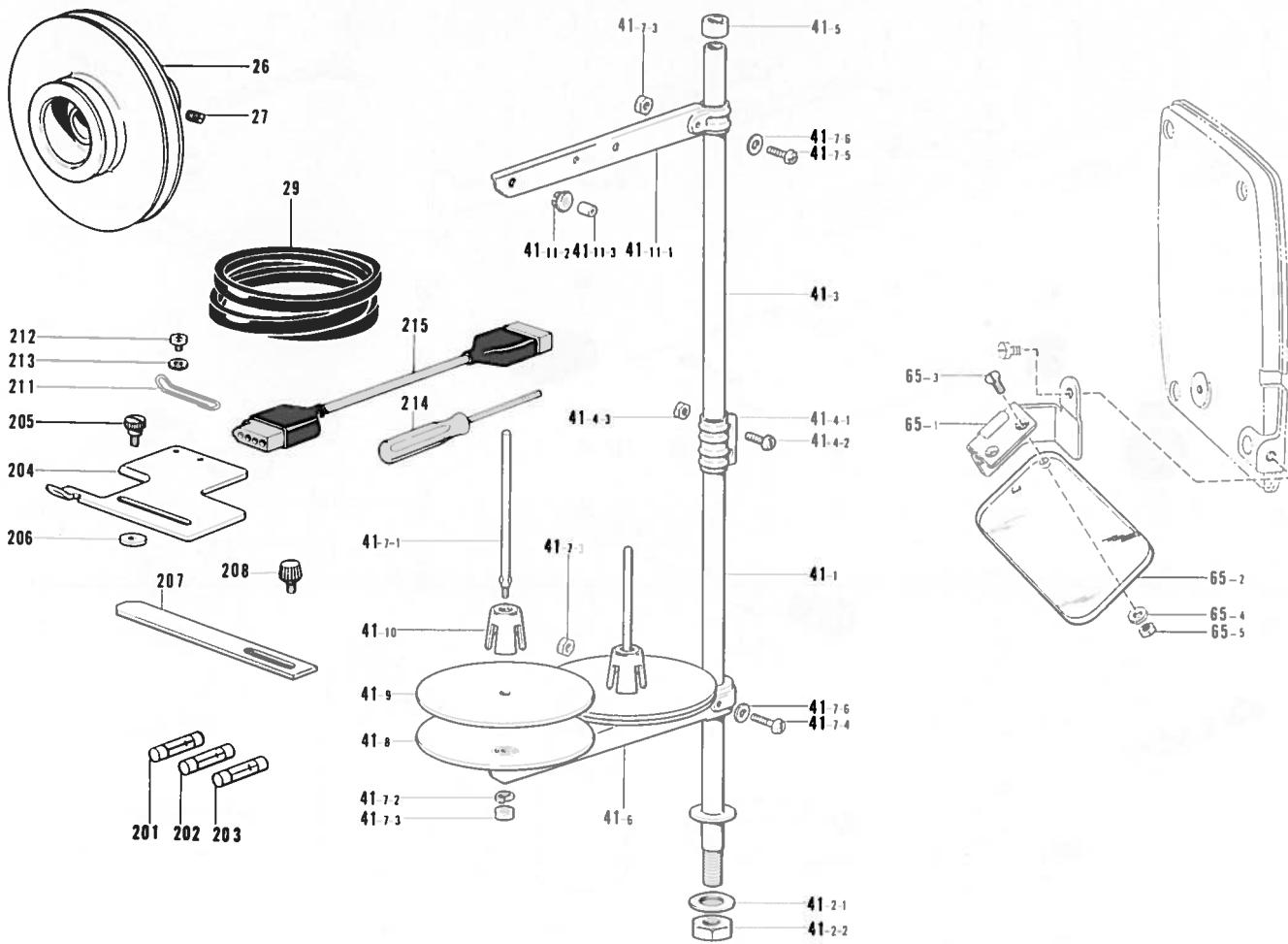
The details of included accessories are subject to change.

Les détails des accessoires inclus sont sujets à des changements.

Anderungen in der Aufstellung der mitgelieferten Zubehör sind vorbehalten.

Los detalles de los accesorios incluidos pueden variar.

Z. 付属品関係 (2) / Accessories (2) / Zubehör (2) / Accessoires (2) / Accesorios (2)



Ref. No.	Name of Parts		Q'ty	Parts No.	Ref. No.	Name of Parts		Q'ty	Parts No.
26	Pulley	モータブーリ	1		41-9	Spool Mat	スプールマット	2	150182-000
27	Screw	トメネジ 5.95	2	151605-002	41-10	Spool Cushion	スプールクッション	2	126863-000
29	V-Belt	V ベルト	1		41-11	Thread Hanger Assembly	スレッドハンガーアセンブリ	1	S02786-001
41	Cotton Stand Assembly 2D	イトタテダイクミ 2D	1	S02762-001	41-11-1	Spool Holder 2	スレッドハンガー 2	1	
41-1	Pipe (D)	コラムパイプ D	1	156112-002	41-11-2	Thread Hanger	イトカケハンガーダイ	2	
41-1-1	With Screw	コラムハイフネジソキ	1	150207-001	41-11-3	Thread Bushing	スレッドブッシュ	2	
41-1-2	Washer	ヒラザカネ 16	1	150206-000	65	Plastic Eye Guard Assembly	アイガードクミ	1	143971-001
41-2	Pipe (D) Screw Set (A)	パイプ D ネジセット A	1	S02775-001	65-1	Eye Guard Hinge Assembly	アイガードチョウハングミ	1	
41-2-1	Washer	ヒラザカネ 16	1	150206-002	65-2	Eye Guard	アイガード	1	
41-2-2	Nut	6 カクナット U 5/8	1	150191-002	65-3	Screw	マルサラネジ 3.18X7	2	S01700-002
41-3	Pipe	コラムパイプ	1	150172-002	65-4	Washer	ヒラザカネチュウ 3	2	025030-232
41-4	Joint for Cotton Stand	コラムジョイントクミ	1	150106-002	65-5	Nut	ナット 1 シュ 3.18	2	021660-102
41-4-1	Joint	コラムジョイント	1		201	Fuse	G ヒューズ 15A	1	S00545-000
41-4-2	Screw	ナヘコ 5X14	2	062501-406	202	Fuse	ヒューズ 6A	1	153242-000
41-4-3	Nut	1 シュナット 5	2	021500-106	203	Fuse	カンヒューズ 3A	1	215769-001
41-5	Cap	コラムキャップ	1	150174-000	204	Ruler	タテジヨウキ	1	S00642-001
41-6	Spool Holder	スプールホルダー 2	1	S02778-001	205	Stud Screw	ダンネシ 4.37	2	115166-001
41-7	Spool Screw Set	スプールネジセット 2	1	S02780-001	206	Slide Plate	オクリダライカクゴマアティク	2	146549-001
41-7-1	Spool Shaft	スプールシク B	2	150179-002	207	Ruler	ヌイシロジヨウギ	1	S00653-001
41-7-2	Spring Wahsre	ハネサカネ 2-5	2	028050-246	208	Screw	ツマミネジ M5	1	S00654-000
41-7-3	Nut	1 シュナット 5	4	021500-106	211	Cloth Guide	ヌノカイド	1	S00997-001
41-7-4	Screw	ナヘコ 5X30	1	062503-006	212	Screw	シメネジ 4.37	2	107419-002
41-7-5	Screw	ナヘコ 5X14	1	062501-406	213	Washer	ヒラザカネチュウ 4.37	2	025680-232
41-7-6	Washer	ヒラザカネコタ 5	2	026050-136	214	Screw Driver	6 カクボウネジマワシ 16	1	S01943-001
41-8	Spool Stand Base	ウケサラ	2	150180-000	215	Adopter	ワンペアダブタ	1	S01204-000

※ 付属品の明細は変更することがあります

• The details of included accessories are subject to change

Les détails des accessoires inclus sont sujets à des changements.

• Aenderungen in der Aufstellung der mitgelieferten Zubehöre sind vorbehalten

• Los detalles de los accesorios incluidos pueden variar.

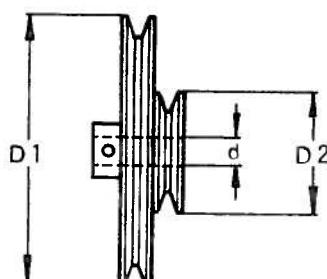
回転数別モーターピュリとVベルト組合せ

MOTOR PULLEY AND V-BELT SELECTION

AUSWAHL DER RIEMENSCHIEBEN UND ANTRIEBSRIEMEN

CHOIX DE LA POULIE DE MOTEUR ET DES COURROIES TRAPEZOÏDALES

ELECCIÓN DE POLEA DE MOTOR Y CORREA TRAPEZOIDAL



回転数 Machine Speed	周波数 Frequency	モーターピュリ Motor Pulley			高速Vベルト(インチ) High Speed V-belt	低速Vベルト(インチ) Low Speed V-belt
		外径・内径 Outside Inside Diameter	穴径 Core	部品コード Parts No.		
4000	50 Hz	D1=157.5	d=14	159632-001	082103-190 (M31)	082102-890 (M28)
		D2= 65.3	d=15.88	S00396-001		
	60 Hz	D1=132.2	d=14	159385-001	082102-990 (M29)	082102-790 (M27)
		D2= 51.7	d=19.05	S00397-001		
3600	50 Hz	D1=142.3 D2= 64.1	d=14	159633-001	082103-090 (M30)	082102-890 (M28)
			d=15.88	S00392-001		
			d=16	S01243-001		
	60 Hz	D1=119.4 D2= 54.2	d=14	159387-001	082102-890 (M28)	082102-790 (M27)
			d=16	S01242-001		
			d=19.05	S00393-001		
3200	50 Hz	D1=127.2 D2= 63.2	d=14	159634-001	082102-990 (M29)	082102-890 (M28)
			d=15.88	S00394-001		
			d=16	S01944-001		
	60 Hz	D1=106.9 D2= 56.8	d=14	159386-001	082102-790 (M27)	082102-790 (M27)
			d=16	S01879-001		

仕様別部品一覧表/DIFFERENT PARTS LIST / ZUBEHÖRLISTE
LISTE DES PIÈCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS

参照番号 Ref. No.	品名. Name of Parts	Sub-Class	-021				
			Volt	200V	220V	380V	415V
		HZ	50	60	60	50	50
d-7	ブレーカー	Breaker		S00594-000			
f-10	モータ	Motor		S00594-000		S00609-000	
Z-26	モータブーリ 3600/50	Pulley 3600/50	159633-001				159633-001
	モータブーリ 3600/60	Pulley 3600/60		159387-001			
Z-29	Vベルト M27	V Belt M27			082102-790		
	Vベルト M28	V Belt M28				082102-890	
	Vベルト M30	V Belt M30	082103-090				082103-090

ゲージ部品一覧表/GAUGE PARTS LIST/LEHRENLISTE
LISTE DES PIÈCES D'ECARTEMENT/LISTA DE PIEZAS CALIBRADORAS

チャンジギヤ
Change Gear

針数 Number of Stitches	チェンジギヤ L Change Gear L	チェンジギヤ R Change Gear R	針数 Number of Stitches	チェンジギヤ L Change Gear L	チェンジギヤ R Change Gear R
347	(54)141388-000	(22)141372-001	127	(36)141379-000	(40)141381-000
306	(52)141387-000	(24)141373-001	114	(34)141378-000	(42)141382-000
271	(50)141386-000	(26)141374-000	103	(32)141377-000	(44)141383-000
242	(48)141385-000	(28)141375-000	92	(30)141376-000	(46)141384-000
216	(46)141384-000	(30)141376-000	82	(28)141375-000	(48)141385-000
194	(44)141383-000	(32)141377-000	73	(26)141374-000	(50)141386-000
174	(42)141382-000	(34)141378-000	65	(24)141373-001	(52)141387-000
157	(40)141381-000	(36)141379-000	58	(22)141372-001	(54)141388-000
141	(38)141380-000	(38)141380-000			

ゲージ部品一覧表 / GAUGE PARTS LIST / LEHRENLISTE LISTE DES PIECES D'ECARTEMENT / LISTA DE PIEZAS CALIBRADORA

スノツカミクミ
Upper Clamping Foot Assembly

ベースハリヤ
Base Plate

Cutter		Upper Clamping Foot Assembly		Base Plate		Needle Plate	
3/8 (10 mm)	7/16 (11 mm)	12.7 R \times for 12.7 mm		12.7 R \times • Rubber for 12.7 mm		S00646-001	
109837-001	107204-001	S00643-001		S00652-001		S00647-001	
						S03291-001	
						S03292-001	
						S03293-001	
						S03294-001	
						S03295-001	

ハリイタ
Needle Plate

Cutter		Upper Clamping Foot Assembly		Base Plate		Needle Plate	
3/8 (10 mm)	7/16 (11 mm)	12.7 R \times for 12.7 mm		12.7 R \times • Rubber for 12.7 mm		S00646-001	
109837-001	107204-001	S00643-001		S00652-001		S00647-001	
						S03291-001	
						S03292-001	
						S03293-001	
						S03294-001	
						S03295-001	

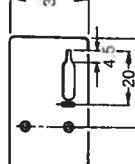
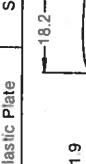
167 3 • for 16 mm 159072-001

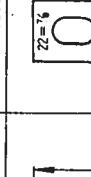
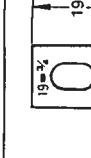
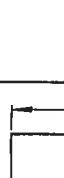
107205-001

S00996-001

159277-101

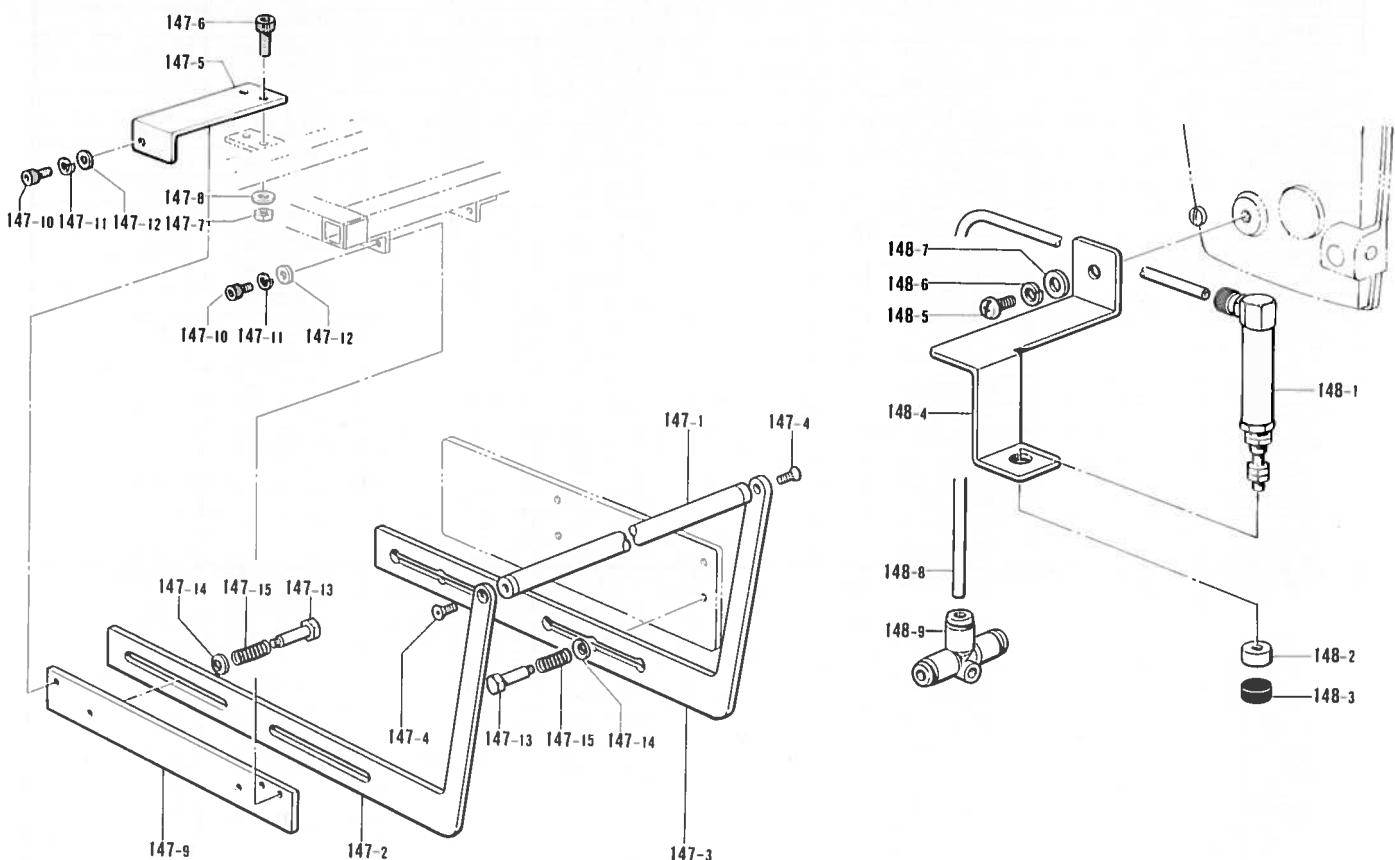
147113-001

カツタケ	Plastic Plate	S01038-001
		

3/4 (19 mm)	7/8 (22 mm)	25/7 Ξ • for 25 mm	159074-001
107207-001	109838-001		
			
			
S01001-001	S01000-001	S01000-001	S01001-001



特別注文部品 / OPTION PARTS / SONDERZUBEHÖR /
PIECES EN OPTION / PIEZAS OPTION



Ref. No.	Name of Parts	Q'ty	Parts No.	Ref. No.	Name of Parts	Q'ty	Parts No.
147	Auxiliary Bar Assembly			147-13	Stud Screw	4	S01987-001
147-1	Auxiliary Bar	1	S01980-001	147-14	Washer	4	S01985-001
147-2	Auxiliary Angle (L)	1	S01981-001	147-15	Spring	4	141485-001
147-3	Auxiliary Angle (R)	1	S01982-001	148	Point Cylinder Assembly	1	S01999-001
147-4	Bolt	2	149482-001	148-1	Air Cylinder	1	S00504-000
147-5	Sub Plate	1	S01983-001	148-2	Tension Plate (D)	1	157710-000
147-6	Bolt	2	018082-522	148-3	Cushion	1	S01979-000
147-7	Nut	2	021080-302	148-4	Cylinder	1	S01978-001
147-8	Washer	2	025080-232	148-5	Screw	1	062710-812
147-9	Subplate	1	S01984-001	148-6	Spring Washer	1	028050-242
147-10	Bolt	3	018061-022	148-7	Washer	1	025050-232
147-11	Spring Washer	3	028060-242	148-8	Air Hose	1	S00534-000
147-12	Washer	3	025060-232	148-9	Cheese	1	S01202-000

索引
INDEX / VERZEICHNIS
INDEX / INDICE

Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.
S00401-001	f- 1	S00484-000	a- 106	S00577-000	b- 2- 7	S00656-001	P- 33
S00402-001	f- 4		c- 21	S00578-000	b- 2- 8	S00657-001	X- 1
S00404-001	f- 6	S00485-001	f- 57	S00579-000	b- 2- 9	S00658-001	X- 5
S00405-001	f- 12	S00486-001	a- 17	S00580-000	b- 2- 10	S00659-001	X- 7
S00406-001	f- 14	S00489-001	a- 5	S00581-000	b- 2- 11	S00660-000	L- 49
S00407-001	f- 15	S00490-000	a- 8	S00582-000	b- 2- 12	S00762-000	d- 22
S00408-000	f- 16	S00491-000	a- 10	S00583-000	b- 2- 13	S00793-001	X- 12
S00409-001	f- 17	S00492-000	a- 11	S00584-000	b- 2- 14	S00794-001	X- 14
S00410-001	f- 19	S00493-001	a- 14	S00585-000	b- 2- 15	S00862-000	C- 36
S00411-001	f- 21	S00494-001	a- 19	S00586-000	b- 2- 16	S00901-001	W- 42
S00412-001	f- 22	S00495-000	a- 22	S00587-000	b- 2- 17	S00902-001	W- 43
S00414-001	f- 27	S00496-001	a- 24	S00588-000	d- 1	S00903-001	W- 44
S00415-001	f- 30	S00498-000	a- 28	S00589-000	d- 2	S00928-001	C- 37
S00417-001	f- 34	S00499-001	a- 33	S00590-000	d- 3	S00992-000	e- 125
S00418-001	c- 1	S00501-001	a- 36	S00591-000	d- 4	S00997-001	Z- 211
S00419-001	c- 2	S00503-001	a- 40	S00592-000	d- 5	S01004-000	a- 2- 1
S00420-000	c- 8	S00504-000	a- 42	S00593-000	d- 6	S01009-101	A- 99
S00421-000	c- 10	S00508-001	a- 46	S00594-000	d- 7	S01018-001	V- 40
S00422-001	c- 11	S00519-001	a- 66	S00595-001	d- 8	S01040-001	S- 12
S00423-001	c- 20	S00521-000	a- 74	S00599-000	d- 12	S01047-001	S- 13
S00427-001	c- 21	S00522-001	a- 78	S00601-000	d- 14	S01109-001	Q- 17
S00428-001	c- 24	S00525-001	a- 86	S00602-001	d- 21	S01143-001	B- 5- 3
S00429-000	c- 30	S00528-001	a- 84	S00603-000	d- 34	S01201-000	a- 108
S00430-000	c- 31	S00532-000	a- 104	S00604-001	d- 21- 2	S01202-000	e- 146-16
	c- 39		c- 146-17	S00605-001	d- 21- 3	S01204-000	Z- 215
S00431-000	f- 2	S00533-000	a- 105	S00608-001	b- 2- 3	S01206-000	c- 8-10
	e- 38		S00534-000	a- 107	S00609-000	d- 7	S01207-000
S00432-000	e- 46	S00535-001	a- 101	S00610-000	d- 30	S01208-000	c- 8- 9
S00433-000	e- 54	S00537-001	b- 1	S00612-000	d- 21- 1	S01209-000	c- 8-12
S00434-000	e- 57	S00538-001	b- 1- 1	S00614-000	d- 36	S01213-000	f- 61
S00435-001	e- 60	S00539-001	b- 1- 5	S00616-001	e- 3	S01214-011	B- 10
S00436-000	e- 67	S00540-001	b- 1- 5- 1		e- 12		Z- 11
S00437-000	f- 29	S00541-000	b- 1- 5- 2	S00617-000	e- 49	S01214-014	B- 10
S00438-001	e- 72	S00543-000	b- 1- 5- 4		e- 4		Z- 11
S00439-001	e- 73	S00544-000	b- 1- 5- 5	S00617-000	e- 13	S01232-000	c- 8- 3
S00440-000	e- 74	S00545-000	b- 1- 5- 6		e- 50	S01234-000	e- 128
S00441-001	e- 75		Z- 201	S00618-000	e- 6	S01236-001	L- 23
S00442-001	e- 76	S00546-000	b- 1- 5- 7	S00619-000	e- 15	S01237-001	L- 24
S00443-001	e- 78	S00547-000	b- 1- 5- 8	S00620-100	e- 32	S01265-001	a- 2
S00444-001	e- 80	S00548-000	b- 1- 5- 9		e- 40	S01287-001	G- 1
S00445-001	e- 83	S00549-000	b- 1- 5-10	S00621-000	e- 33	S01288-001	G- 1- 1
S00446-001	e- 85	S00550-000	b- 1- 5-11	S00622-000	e- 41	S01290-001	G- 1- 2
S00447-000	e- 87	S00551-000	b- 1- 5-12		e- 48	S01291-001	G- 1-14
S00448-001	e- 90	S00552-000	b- 1- 5-13	S00623-000	e- 58	S01292-001	G- 1- 3
S00449-001	e- 92	S00553-000	b- 1- 5-14	S00624-000	e- 62	S01293-001	G- 1-17
S00450-000	e- 93	S00554-000	b- 1- 5-15	S00625-000	e- 63	S01294-001	G- 1- 7
S00451-000	e- 94	S00555-000	b- 1- 5-16	S00626-000	e- 64	S01304-001	D- 17- 2
S00452-001	e- 95	S00556-000	b- 1- 5-17	S00627-001	c- 22	S01319-001	C- 27
S00453-001	e- 96	S00557-000	b- 1- 5-18	S00628-000	e- 119	S01338-000	b- 1- 5- 3
S00454-001	e- 99	S00558-000	b- 1- 5-19	S00630-000	f- 33	S01433-001	e- 130
S00455-001	e- 100	S00559-000	b- 1- 5-20	S00631-000	f- 51	S01434-001	e- 133
S00456-001	e- 101	S00560-000	b- 1- 5-21	S00632-000	a- 114	S01435-001	e- 136
S00457-001	e- 102	S00561-000	b- 1- 5-22	S00633-001	f- 53	S01436-001	e- 137
S00458-001	e- 104	S00562-000	b- 1- 5-23	S00634-001	f- 54	S01437-001	e- 106
S00462-001	e- 146-18	S00563-000	b- 1- 5-24	S00635-001	f- 55	S01438-001	e- 138
S00463-001	e- 116	S00564-000	b- 1- 5-25	S00637-001	a- 103	S01439-001	e- 143
S00464-001	e- 120	S00565-000	b- 1- 5-26	S00641-001	a- 128	S01440-001	f- 25
S00465-001	e- 121	S00566-000	b- 1- 5-27	S00642-001	Z- 204	S01441-001	e- 129
S00466-000	e- 123	S00567-000	b- 1- 5-28	S00643-001	L- 48	S01442-001	c- 8
S00467-000	e- 61	S00568-000	b- 1- 5-29	S00644-001	L- 48- 2	S01444-001	a- 1
S00468-000	f- 24	S00569-001	b- 2	S00647-001	W- 36	S01445-001	a- 94
S00469-000	a- 129	S00569-002	b- 2	S00649-101	K- 16	S01446-001	a- 95
S00470-000	f- 48	S00570-001	b- 2- 1	S00650-001	E- 18	S01447-001	a- 96
S00471-000	c- 3	S00573-001	b- 2- 2	S00652-001	W- 38	S01448-001	a- 88
S00473-000	c- 8- 1	S00574-001	b- 2- 3	S00653-001	Z- 207	S01449-001	a- 48
S00478-000	c- 12	S00575-000	b- 2- 5	S00654-000	Z- 208	S01450-000	a- 27
S00479-000	c- 14	S00576-000	b- 2- 6	S00655-000	e- 117	S01451-001	a- 44

Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.
S01452-001	a- 39	002401-003	c- 8- 6	014760-622	E- 30	018061-422	f- 56
S01453-001	a- 45		c- 8-18		H- 1- 6	018061-622	A- 17
S01454-000	a- 35		d- 15		H- 10		V- 2
S01455-000	a- 132		d- 31		J- 1- 8	018062-022	K- 31
S01456-001	a- 82		f- 49		K- 3		e- 7
S01457-001	a- 139	002401-403	b- 1- 5-32		K- 6		e- 16
S01458-001	a- 131	002401-803	b- 1- 5-33		K- 11	018062-222	H- 2
S01461-001	f- 73	002402-512	a- 111		K- 24	018063-022	f- 11
S01462-001	a- 89		c- 18		L- 15	018065-022	a- 91
S01604-001	d- 9		d- 24		L- 26	018081-222	a- 71
S01605-001	d- 10		e- 25		L- 51		a- 100
S01606-000	d- 11		e- 98		L- 52		f- 58
S01607-000	d- 13	002403-002	d- 16		P- 7	018081-422	S- 5
S01612-001	a- 140	002501-003	e- 59		P- 14	018081-622	K- 15
S01655-001	e- 146- 4	003300-604	e- 91		P- 19		a- 76
S01656-001	e- 146- 7		e- 105		Q- 6		e- 113
S01657-001	e- 146-11		e- 81		Q- 8		f- 7
S01690-001	a- 145	007400-613	e- 84		R- 6		f- 35
S01691-001	a- 150		e- 88		R- 8		f- 36
S01692-001	a- 152		e- 131		R- 12	018082-022	E- 9
S01698-001	E- 5		a- 97		S- 3		J- 2
S01700-002	Z- 65- 3		c- 16		S- 9		T- 2
S01705-001	a- 153		e- 107		T- 1- 4		e- 126
S01749-001	e- 146	007400-813	e- 146- 8		T- 1- 9	018101-622	S- 4- 3
S01794-001	H- 5		f- 18		W- 10	018401-022	e- 34
S01832-000	a- 43		f- 20		W- 21		e- 42
S01853-001	a- 135		f- 23		B- 3	018401-222	e- 55
S01854-001	a- 133		f- 26		B- 6	018401-622	e- 20- 2
S01855-000	a- 72		f- 28		C- 28	018402-522	e- 47
S01856-000	a- 65	007403-512	f- 31		D- 2	018500-822	e- 22
S01858-001	b- 3		e- 36		D- 14		e- 65
S01870-001	Q- 19		e- 44		D- 16	018501-222	e- 17
S01943-001	Z- 214	007500-602	e- 66		D- 17- 5	018680-522	P- 76
S02762-001	Z- 41	007501-003	e- 68		D- 35	018680-822	P- 42
S02775-001	Z- 41- 2	014060-622	a- 47		D- 51	021060-102	e- 146-12
S02778-001	Z- 41- 6		a- 67		K- 22		Z- 92
S02780-001	Z- 41- 7		e- 9		L- 37		Z- 103
S02786-001	Z- 41-11		a- 34		M- 2	021200-203	f- 3
S02972-001	Q- 1		e- 127		M- 6		f- 5
S02973-000	Q- 1- 2	014400-522	a- 9		M- 12	021300-103	b- 1- 5-42
S03238-000	S- 76	a- 26	M- 14			e- 135	
S03239-000	S- 77	a- 49	M- 17		021400-103	a- 144	
002300-602	X- 8	e- 71	P- 2			a- 149	
	X- 11	014679-320	C- 19		P- 37		b- 1- 5-36
002300-603	b- 1- 5-37	014680-622	D- 17- 7		P- 50	021400-202	d- 38
	b- 2-21		D- 17-11		P- 62	021500-103	e- 146- 2
002300-613	e- 97		D- 17-14		Q- 10	021500-106	Z- 41- 4-3
002300-803	b- 1- 5-38		F- 5		R- 14		Z- 41- 7-3
002301-603	d- 19		G- 1-11		R- 16	021660-102	Z- 65- 5
	d- 23		G- 6		S- 11- 1- 2	021680-202	A- 69
	e- 134		N- 7		S- 11- 2- 2		V- 15
002400-502	a- 41		N- 9		V- 7	021680-212	T- 1-14
002400-615	b- 1- 5-31		P- 9		W- 8	021710-202	E- 7- 9
002400-803	b- 1- 2		P- 11- 3	017066-002	Z- 96	021860-312	E- 7-13
	b- 1- 5-30		U- 21	017711-412	L- 29	021910-302	L- 4
	b- 2-18		A- 13	017762-012	W- 14		P- 34
	e- 28		B- 7	017762-202	W- 3	022120-306	a- 2- 3
	a- 37	014760-622	B- 14	017771-412	E- 3	024050-136	Z- 41- 7- 6
	a- 79		B- 16		P- 70	025030-132	X- 9
	a- 85		C- 6	018060-822	c- 5	025030-232	Z- 65- 4
	a- 87		C- 30	018061-022	c- 9	025030-233	b- 1- 5-40
	a- 102		D- 6		f- 39	025040-032	f- 74
	a- 117		D- 8	018061-222	H- 16	025040-132	e- 29
	a- 123		D- 12	018061-422	E- 22	025040-232	a- 109
	a- 126		D- 30		a- 6		c- 8- 7
	a- 141		E- 11		a- 20		c- 8-19
	a- 146		E- 17		e- 124		c- 19

Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.
025040-232	c- 23	025350-132	w- 35	048050-342	g- 1-16	062681-012	l- 5- 7
	f- 50	025350-332	n- 3		e- 146-14		l- 5- 9
025040-233	a- 99	025680-132	h- 19	048060-342	e- 29	062681-212	l- 5-12
	a- 118		p- 60		g- 1- 6		s- 68
	a- 124		p- 66		h- 1- 5		v- 45
	a- 127		u- 33		k- 9		a- 91
	a- 142		u- 53		w- 11		k- 20
	a- 147		v- 16		048070-342	a- 97	l- 5- 3
	b- 1- 3		025680-232	a- 84	048080-342	e- 26	l- 5- 5
	b- 1- 5-34			v- 23		l- 35	l- 5-16
	b- 2-19			v- 26		w- 23	v- 20
	d- 17			c- 145		z- 99	062681-412
	d- 25			z- 213	048100-142	e- 7- 4	d- 37
025710-232	d- 32	025710-232	l- 28	048110-142	e- 7-17	062682-012	t- 1-15
	c- 26		c- 141		j- 1-10	062710-612	h- 12
	c- 35		025770-232	e- 36	048110-142	l- 17	062710-812
	c- 37		025900-232	c- 33	048120-142	v- 5	a- 39
	e- 43		l- 3	048150-142	c- 15		a- 89
	e- 45		028030-243	b- 1- 5-41	c- 31- 6		g- 2
	e- 52			b- 2-22	r- 9	062711-012	p- 54
	e- 56			d- 20	048160-242	a- 31	q- 14
	e- 82			d- 26	048170-142	t- 1-11	062711-212
	e- 89		028040-242	c- 8- 8	048250-142	c- 13	062711-412
025050-232	e- 108			e- 20- 3	048350-242	c- 31- 4	a- 24
	e- 118			e- 53	062501-406	z- 41- 4- 2	a- 28
	e- 132		028040-243	a- 98		z- 41- 7- 5	a- 31
	e- 146- 9			a- 143	062503-006	z- 41- 7- 4	a- 44
	e- 18			a- 148	062660-512	x- 19	l- 40
025060-132	e- 23			b- 1- 4	062670-512	s- 65	062760-812
	e- 69			b- 1- 5-35		u- 30	e- 32
	k- 21- 3			b- 2-20		w- 32	v- 47
025060-232	a- 18			d- 18		a- 18	062761-212
	h- 17			d- 33		d- 29	e- 14
	n- 2		028050-240	c- 146- 6	062670-612	a- 36	j- 1- 5
	a- 63			c- 146-10		b- 20	p- 22
	a- 93			e- 7- 8		g- 1-13	p- 40
	c- 6		028050-242	l- 41		n- 4	062761-212
	c- 10			c- 19		s- 21	e- 40
	e- 146-15		028050-243	c- 146- 3		s- 73	072060-860
	f- 40		028050-246	z- 41- 7-2	062671-212	a- 13	a- 23
	f- 68		028060-242	a- 7	062761-212	j- 1- 5	072062-560
025060-332	f- 6			a- 21	062680-512	d- 25	a- 15
	j- 1- 6			a- 64		u- 32	072062-680
	e- 5			a- 92	062680-612	a- 49	s- 4- 2
	e- 14			c- 7		m- 24	072600-040
	e- 51			c- 11		p- 56	t- 1- 6
	z- 104			f- 41		p- 59	t- 1- 10
025080-132	e- 28			f- 69		p- 65	072600-360
	g- 1- 5			z- 105		q- 15	r- 10
025080-232	j- 3	028080-242	k- 14		062680-712	s- 63	072620-200
	k- 8		a- 70			u- 36	072620-260
	k- 13		a- 77			u- 51	081003-670
	s- 6		c- 115			v- 22	a- 34
	w- 12		f- 8	062680-812	x- 13	081007-070	081006-670
	a- 69		f- 38			a- 21	p- 16
	e- 114		028100-242	a- 138		a- 63	v- 51
	f- 9		031451-603	a- 151		a- 66	082102-790
	f- 37		032452-502	a- 134		a- 68	082102-890
	e- 7- 3	047301-182	m- 4			g- 1- 4	082103-090
025100-132	e- 7-16	048030-342	w- 18			k- 26	z- 29
	e- 7-19		x- 2			p- 75	082102-901
	e- 25		c- 140			s- 28	100250-001
	l- 34		k- 21- 4			s- 31	100279-101
	s- 4- 4		u- 42			s- 38	100402-004
	a- 75		a- 16			u- 46	100887-001
	z- 100		a- 30			e- 144	101118-001
	a- 137	048050-342	d- 20	062681-012	a- 83		101125-000
							f- 13
							z- 116

Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	
101486-001	D- 11	115188-001	G- 8	142721-001	Z- 10	150179-002	Z- 41- 7- 1	
101572-101	Z- 3	115503-001	P- 45	142748-002	S- 23	150180-000	Z- 41- 8	
102843-004	C- 10		V- 36	142750-001	S- 75	150182-000	Z- 41- 9	
103950-003	U- 19	115544-001	E- 7- 6	142750-002	S- 22	150191-002	Z- 41- 2- 2	
104449-001	A- 50	115545-001	E- 7- 5	142766-001	S- 8	150206-000	Z- 41- 1- 2	
104450-001	R- 2	115546-001	E- 7- 7	143531-000	d- 21- 4	150206-002	Z- 41- 2- 1	
104450-101	A- 51	115550-001	E- 7-20	143549-000	d- 35	150207-001	Z- 41- 1- 1	
105234-003	A- 93	115551-001	E- 7-18	143713-001	S- 42	150335-001	Z- 9	
105812-003	D- 27	115558-002	E- 13	143787-001	A- 71	150553-003	U- 55	
106568-003	e- 77	115559-002	E- 35	143916-001	S- 11- 1	150554-002	P- 72	
	c- 79	115585-001	E- 19	143971-001	Z- 65	150756-000	A- 35	
106588-003	M- 18-3	115947-001	Z- 91	144103-003	U- 3		S- 10	
	V- 33	116920-001	C- 14		U- 12	151059-001	A- 2	
	W- 4		R- 17		144104-001	U- 4	151074-001	a- 12
106629-002	c- 86	117348-001	C- 26	144105-000	U- 5	151605-002	Z- 27	
107017-002	A- 42	117466-000	Z- 13		U- 14	151723-001	c- 1	
	A- 47	117671-002	D- 34	144226-001	Z- 39	151932-001	M- 21	
107153-002	H- 1- 4	V- 6	144496-001	L- 48- 3	152750-001	L- 22		
	P- 74	117934-001	A- 52	144505-000	G- 10	152765-001	Z- 7	
107200-001	Z- 18	118764-002	G- 14	144526-001	U- 44	152948-001	S- 24	
	M- 22	118837-001	Z- 2	144741-001	U- 18- 1	152997-001	E- 20	
107321-003	A- 41	120448-001	G- 1-10	144876-001	S- 17- 8	153057-002	P- 44	
	A- 46	121859-000	X- 4	145247-001	W- 39		V- 25	
107401-001	L- 48- 4	122991-001	Z- 94	145318-001	W- 37	153138-001	D- 21	
107404-001	L- 48- 5	126863-000	Z- 41-10		W- 41	153220-001	a- 32	
107407-003	H- 18	129986-001	a- 83	145446-001	G- 7	153242-000	Z- 202	
107419-002	Z- 212	e- 122	140004-001		U- 2	153262-001	e- 146- 1	
107550-002	L- 13		B- 5- 5		U- 10	153268-001	c- 8- 5	
107744-001	W- 15	140430-001	B- 5- 9		U- 18- 5	153271-001	c- 8- 2	
	e- 139	140553-102	B- 11		B- 5- 2	153769-001	a- 2- 2	
107780-001	Z- 6	140647-001	X- 10		S- 17- 6	154528-001	G- 1- 9	
109203-001	S- 26		X- 18	145480-001	D- 22	154578-000	A- 101	
110161-004	W- 17	141248-001	A- 92		K- 29	154702-001	Z- 24	
110161-006	a- 38	141309-001	D- 1	145519-001	U- 18- 4	154898-001	T- 1-16	
	e- 142	141334-001	D- 40	145621-001	X- 3	155103-001	f- 52	
110215-002	W- 34		E- 34	146080-000	d- 21- 5	155897-001	e- 70	
110367-001	B- 4		K- 34	146198-001	G- 13	156112-002	Z- 41- 1	
	S- 71	141351-001	D- 50	146199-001	G- 12	156641-001	D- 4	
	a- 25		W- 7	146200-001	G- 11	158823-001	P- 61- 3	
110494-001	W- 22	141367-001	M- 1	146254-001	Z- 38	158824-001	P- 61	
110495-003	L- 36	141377-000	Z- 20	146293-001	D- 33	158825-001	A- 4	
	M- 11	141379-000	Z- 20	146549-001	Z- 206	158827-000	Z- 86	
110558-001	D- 31	141383-000	Z- 20	148469-001	S- 17- 4	158828-000	Z- 87	
110641-002	S- 25	141389-000	Z- 20	148471-001	S- 17- 7	158830-001	Z- 97	
110820-101	U- 1	141400-001	L- 6	149069-001	X- 16	158831-001	Z- 98	
111237-001	B- 5- 4		Z- 102	149070-001	X- 15	158832-000	Z- 101	
111468-001	B- 5- 7	141408-001	L- 7	149073-001	e- 27	158833-001	A- 19	
111865-001	C- 35	141439-001	L- 47	149095-001	K- 39	158834-000	A- 20	
112348-001	S- 69	141492-001	V- 34	149287-000	d- 28	158835-001	B- 19	
112364-001	S- 50	141494-001	V- 48	149342-001	a- 68	158836-001	A- 22	
112404-001	V- 30	141514-001	V- 35- 4	149482-001	f- 71	158837-000	A- 23	
112467-002	S- 17- 9		Z- 21- 4	149487-001	a- 73	158838-001	A- 26	
112700-001	M- 18- 2	141517-101	E- 33	149488-001	a- 136	158839-000	A- 27	
112751-002	U- 23	141519-001	W- 16	149510-000	c- 2	158840-001	A- 29	
	U- 25	141542-001	e- 103		S- 70	158841-000	A- 30	
	U- 48	141590-001	U- 54		a- 125	158842-001	A- 32	
112782-001	f- 70	141642-000	S- 17- 3		a- 130	158843-001	A- 33	
113316-001	U- 22	141643-000	S- 17- 2		d- 27	158844-001	A- 37	
	U- 24	141650-000	S- 52		f- 44	158845-001	A- 38	
113590-001	A- 3	141711-000	Z- 28	149566-002	U- 6	158847-001	A- 40	
114255-002	R- 3	142268-001	S- 72		U- 15	158849-001	A- 43	
114294-001	U- 18- 2	142359-001	S- 14		c- 4	158851-001	A- 45	
114483-002	Z- 25	142443-001	S- 66		S- 74	158852-002	A- 48	
115007-001	D- 32	142374-000	L- 31		Z- 41- 4	158864-001	A- 64	
	V- 4	Z- 1	150106-002	Z- 41- 3	158865-001	A- 65		
115157-001	Z- 5	142628-001	L- 16	150174-000	—	158866-001	A- 62- 1	
115166-001	Z- 205	142667-001	E- 7- 2		Z- 41- 5	158867-001	A- 62- 2	

Parts No.	Ref. No.						
158868-001	A- 62- 3	158960-001	E- 7- 1	159041-101	L- 5- 6	159126-001	P- 47
158869-001	A- 67	158961-001	E- 10	159042-101	L- 5- 8	159127-001	P- 48
158870-001	A- 70	158962-001	E- 7-10	159043-001	L- 5-10	159128-001	P- 49
158875-001	A- 72	158963-001	E- 7-11	159044-001	L- 5-11	159129-001	P- 51
158880-000	B- 1	158964-001	E- 7-12	159045-001	L- 5-13	159130-001	P- 52
158882-000	A- 53	158965-001	E- 7-15	159046-001	L- 5-15	159131-001	P- 55
158884-101	B- 8	158968-001	E- 15	159047-001	L- 8	159132-001	P- 57
158885-101	B- 8- 1	158969-001	A- 95	159048-001	L- 9	159133-001	P- 61- 2
158886-001	B- 12	158970-001	E- 16	159049-001	L- 10	159135-001	P- 63
158888-001	B- 13	158972-001	E- 21	159050-001	L- 11	159136-001	P- 64
158889-001	B- 15	158973-001	E- 23	159051-101	L- 12	159137-001	P- 67
158891-001	C- 1	158974-001	E- 24	159054-001	L- 14	159140-001	P- 68
158892-001	C- 2	158975-001	E- 27	159055-001	L- 18	159141-001	P- 69
158893-000	C- 3	158976-001	E- 31	159056-001	L- 19	159142-001	P- 71
	R- 7	158979-001	E- 12	159057-001	L- 20	159143-000	P- 73
158894-000	C- 4	158980-001	A- 90	159058-101	L- 21	159144-001	N- 1
158895-001	C- 8	158981-001	T- 1-12	159062-001	L- 25	159145-001	N- 5
158896-001	C- 9	158983-001	T- 1- 2	159063-001	L- 27	159146-101	N- 6
158897-001	C- 11	158984-001	T- 1- 3	159064-000	L- 30	159147-001	N- 8
158898-001	C- 16	158985-001	T- 1- 5	159065-001	L- 32	159148-001	N- 10
158899-001	A- 61	158986-001	T- 1- 7	159066-001	L- 33	159149-101	Q- 1- 1
158901-001	C- 24	158987-001	T- 1- 8	159067-001	L- 38	159150-000	A- 25
158904-001	C- 25	158988-001	T- 1-13	159068-001	L- 39		Q- 3
158906-001	C- 31	158989-001	T- 1- 1	159078-001	L- 50	159151-001	Q- 4
158907-001	C- 31- 1	158990-001	H- 1- 1	159082-000	M- 3	159153-101	Q- 7
158908-001	C- 31- 7	158991-001	H- 1- 2	159083-001	M- 5	159154-001	Q- 9
158909-001	C- 32	158992-001	H- 1- 3	159084-001	M- 7	159155-001	Q- 11
158910-000	C- 34	158993-001	H- 3	159085-001	M- 8	159157-001	Q- 11- 2
158911-001	D- 3	158994-001	H- 4	159086-001	M- 9	159158-001	Q- 18
158913-001	D- 5	158995-001	H- 8	159087-000	M- 10		Z- 12
158914-001	D- 7	158996-001	H- 9	159088-001	M- 13	159159-001	Q- 12
158915-001	D- 9	158997-001	H- 11	159090-001	M- 16	159160-001	Q- 13
158916-000	D- 10	158998-001	H- 13	159091-001	M- 18	159161-001	Q- 16
158917-001	D- 13	158999-100	H- 14	159092-001	M- 19	159162-001	R- 1
158919-001	D- 15	159000-001	H- 15	159093-000	M- 18-1	159163-000	R- 4
158920-001	D- 17- 3	159001-001	F- 1	159094-001	M- 20	159164-001	R- 5
158921-001	D- 17- 4	159002-001	F- 2	159095-101	M- 23	159166-011	R- 13
158922-001	D- 17- 6	159003-001	F- 3	159096-001	P- 1	159169-001	R- 15
158923-001	D- 17- 8	159006-001	F- 4	159097-001	P- 3	159170-000	S- 1
158924-001	D- 17- 9	159007-001	J- 1- 1	159098-001	P- 4	159171-000	S- 2
158925-001	D- 17-10	159008-001	J- 1- 2	159099-001	P- 5	159172-001	S- 4
158926-001	D- 19	159011-000	J- 1- 3	159100-001	P- 8	159173-001	S- 4- 1
158927-001	D- 17-13	159012-001	J- 1- 7	159101-000	P- 10	159174-001	S- 7
158928-000	D- 17-12	159013-001	J- 1- 9	159102-001	P- 11	159175-000	S- 15
158929-001	D- 28	159014-001	K- 1	159104-001	P- 11- 2	159176-001	S- 17
158930-001	D- 23	159015-001	K- 1- 1	159105-001	P- 12	159177-001	S- 17- 5
158931-001	D- 24	159016-001	K- 1- 2	159106-001	P- 17	159178-001	S- 19
158932-000	D- 18	159017-001	V- 21	159107-001	P- 18	159181-001	S- 20
158933-001	D- 29	159018-001	K- 4	159108-001	P- 20	159182-101	S- 27
158935-001	D- 38	159020-001	K- 5	159109-001	P- 21	159187-000	S- 29
158939-001	D- 39	159021-001	K- 7	159110-001	P- 23	159188-001	S- 30
158940-001	D- 41	159022-001	K- 10	159111-001	P- 24	159189-000	S- 32
158941-001	C- 20	159023-001	K- 12		V- 10	159190-001	S- 33
158942-001	D- 43	159025-001	K- 17		V- 40- 3	159191-000	S- 34
158945-001	D- 44	159026-001	K- 19		P- 25	159192-000	S- 35
158946-001	D- 45	159027-001	K- 21- 1	159113-001	V- 12	159193-000	S- 36
158947-001	D- 17- 1	159028-001	K- 21- 2		V- 40- 5	159194-000	S- 39
158948-001	D- 46	159030-000	K- 23		P- 27	159195-000	S- 40
158950-000	D- 47	159031-001	K- 25	159115-001	P- 28	159199-001	S- 41
158951-000	D- 48	159032-000	K- 2	159116-001	P- 30	159201-000	S- 43
158952-001	D- 49	159033-001	K- 27	159117-001	P- 31	159203-000	S- 45
158953-001	E- 1	159034-000	K- 30	159118-000	W- 2	159204-001	S- 47
158955-001	E- 1- 2	159035-001	K- 32	159120-001	P- 35	159205-101	S- 48
158956-001	E- 2	159036-001	L- 1	159121-001	P- 39	159207-001	S- 49
158957-001	E- 4	159037-101	L- 5	159122-001	P- 41	159209-000	S- 51
158958-001	E- 6	159039-101	L- 5- 2	159123-001	P- 43	159213-001	S- 61
158959-001	E- 8	159040-101	L- 5- 4	159124-001	P- 46	159214-000	S- 62

Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.
159215-001	S- 64	159378-001	V- 38	159925-001	K- 37		
159218-001	U- 7	159379-001	V- 39	159928-000	A- 73		
159219-101	U- 8	159380-001	V- 40- 1		A- 96		
159220-101	U- 9	159381-001	V- 40- 2	159946-001	V- 40- 6		
159221-001	U- 13	159384-001	Z- 35	159947-001	K- 38		
159222-001	U- 18- 3	159387-001	Z- 26	159948-001	V- 11		
159223-001	U- 18- 6	159394-001	K- 28		V- 40- 4		
159224-001	U- 20	159395-001	P- 29	159989-001	A- 98		
159226-001	U- 50	159409-001	B- 5	180515-001	S- 11- 2		
159228-001	U- 28	159420-001	C- 22	183216-001	B- 5- 6		
159229-001	U- 28- 1	159424-001	C- 18	200190-001	f- 43		
159234-001	U- 29	159425-001	C- 21	215080-001	b- 2- 4		
159235-001	U- 31	159426-001	D- 36	215769-001	Z- 203		
159236-001	U- 34	159427-001	C- 17	340400-001	a- 112		
159237-001	U- 35	159454-000	Z- 95		c- 13		
159238-001	U- 37	159455-000	A- 6		e- 111		
159239-001	U- 39	159456-000	A- 7	407437-001	e- 146- 13		
159240-001	U- 41	159457-000	A- 8	522990-001	X- 17		
159241-001	U- 43	159458-000	Z- 89	525567-000	a- 116		
159242-001	U- 45	159459-000	A- 9	525664-000	c- 8- 17		
159243-001	U- 47	159460-000	A- 10		d- 37		
159252-001	G- 1- 8	159491-001	P- 13		f- 45		
159253-001	G- 1-12	159546-101	U- 26	552907-000	a- 122		
159256-001	G- 4	159547-001	D- 17	552908-000	f- 47		
159257-001	G- 5	159548-001	E- 7				
159259-201	W- 1	159550-001	T- 1	S02807-001	P- 78		
159262-000	V- 28	159551-001	J- 1	025350-332	a- 12		
159263-001	W- 6	159552-001	K- 21	115120-001	P- 79		
159264-001	W- 9	159553-001	H- 1				
159265-001	W- 13	159554-001	V- 46				
159266-101	W- 19	159561-001	B- 18				
159267-001	W- 20	159562-000	D- 42				
159268-001	W- 24	159563-000	L- 2				
159269-001	W- 25	159564-000	S- 53				
159270-001	W- 26	159565-000	S- 55				
159271-001	W- 27	159566-000	S- 56				
159272-001	W- 28	159567-000	S- 58				
159274-001	W- 30	159568-000	S- 59				
	Z- 23	159569-000	S- 60				
159275-001	W- 31	159570-001	P- 38				
159276-101	W- 33	159572-000	B- 17				
	Z- 22	159594-001	A- 62				
159281-001	W- 40	159595-000	A- 82				
159329-001	P- 36	159601-000	S- 37				
159331-001	U- 18- 7	159623-001	U- 18				
159335-001	V- 1	159624-001	B- 12- 2				
159336-001	V- 3	159625-001	D- 43- 4				
159337-001	V- 8	159633-001	Z- 26				
159341-001	V- 9	159715-001	Z- 88				
159342-001	V- 13	159744-100	C- 29				
159343-001	V- 14	159745-100	R- 11				
159344-001	V- 17	159768-000	W- 5				
159345-001	V- 18	159805-001	U- 11				
159346-101	V- 19	159812-001	f- 10				
159348-101	V- 24	159812-004	f- 10				
159349-001	V- 27	159812-005	f- 10				
159354-001	V- 29	159818-001	K- 18				
159355-001	V- 31	159905-001	D- 26				
159356-001	V- 32	159906-001	D- 52				
159357-001	V- 35	159908-001	P- 58				
	Z- 21		U- 38				
159370-001	V- 35- 1	159909-000	S- 67				
	Z- 21- 1	159910-001	Z- 90				
159373-001	V- 35- 2	159916-001	B- 8- 2				
	Z- 21- 2	159917-001	U- 52				
159374-001	V- 35- 3	159923-001	K- 35				
	Z- 21- 3	159924-001	K- 36				

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